

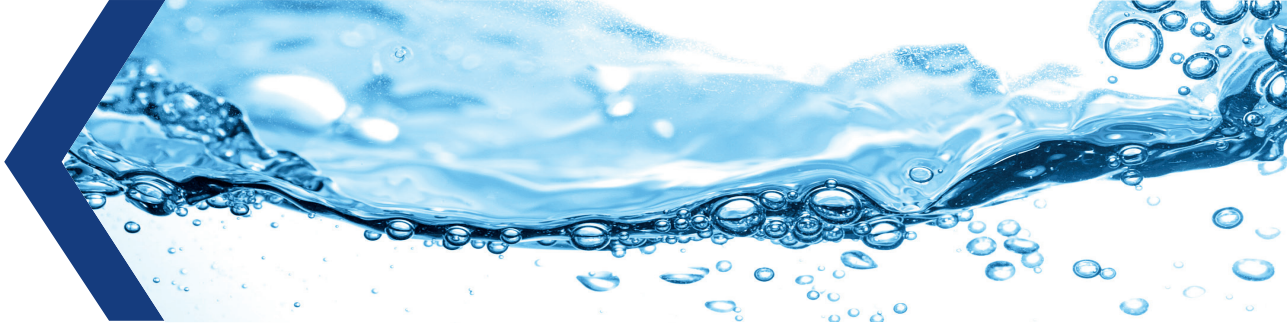


the complete line

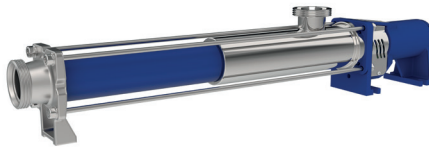
PUMPS and ACCESSORIES

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ECCENTRIC SCREW PUMPS



The eccentric screw pumps are particularly suited for the transfer of both low and high viscosity fluids, including suspended solids and abrasives.

Thanks to the low pulsation and uniform flow, they are especially good at handling delicate products. With the flowrate proportional to the pump speed, the extensive range can deliver up to 270 m³/h and pressures up to 24 bar, including superb suction performance.



HYGIENE



INDUSTRIAL

MA

Pumps for sanitary applications are suitable for pumping products with a low to medium viscosity. For simplified maintenance and easier disassembly without disturbing the drive, MA Pumps incorporate a special telescopic construction.

MC

Pumps have an inlet hopper and pre-feed screw, making them ideal for handling highly viscous products. The optional shredder unit produces pureed or ground products from whole or chopped fruit and vegetables ingredients.

MI

Industrial series pumps have flanged connections. They are designed for heavy-duty applications, with medium-low viscosity fluids in numerous industrial sectors. The rotating parts are exclusively in stainless steel.

WINEMAKING

A complete range of equipment for the transfer of crushed grapes, marc, must and wine, for pumping, racking, filling and emptying of oak barrels, filtration, cooling and bottling.

MAV

Series, designed for vertical installation with the inlet immersed in the product. It is used for racking, or the emptying drums and containers. Suitable for various products with low to medium viscosity, even for abrasive or corrosive media, with fibres or solids in suspension. Flow rates up to 20 m³/h.



TWIN SCREW PUMPS



The TS twin screw pump represents the Perfect Synergy - High performance combined with compliance with most strict hygienic design requirements. All parts in product contact are made of AISI 316 and surfaces finishes lower than 0.8 µm, to comply with 3A and EHEDG standards.



HYGIENE



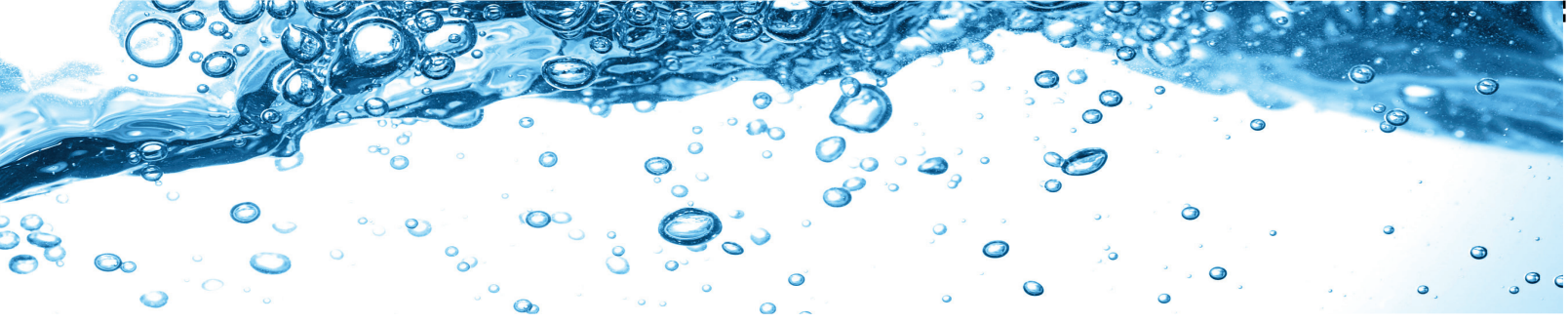
BIOTECHNOLOGY



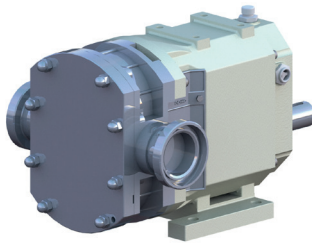
INDUSTRIAL

TS

The TS series pump is suitable for all applications with fluid foods, cosmetics and pharmaceutical products, but ideal for shear sensitive applications. Perfectly suiting delicate viscous media and soft solids, where shear stress must be minimised; the same machine is also perfect for CIP cleaning.



O.M.A.C. ROTARY LOBE PUMPS



The O.M.A.C. B series lobe pumps are ideal for transferring a multitude of high viscosity products, while meeting the highest hygienic design and compatibility specifications. The range of 17 models provides flow rates from 0.05 to 200 m³/h. The ST version has standard clearances, while SM has increased clearances. Both are available with shafts in AISI 316L stainless steel or duplex. For back pressures up to 20 bar, the HP version includes antifriction stainless steel alloy rotors, with shafts in duplex.



HYGIENE



BIOTECHNOLOGY



INDUSTRIAL



SINUSOIDAL ROTOR PUMPS



The sinusoidal rotor pumps are particularly suitable for delicate product transfer without crushing, superb for those viscous and shear sensitive solids.



HYGIENE



INDUSTRIAL

SN

Thanks to the particular shape of the rotor, low flow pulsation is guaranteed. Allowing linear and consistent product transfer, with minimised foaming. Flow rates up to 100 m³/h and pressure up to 15 bar.



AIR-OPERATED PISTON PUMPS



Single or double acting pneumatic pumps, particularly suitable for racking, feeding and transporting high viscosity products, with an easily adjusted flow rate. Thanks to the compressed air driven motor, they are especially suitable for potentially explosive environments and ATEX certified applications. Pressures from 0 to 150 bar with flow rates up to 80 l/min are available.



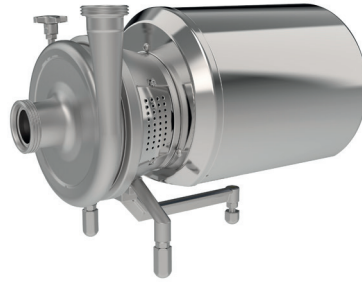
HYGIENE



INDUSTRIAL



SINGLE STAGE PUMPS WITH VOLUTE CASING



CS series modular centrifugal pumps are manufactured in a wide range of models. They set the benchmark for process applications in the quality critical dairy and beverage industries, as well as for pharmaceutical and cosmetics production.



HYGIENE



BIOTECHNOLOGY



INDUSTRIAL

CS

High performance centrifugal pumps use an open 6-blade impeller, manufactured specifically for use in the food, pharmaceutical and chemical industries, with flow rates up to 500 m³/h, heads up to 100 m and viscosities up to 700 cP.

The parts in product contact are electro-polished AISI 316L stainless steel. On request special alloys such as Hastelloy, Sanicro 28 and Duplex can be supplied.

The special design allows these pumps to be purchased even with a bare shaft, for subsequent coupling with standard IEC electric motors.

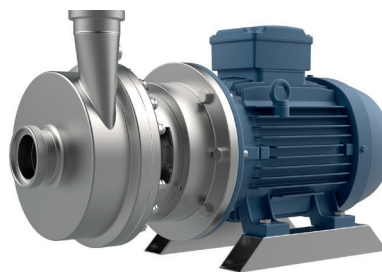
Also available with independent support and a flexible coupling for the pump shaft (CSK series) or in aseptic version (CSD series) with double steam barrier on all sealing points (flanged and pump casing connections) to protect the product from contamination by bacteria and microorganisms. Ideal for feeding and filling applications on aseptic systems for pasteurised or sterile products like milk, dairy and fruit juices.

CR

The unusual shape of the spiral impeller and the volute casing, gives the CR series the unique ability to pump extremely delicate products at a low flow rate. Ideal when uniform product consistency includes the distribution suspended solids particles. It is therefore widely used even in pumping over of wines, aquaculture, in the transfer of fruits and vegetables, meat, poultry, and in brewing.



MULTISTAGE PUMPS



The single-block multistage centrifugal pumps are designed and manufactured for high pressure duties at medium-low flow rates; thanks to the possibility of mounting several impellers on each shaft. Vertical versions are also available.



HYGIENE



INDUSTRIAL

CSM

CSM multistage pumps are made from solid material. They are an evolution of the CS series, with up to four stages. They have flow rates up to 150 m³/h and heads up to 150 m, with a max design pressure of 40 bar.

CV

Multistage centrifugal pumps are closed impeller design, for medium and high heads. In single-block design with closed type impellers, directly supported by the electric motor shaft. Also available as a vertical version (CV-V).

As a non-sanitary, industrial version, they are entirely made of AISI 316 stainless steel and provide flow rates of 40 m³/h max with heads up to 140 m.

Widely used for CIP circuits, filtration, transfers, feeds, racking and water treatment.



CENTRIFUGAL PUMPS WITH CASING FROM ROLLED STAINLESS STEEL



A wide range of single-stage close coupled centrifugal pumps, with casings made from cold rolled AISI 316L stainless steel.



HYGIENE



BIOTECHNOLOGY



INDUSTRIAL

CN

Single-stage sanitary centrifugal pumps, also available as a 3A Certified version. A range of three models, each with a five-blade open impeller, independent shaft and standard IEC motor. Suitable for standard applications with a maximum flow rate of 70 m³/h and heads up to 60 m. Made with a forged polished casing and investment cast components in AISI 316 stainless steel.

CL/CLC

This low-price series is particularly suited to less arduous use for dairy and beverage production; as well as for pharmaceutical and cosmetic applications. An investment cast open impeller (CL) or closed impeller (CLC), with a forged pump case and dedicated electric motor.



PERIPHERAL PUMPS



Peripheral impeller pumps, made of stainless steel AISI 316L, are suitable for transferring clean liquids without abrasives or particles, at low flow rates but with high heads, and without pulsation, in several food and industrial sectors.



HYGIENE



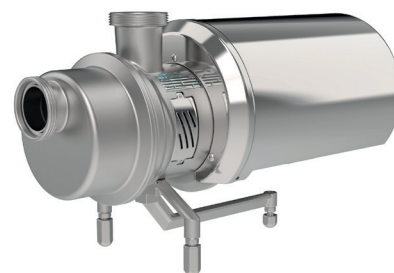
BIOTECHNOLOGY

CP

Close coupled single-stage pumps handling clean liquids with viscosities up to 250 cP, widely used for dosing liquids, in micro lab systems, in spraying systems and for in-line measuring. They are made of porosity-free AISI 316L stainless steel and electro-polished for an excellent surface finish.



LIQUID RING PUMPS



Self-priming pumps available in both sanitary (AS) and industrial (A) versions, designed for multiple uses, especially for the transport of liquid products.



HYGIENE



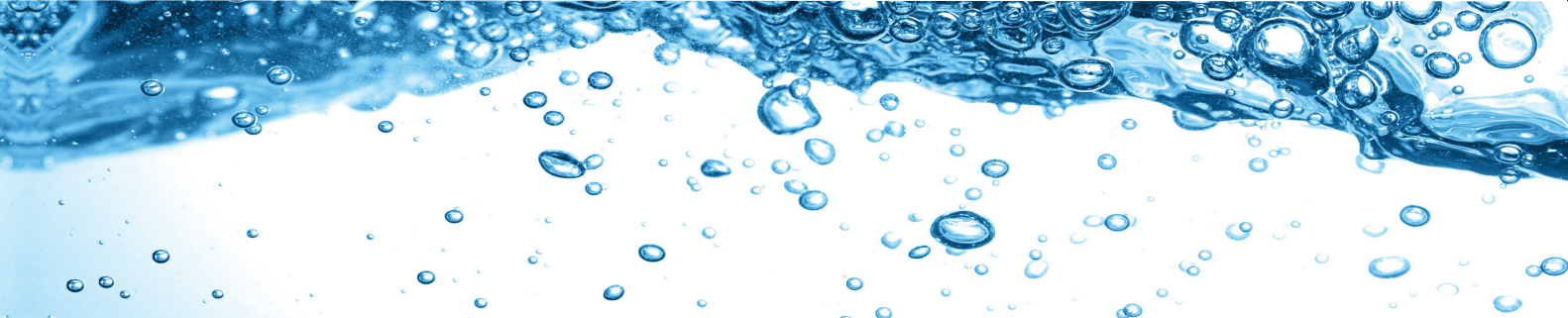
INDUSTRIAL

A

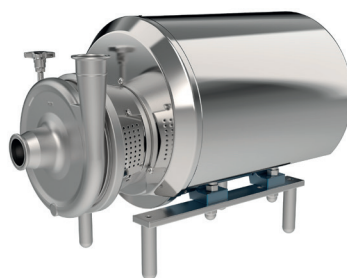
Series entirely made of AISI 316 stainless steel with flow rates up to 50 m³/h and head of 35 m max. The design of their mounting configuration, means they can also be coupled to hydraulic motors from mounted on trucks for the collection of milk and other liquids.

AS

Single-block sanitary self-priming pumps, manufactured in AISI 316 stainless steel with independent shaft support for coupling to standard IEC motors. Suitable with liquids containing gas and/or air bubbles, which tend to foam or with partially filled intake pipes. They have extensive uses, especially for CIP recovery/return circuits (CIP Scavenge).



EHEDG/3A
CERTIFIED PUMPS



Made entirely of AISI 316 stainless steel with high degree of internal polishing. They are designed to meet the highest requirements in the food and pharmaceutical industries. The CSA centrifugal pumps and ASH self-priming pumps guarantee high levels of efficiency and a high degree of sanitisation and compliance.



HYGIENE BIOTECHNOLOGY

CSA

CSA Series derived from CS, with 0.5 µm polished internal finishes and balanced mechanical seal. CSA pumps are certified in accordance with the strict EHEDG (European Hygienic Engineering & Design Group) specifications and American 3A sanitary standards. They are widely used in the food and pharmaceutical industry, where high reliability, sanitary levels and regulation compliance are required.

ASH

Self-priming pumps designed and approved in accordance with the strict American 3A sanitary standards. Thanks to the design features, materials and technologies used, they are a market leading product. Especially in applications where quality is of the highest priority, together with high performance and maximum reliability. Made entirely of AISI 316L stainless steel, with an internal polished finish up to 0.8 µm.

CN

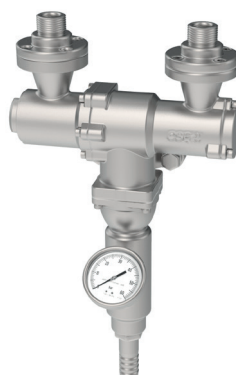
Range of three models with an optimised design to the highest hygiene standards, with no stagnation points for easy cleaning and sanitisation using CIP or SIP processes. They are therefore further enhanced internally with the use of a balanced mechanical seal and supported on adjustable feet, to comply with American 3A standards.

LOBE PUMPS

Designed to meet the highest hygiene sanitary design standards, O.M.A.C. pumps from the C, CF and F series are certified to EHEDG standards; while the BA, BF and C models are approved for compliance with American 3A sanitary standards. All parts in product contact are made of AISI 316L stainless steel with a surface finish Ra up to 0.5 µm. The pump casing is made from investment cast or forged materials, with integral seamless connections.



ACCESSORIES



STEAM/WATER MIXERS

The water/steam mixers, made of AISI 304 stainless steel, are an instant and economical source for the production of low pressure hot water using the normal existing site networks of steam and cold water.

Safe, efficient, silent, easy to install and economical, they are suitable for cleaning equipment, tanks, surfaces and machinery. Outlet water temperature adjustable up to 95° C.



HYGIENE INDUSTRIAL

HYGIENIC SOLUTIONS FOR A CLEANER WORLD



GET THE PERFECT FLOW



HEAT EXCHANGERS

MBS tubular and scraped surface heat exchangers for dairy, food, beverage, pharmaceutical and chemical industries.

Valves by BARDIANI VALVOLE for hygienic applications, 100% made in Italy always combined with a reliable and efficient service.



VALVES

Self-priming Pumps



A Series

Standard design

Self-priming pumps.

The ability to maintain a vacuum under changing suction conditions makes A Series pumps ideally suited for scavenge duties and applications where the inlet pipework is only partially filled, or where the incoming liquid includes entrained air or gas. The construction materials and quick disassembly design make them particularly suitable for a wide variety of applications.

They must be initially filled with liquid for the first start-up; afterwards, a small liquid reservoir remains to enable rapid self-priming to occur even if the suction pipe is emptied.

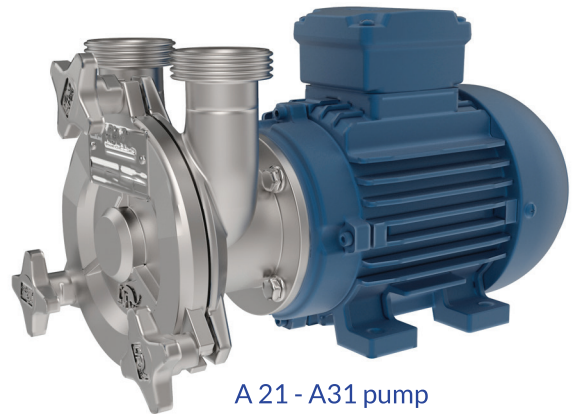
A 21- A 31: Close-coupled pumps with the impeller directly supported by the electric motor shaft. Easy-opening front cover, by unscrewing three hand-nuts, allows quick inspection without disconnecting the inlet and outlet pipes.

A 41- A 51- A 66- A 81: Close-coupled design with separate IEC motor and flexible coupling. Easy-opening front cover, for quick inspection without disturbing the inlet and outlet pipes.

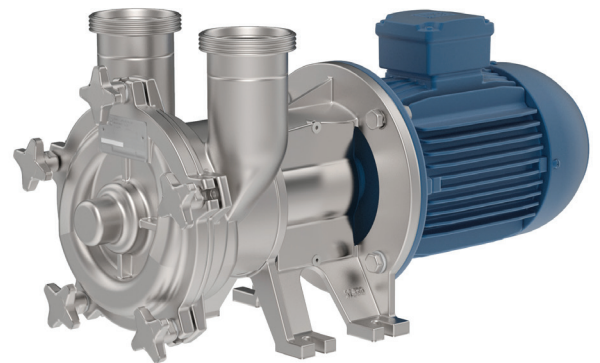
All CF-8M 1.4408 / AISI 316 Stainless steel parts.

Investment cast, with electro-chemical polishing.

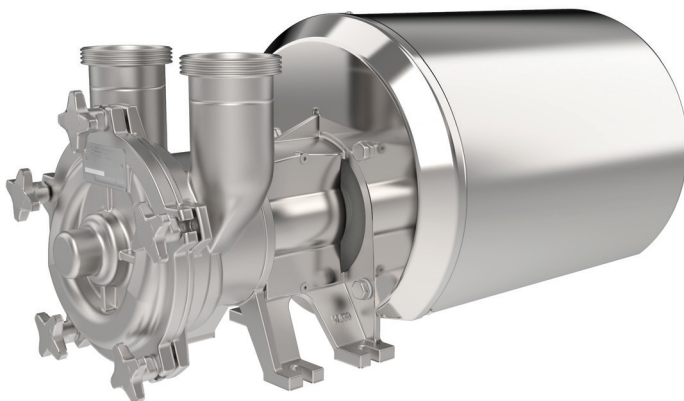
Flow rates up to 50 m³/h, heads up to max. 35 m (3,5 bar) (50 Hz).



A 21 - A31 pump



A 41 - A 51 pump



A 41 - A 51 pump with shroud

Seals:

Mechanical seals with seats to EN 12756. ISO 3069 standards.
Single internal mechanical seal
Single external mechanical seal

Elastomers (FDA):

EPDM
Fluorocarbon (Viton)
P.T.F.E. (FEP)

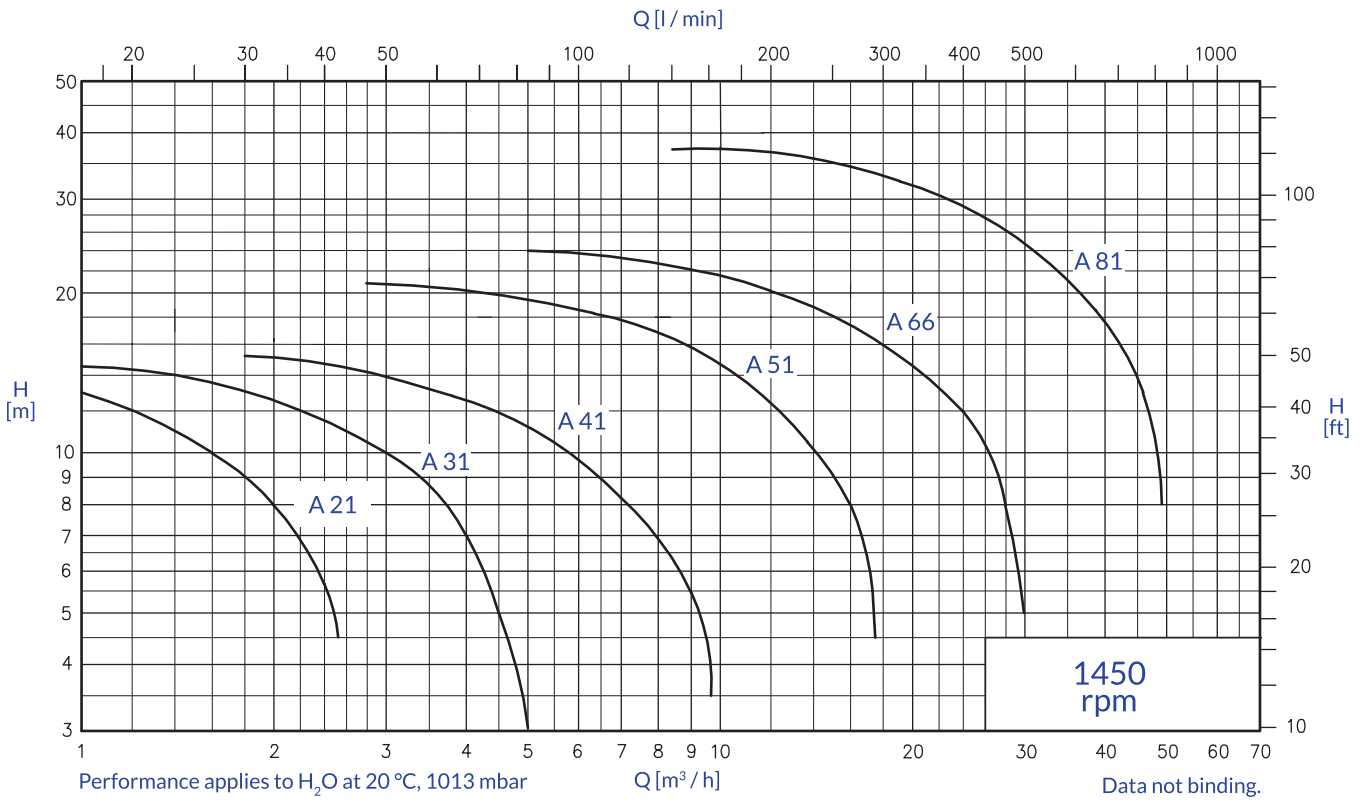
Connections:

DIN - SMS - IDF - BS / RJT - DS - CLAMP and EN 1092-1 PN16 flanges to suit most international standards.

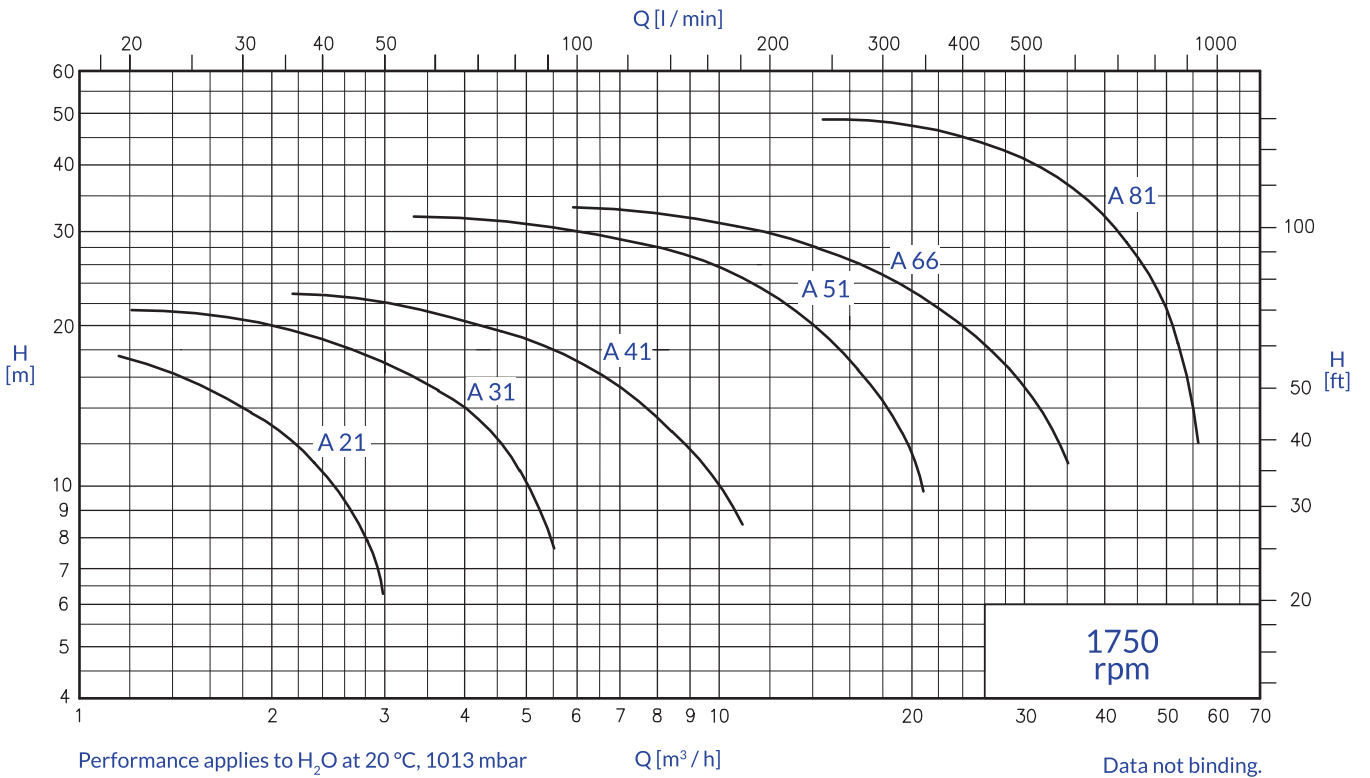
Applications

A Series pumps are suitable for a wide range of liquids (CIP solutions, juices, milk, whey, syrups, oil, wine, water, spirits, chemical and pharmaceutical media).

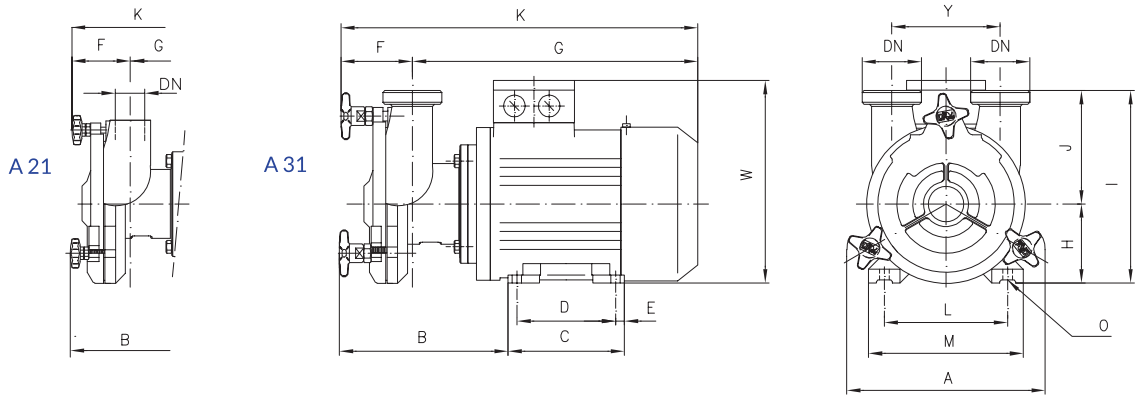
GENERAL DIAGRAM - 50 Hz



GENERAL DIAGRAM - 60 Hz

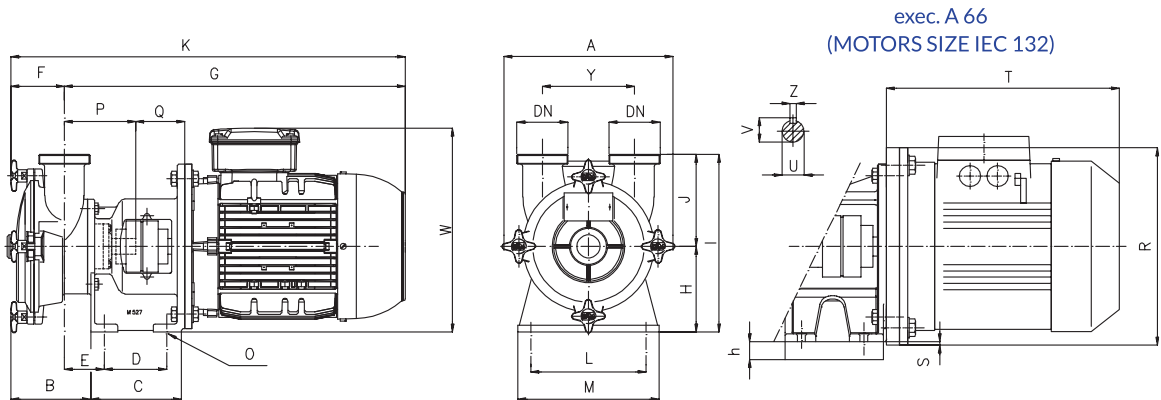


OVERALL DIMENSIONS



Dimensions not binding - DN = GAS (BSP female) connection on A21
 DN = DIN 11851 male threaded connection for A31

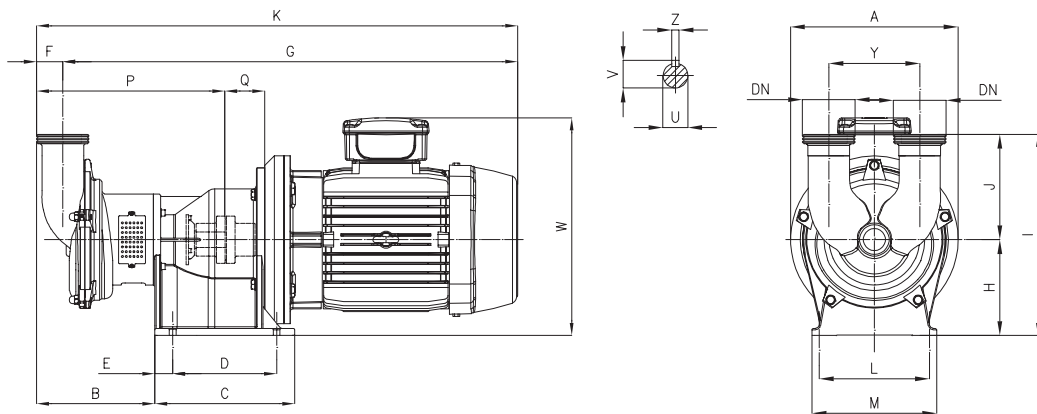
Pumps	1450 rpm.	kW	DN	A	B	C	D	E	F	G	K	H	J	I	Y	L	M	O	P	Q	W
A 21	0,37	3/4"G	170	149	106	90	8	62	268	330	71	84	155	80	112	132	7	-	-	192	
	0,55	3/4"G	170	152	118	100	9	62	286,5	348,5	80	84	164	80	125	150	9	-	-	210	
A 31	0,55	32	203	175	118	100	9	75	295,5	370,5	80	117	197	110	125	150	9	-	-	210	
	0,75	32	203	175	118	100	9	75	295,5	370,5	80	117	197	110	125	150	9	-	-	210	



exec. A 66
 (MOTORS SIZE IEC 132)

Dimensions not binding - DN = DIN 11851 male threaded connections with standard IEC/EN motors
 (*) Bearing frame designed for direct coupling with motor frame ...

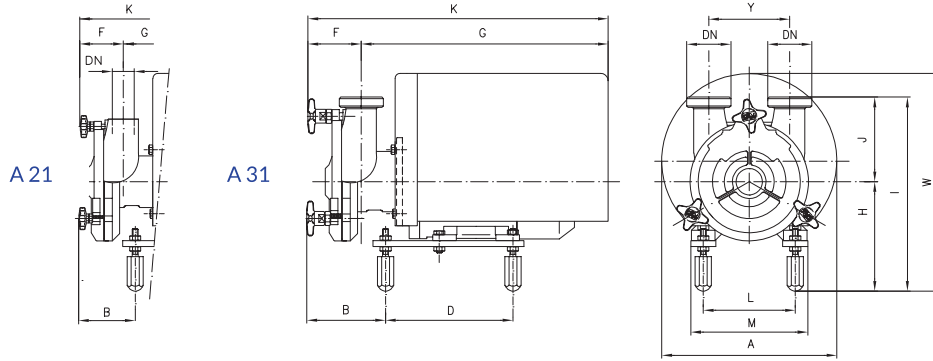
Pumps	1450 rpm	kW	DN	A	B	C	D	E	F	G	K	H	h	J	I	Y	L	M	O	P	Q	R	S	T	U	V	W	Z	PAM(*)
A 41	1,1	40	250	116	132	89	53,5	79	452	531	122	-	120	242	120	135	175	12	117	54	-	-	-	20	22,5	272	6	90	
	1,5	40	250	116	132	89	53,5	79	452	531	122	-	120	242	120	135	175	12	117	54	-	-	-	20	22,5	272	6	90	
A 51	2,2	50	273	127	138	95	59,5	88	499	587	130	-	140	270	140	175	215	12	119	64	-	-	-	20	22,5	290	6	100	
	4	50	273	127	138	95	59,5	88	521	609	130	-	140	270	140	175	215	12	119	64	-	-	-	20	22,5	284	6	112	
A 66	4	65	307	182	150	95	74	133	540	673	145	-	185	330	180	190	230	12	137	65	-	-	-	25	28	299	8	112	
	5,5	65	307	182	150	95	74	133	600	732	145	15	185	330	180	190	230	12	137	65	300	5	393	25	28	299	8	132	



Dimensions not binding - DN = DIN 11851 male threaded connections with standard IEC/EN motors
 (*) Bearing frame designed for direct coupling with motor frame ...

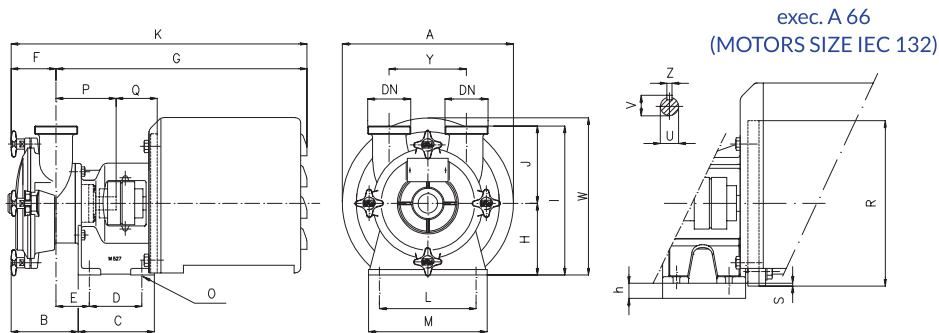
Pumps	1450 rpm	kW	DN	A	B	C	D	E	F	G	K	H	J	I	Y	L	M	O	P	Q	U	V	W	Z	PAM(*)
A 81	9,2	80	326	247	292	214	233	55	833	888	200	220	420	190	230	260	14	339	83	32	35	406,5	10	132	
	11	80	350	247	292	214	233	55	994	1049	200	220	420	190	230	260	14	339	123	32	35	464	10	160	
	15	80	350	247	292	214	233	55	994	1049	200	220	420	190	230	260	14	339	123	32	35	464	10	160	

OVERALL DIMENSIONS (INCLUDING SHROUD)



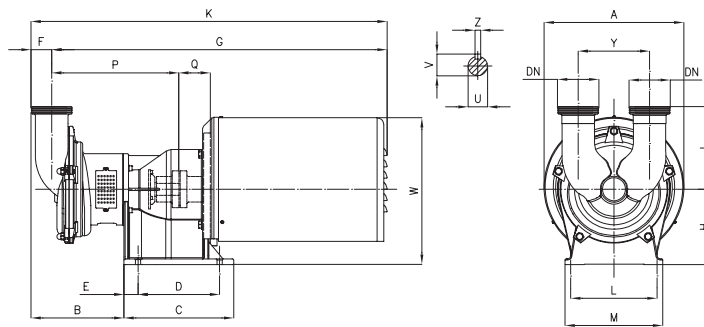
Dimensions not binding - DN = GAS (BSP female) connection on A21
 DN = DIN 11851 male threaded connection for A31

Pumps	1450 rpm	kW	DN	A	B	C	D	E	F	G	K	H	J	I	Y	L	M	O	P	Q	W
A 21	0,55	3/4"G	238	88	-	173	-	62	336	398	153	85	238	80	125	150	-	-	-	-	301
A 31	0,55	32	238	111	-	173	-	75	334	409	153	117	270	110	125	150	-	-	-	-	301
	0,75	32	238	111	-	173	-	75	334	409	153	117	270	110	125	150	-	-	-	-	301



Dimensions not binding - DN = DIN 11851 male threaded connections with standard IEC/EN motors
 (*) Bearing frame designed for direct coupling with motor frame ...

Pumps	1450 rpm	kW	DN	A	B	C	D	E	F	G	K	H	h	J	I	Y	L	M	O	P	Q	R	S	U	V	W	Z	PAM (*)
A 41	1,1	40	297	116	132	89	53,5	79	549	631	122	-	120	242	120	135	175	12	117	51	-	-	20	22,5	313	6	90	
	1,5	40	297	116	132	89	53,5	79	549	631	122	-	120	242	120	135	175	12	117	51	-	-	20	22,5	313	6	90	
A 51	2,2	50	333	127	138	95	59,5	88	607	704	130	-	140	270	140	175	215	12	119	61	-	-	20	22,5	337	6	100	
	4	50	333	127	138	95	59,5	88	607	704	130	-	140	270	140	175	215	12	119	61	-	-	20	22,5	337	6	112	
A 66	4	65	369	182	150	95	74	133	667	800	145	-	185	330	180	190	230	12	137	62	-	-	25	28	360	8	112	
	5,5	65	369	182	150	95	74	133	667	800	145	15	185	330	180	190	230	12	137	62	300	5	25	28	360	8	132	



Dimensions not binding - DN = DIN 11851 male threaded connections with standard IEC/EN motors
 (*) Bearing frame designed for direct coupling with motor frame ...

Pumps	1450 rpm	kW	DN	A	B	C	D	E	F	G	K	H	J	I	Y	L	M	O	P	Q	U	V	W	Z	PAM (*)
A 81	9,2	80	432	247	292	214	233	55	1036	1090	200	220	420	190	230	260	14	339	83	32	35	434	10	132	
	11	80	432	247	292	214	233	55	1036	1090	200	220	420	190	230	260	14	339	123	32	35	475	10	160	
	15	80	432	247	292	214	233	55	1036	1090	200	220	420	190	230	260	14	339	123	32	35	475	10	160	



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Self-priming Sanitary Pumps



AS Series

Standard design

AS series sanitary self-priming pumps.

A close coupled design with independent shaft support and standard IEC motors. The ability of these pump to maintain a vacuum under varying suction conditions, makes them ideal for applications where the incoming liquid contains gas or air, such as vessel scavenging, the handling of foaming liquids or where the suction pipe is only partially flooded. Prior to the first start-up, they must be initially filled with liquid; subsequently, liquid remains in the pump, allowing rapid self-priming to occur, even if the suction pipe is emptied.

The construction materials and the quick disassembly design make the AS series particularly suitable for a wide range of applications.

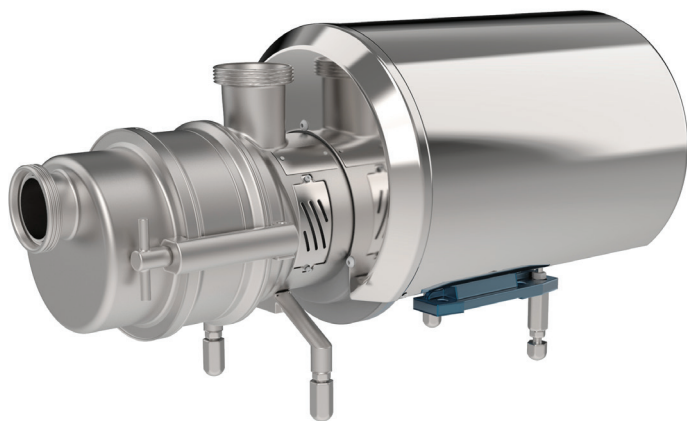
All CF-3M 1.4404 / AISI 316L stainless steel parts.

Investment cast components with electro-chemical polishing.

Stainless steel adjustable feet.



AS single-stage pump



AS 2-stage pump

Seals:

Mechanical seals with seats to EN 12756, ISO 3069 standards.

Single internal mechanical seal

Flushed mechanical seal

Double flushed mechanical seal

Elastomers (FDA):

EPDM

Fluorocarbon (Viton)

Silicone

P.T.F.E. (FEP)

FFPM

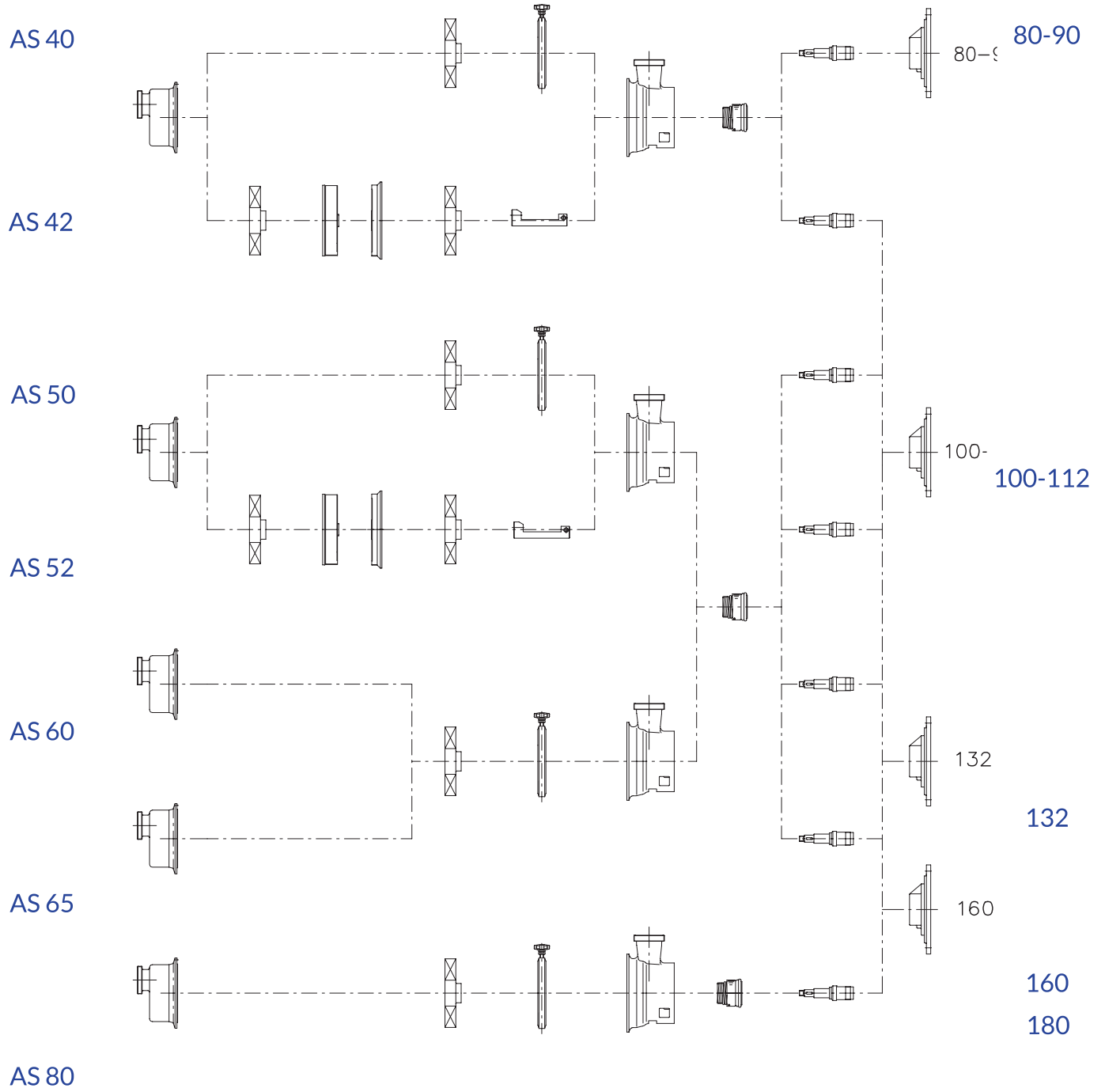
Connections:

DIN - SMS - IDF - BS / RJT - DS - CLAMP and EN 1092-1 PN16 flanges to suit most international standards.

Applications

AS series pumps incorporate design features and material technologies that enable them to fulfil a wide range of operational requirements within the food, beverage, dairy, pharmaceutical and chemical industries. They are especially suited for clear low viscosity fluids: CIP solutions, water, juices, wine, spirits, chemicals and pharmaceutical media, in CIP scavenge/return and tank emptying duties.

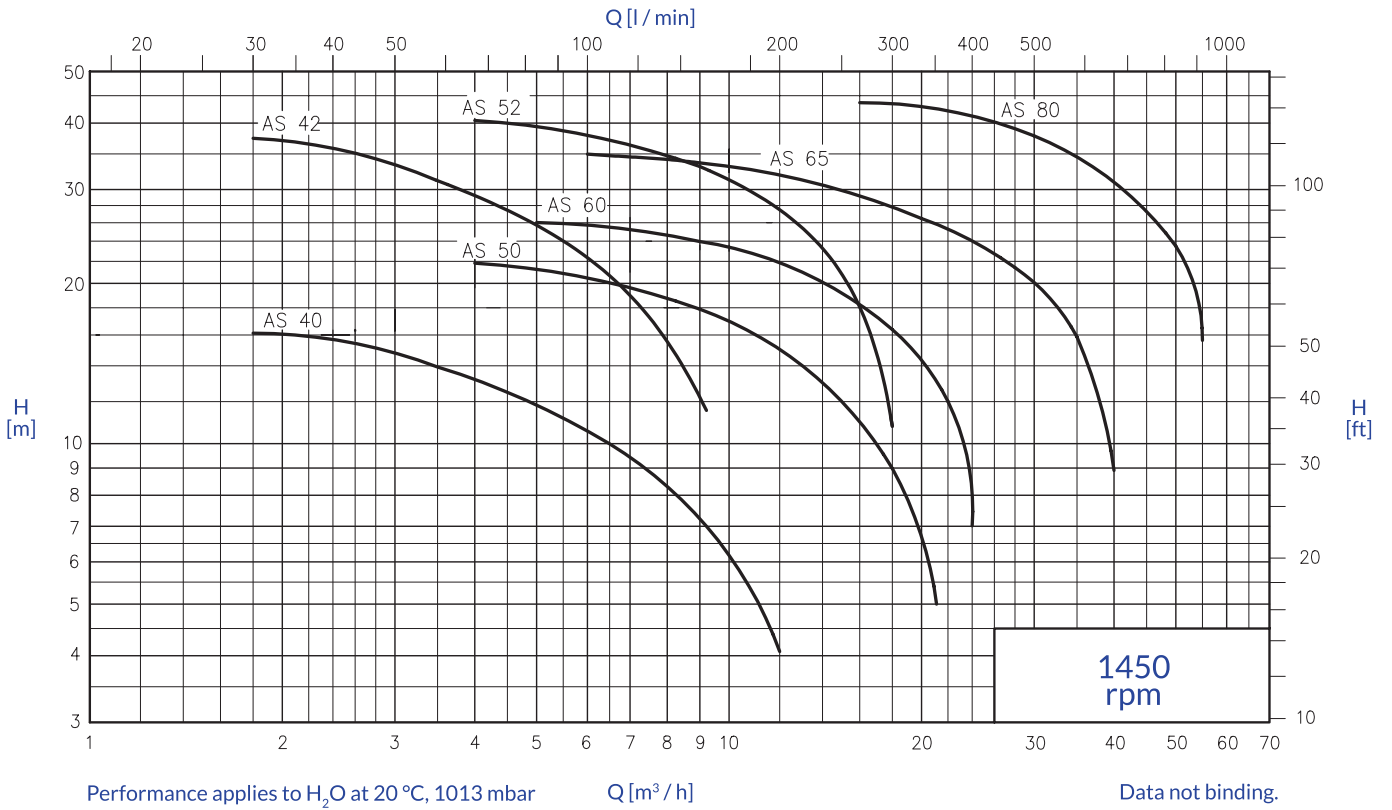
A range of 4 single-stage and 2 two-stage versions.



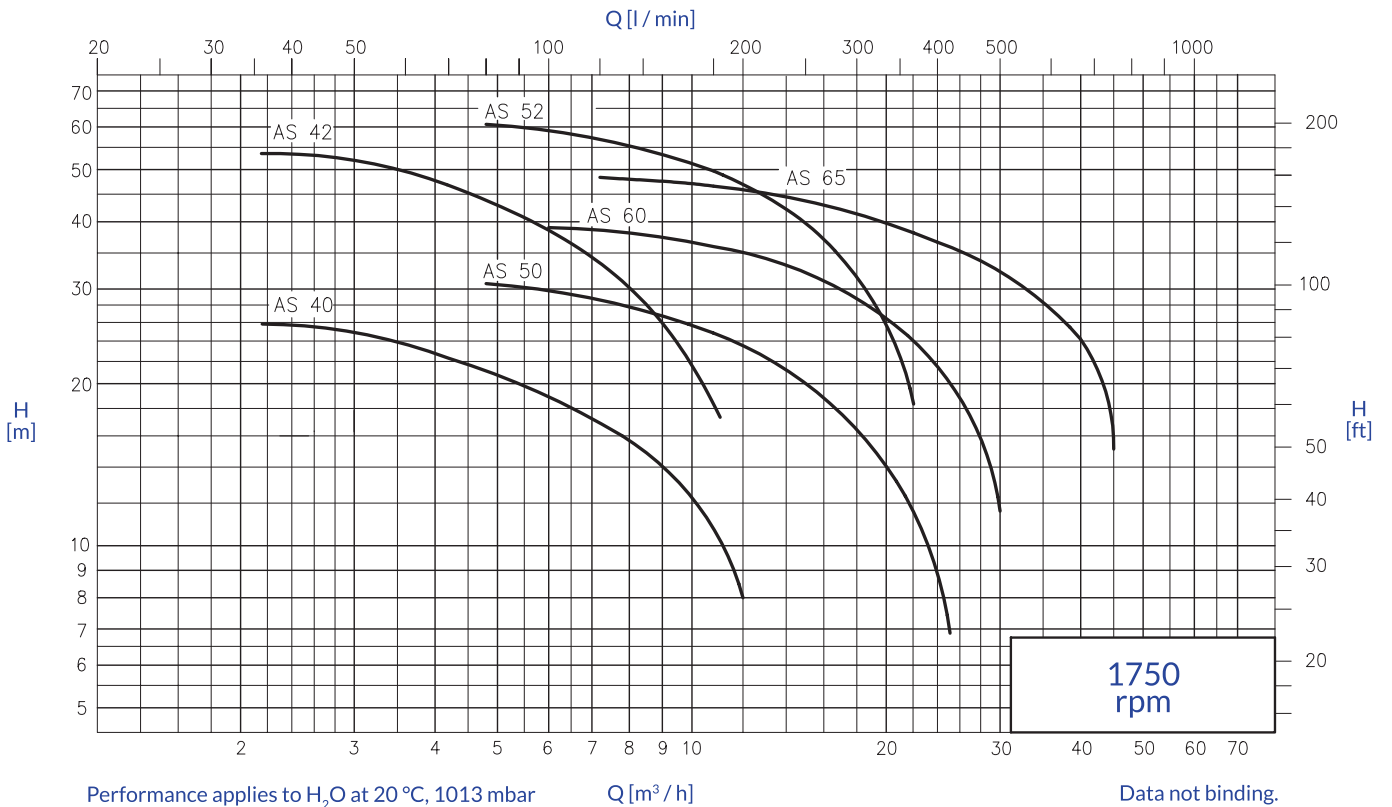
Star-shaped impellers in CF-3M 1.4404 / AISI 316L stainless steel achieved with micro-casting procedure.



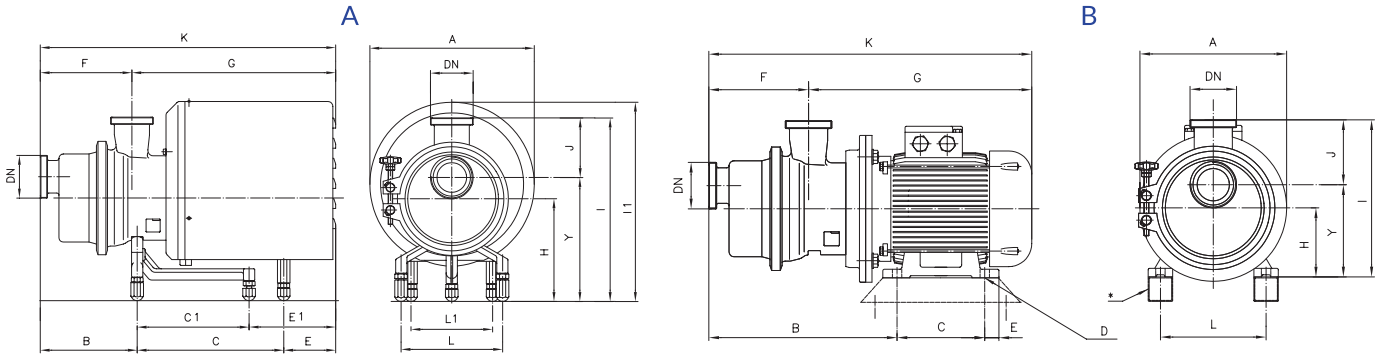
GENERAL DIAGRAM - 50 Hz



GENERAL DIAGRAM - 60 Hz



OVERALL DIMENSIONS



* Motor shims on request

A = with shroud

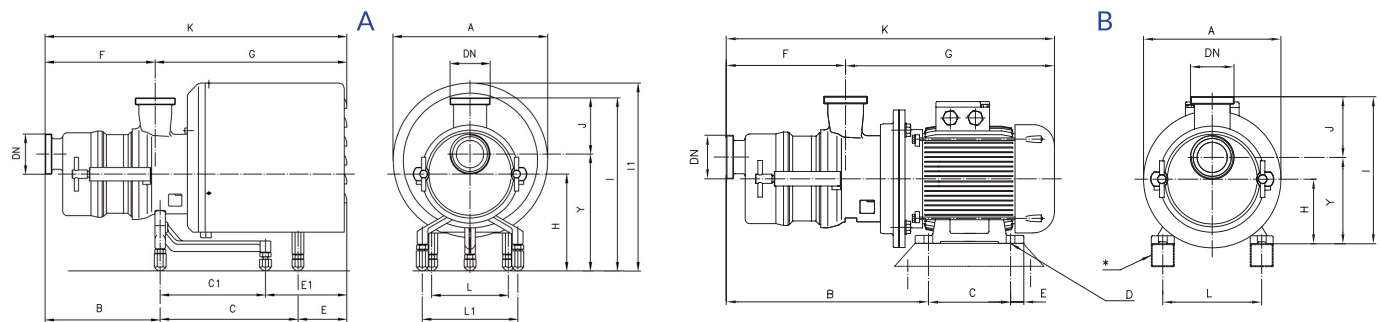
Dimensions not binding - DN = DIN 11851 male threaded connections, with standard IEC/EN motors

Pumps	1450 rpm	kW	DN	A	B	C	C1	E	E1	F	G	K	H	J	I	I1	Y	L	L1
AS 40		1,1	40	238	167	-	190	-	219	141	435	576	162	110	307	299	197	178	-
	1,5	40	238	167	-	190	-	219	141	435	576	162	110	307	299	197	178	-	
	2,2	40	330	167	-	301	-	183	141	510	651	190	110	335	395	225	225	-	
AS 50	2,2	50	330	196	-	301	-	202	175	523	697	228	114	378	433	264	225	-	
	4	50	330	196	-	301	-	202	175	523	697	228	114	378	433	264	225	-	
AS 60	4	65	330	216	-	301	-	202	211	514	719	228	135	408	433	273	225	-	
	5,5	65	370	216	267	-	224	-	211	557	762	228	135	408	450	273	225	180	
AS 65	5,5	65	370	216	267	-	224	-	211	557	762	228	135	408	450	273	225	180	
	7,5	65	370	216	267	-	224	-	211	557	762	228	135	408	450	273	225	180	
AS 80	11	80	430	267	375	-	347	-	248	848	1096	228	160	446	491	286	225	230	
	15	80	430	267	375	-	347	-	248	848	1096	228	160	446	491	286	225	230	

B = without shroud

Dimensions not binding - DN = DIN 11851 male threaded connections, with standard IEC/EN motors

Pumps	1450 rpm	kW	DN	A	B	C	øD	E	F	G	K	H	J	I	Y	L	M	N	O
AS 40		1,1	40	200	296	100	10	34	141	380	521	90	110	235	125	140	-	-	-
	1,5	40	200	296	125	10	9	141	380	521	90	110	235	125	140	-	-	-	
	2,2	40	250	308	140	12	18	141	416	557	100	110	245	135	160	-	-	-	
AS 50	2,2	50	250	343	140	12	18	175	419	594	100	114	250	136	160	-	-	-	
	4	50	250	351	140	12	18	175	441	616	112	114	262	148	190	-	-	-	
AS 60	4	65	250	372	140	12	18	211	431	636	112	135	292	157	190	-	-	-	
	5,5	65	300	412	140	12	20	211	492	697	132	135	312	177	216	-	-	-	
AS 65	5,5	65	300	412	140	12	20	211	492	697	132	135	312	177	216	-	-	-	
	7,5	65	300	412	178	12	20	211	492	697	132	135	312	177	216	-	-	-	
AS 80	11	80	350	555	210	15	23	248	677	925	160	160	378	218	254	-	-	-	
	15	80	350	555	254	15	23	248	677	925	160	160	378	218	254	-	-	-	



* Motor shims on request

A = with shroud

Dimensions not binding - DN = DIN 11851 male threaded connections, with standard IEC/EN motors

Pumps	1450 rpm	kW	DN	A	B	C	C1	E	E1	F	G	K	H	J	I	I1	Y	L	L1
AS 42		2,2	40	330	226	-	301	-	183	200	510	710	190	110	335	395	225	225	-
	3	40	330	226	-	301	-	183	200	510	710	190	110	335	395	225	225	-	
AS 52	5,5	50	370	258	266	-	280	-	237	567	804	228	114	378	450	264	225	180	

B = without shroud

Dimensions not binding - DN = DIN 11851 male threaded connections, with standard IEC/EN motors

Pumps	1450 rpm	kW	DN	A	B	C	øD	E	F	G	K	H	J	I	Y	L	M	N	O
AS 42		2,2	40	250	365	140	12	18	200	416	616	100	110	245	135	160	-	-	-
	3	40	250	365	140	12	18	200	416	616	100	110	245	135	160	-	-	-	
AS 52	5,5	50	300	454	140	12	20	237	502	739	132	115	282	168	216	-	-	-	



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Hygienic Centrifugal Pumps

CSA Series

CSA series pumps are designed, tested and approved to EHEDG (European Hygienic Engineering & Design Group) hygiene protocols and to US 3A standards. Used mainly in the foodstuffs and pharmaceutical industries, they fulfil the highest sanitary requirements.

The modular construction enables C.S.F. to provide the most suitable pump. Optimised performance and low NPSH requirements are integral to the design of CSA Series pumps.

Standard design

Open impeller.

Wetted parts in CF-3M 1.4404 / AISI 316L stainless steel, investment cast and electro-chemically polished. Special internal finish to 0,5 micron Ra (for Superduplex 0,8 micron).

Adjustable stainless steel feet.

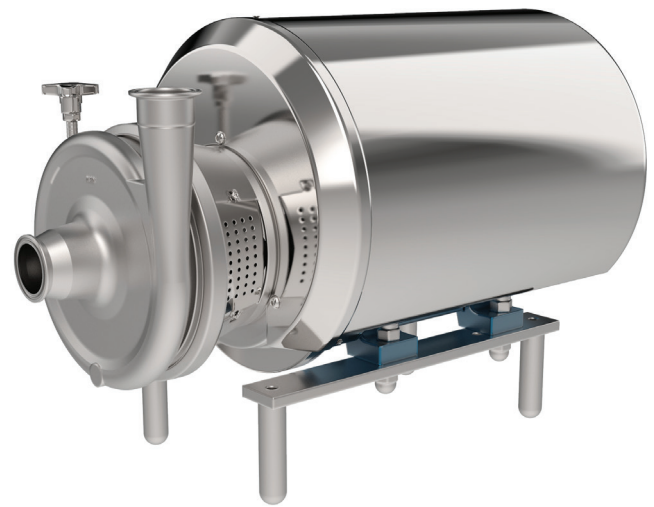
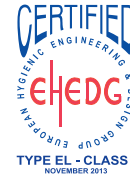
Flow rates up to 300 m³/h, heads up to 100 m (10 bar); low NPSH requirements.



HYGIENE



BIOTECHNOLOGY



Sanitary Self-priming Pumps

ASH Series

ASH Series pumps are approved to the latest US 3A sanitary standards; ideal for systems where compliance to the most strict hygiene regulations is essential.

The ability of ASH pumps to repeatedly create a vacuum makes them ideal for applications where air or gas is entrained in the pumped liquid. Perfect for CIP scavenge and duties where the inlet pipework is only partially filled with fluid, including foaming products.

Manufactured for a wide range of requirements in the food, beverage and pharmaceutical process sector. This market leading design includes the latest technologies and construction materials.

Standard design

Wetted parts in CF-3M 1.4404 / AISI 316L stainless steel.

Investment cast and electro-chemically polished.

Special internal finish 0,8 micron Ra.

Adjustable stainless steel feet.

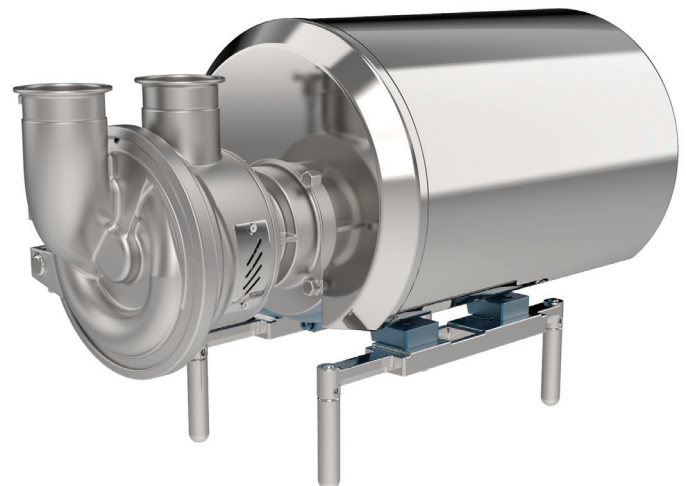
Flow rates up to 40 m³/h, heads up max. 35 m (3,5 bar) (50 Hz).



HYGIENE



BIOTECHNOLOGY



CSA series

Closed coupled sanitary centrifugal pumps with open impeller and independent shaft support.

Suitable for motors in compliance with the following standards: IEC 34-1, VDE 0530T1, NF C51-111, BS5000 PART 99, NEMA NG1 PART. 1

Greased lubricated bearings.

Clamp design casing and seal. Easy disassembly, quick inspection, cleaning and maintenance. Rotation of the delivery port for optimised installation

CSA SERIES CERTIFIED TO EHEDG / 3A

Seals:

Protected and balanced internal mechanical seal with seats according to EN 12756, ISO 3069 standards.

Single external mechanical seal

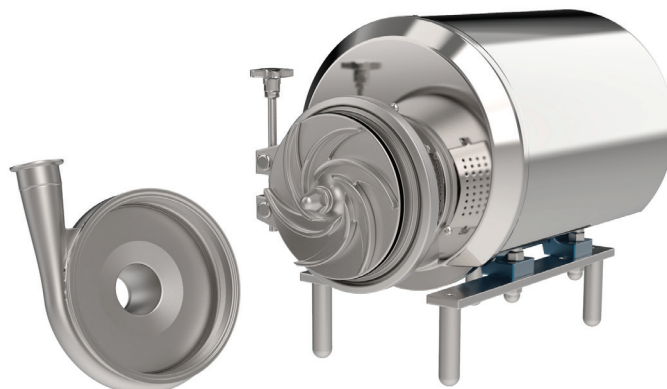
Double flushed (axial + radial) mechanical seal

Elastomers (FDA - 3A - USP VI):

EPDM

FLUOROCARBON - (FPM DIN/ISO), (FKM ASTM)

PFFPM



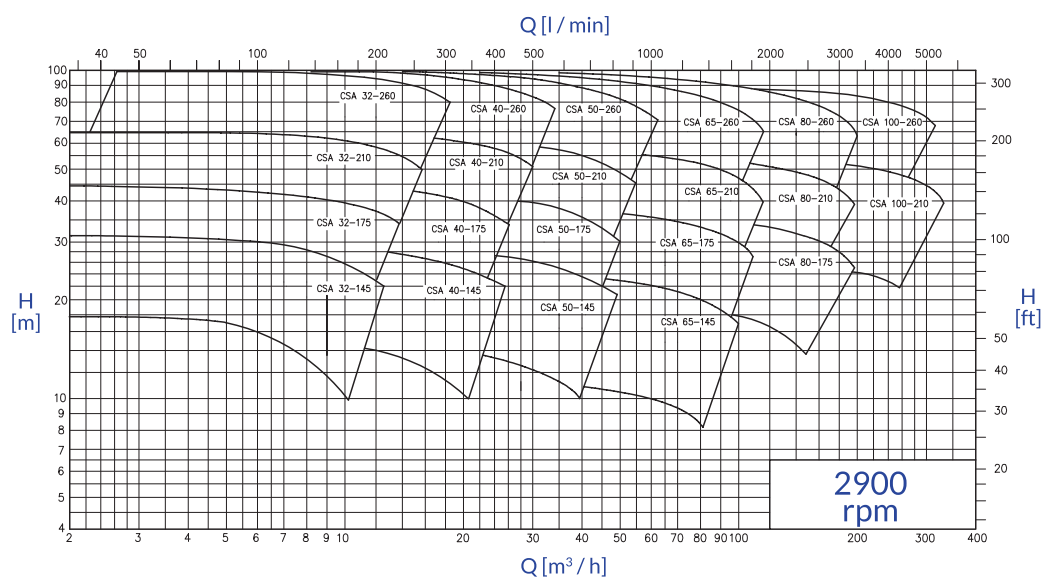
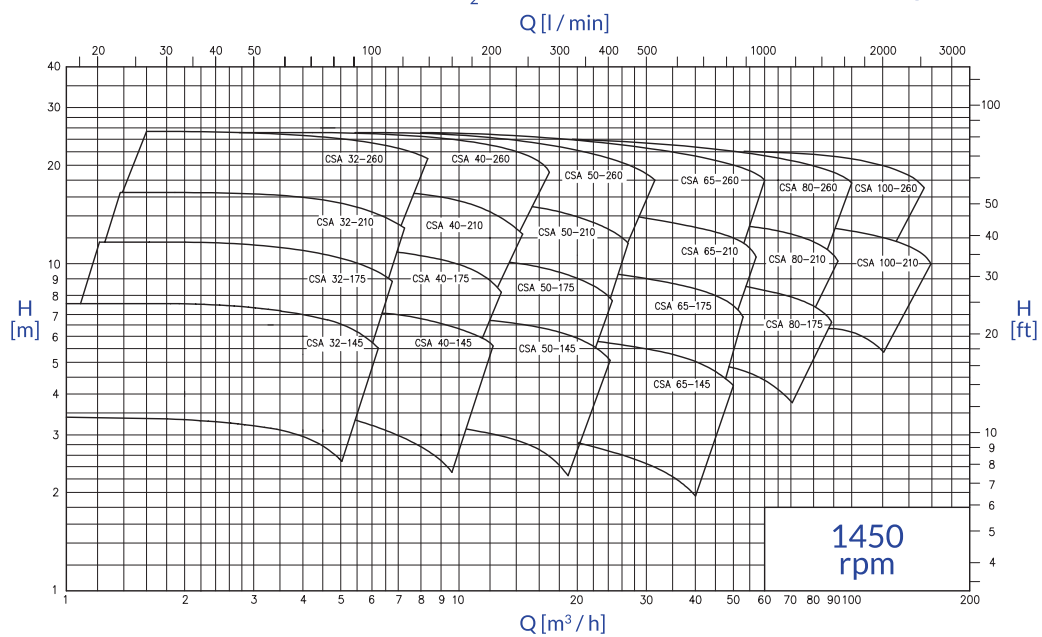
Connections:

CLAMP DIN 32676-C

DIN 11864

GENERAL DIAGRAMS

Performance applies to H₂O at 20 °C, 1013 mbar, Data not binding.



ASH Series

Close coupled sanitary self-priming pumps with independent shaft support.

Suitable for motors in compliance with the following standards: IEC 34-1, VDE 0530T1, NF C51-111, BS5000 PART 99, NEMA NG1 PART. 1

Greased lubricated bearings.

Clamp design casing and seal. Easy disassembly, quick inspection, cleaning and maintenance.

Seals:

Single internal mechanical seal, protected and balanced, with seats according to EN 12756, ISO 3069.

Elastomers (FDA - 3A - USP VI):

EPDM

FLUOROCARBON - (FPM DIN/ISO), (FKM ASTM)

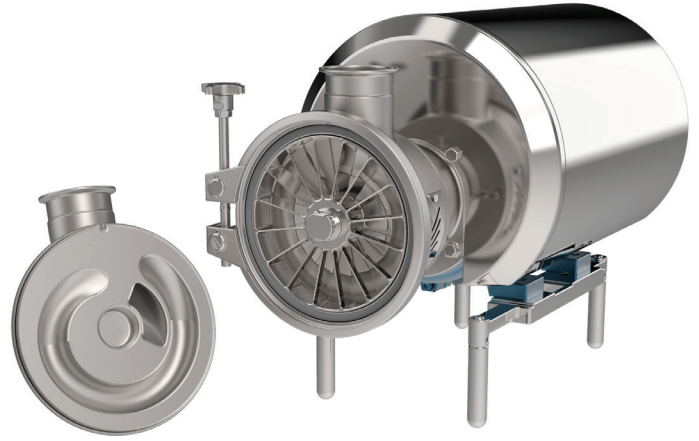
P.T.F.E. (FEP)

FFPM

Connections:

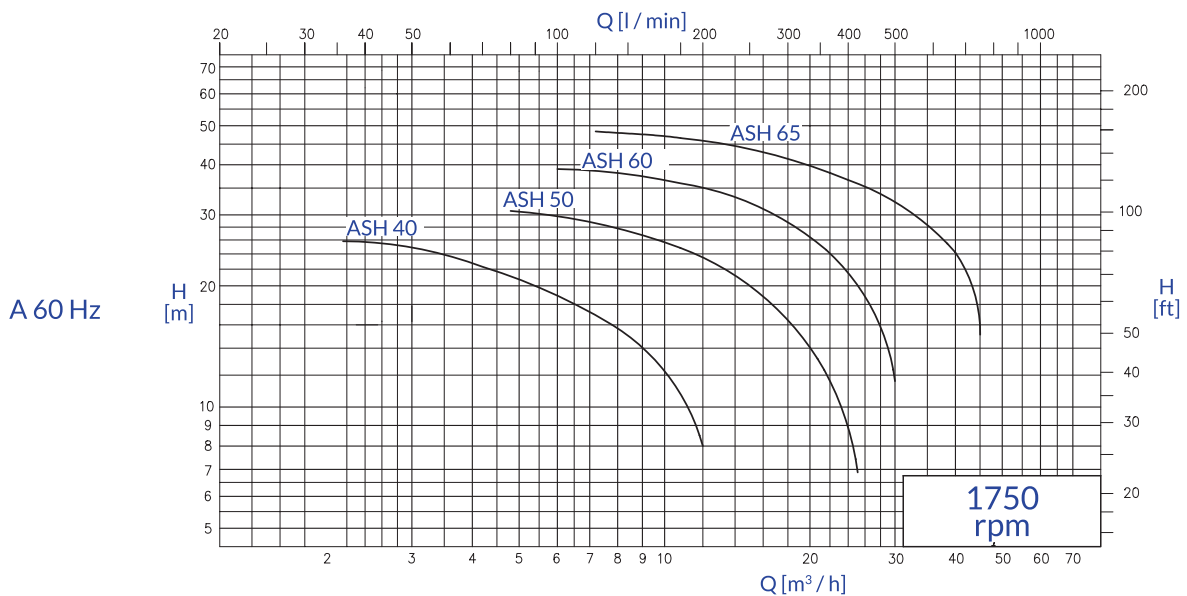
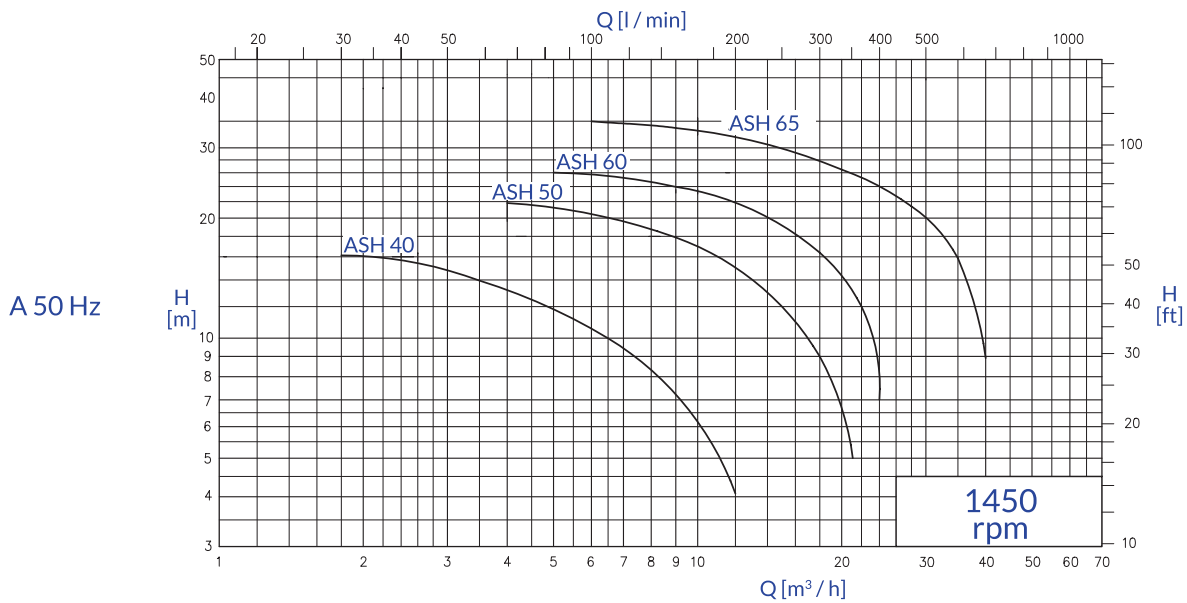
CLAMP DIN 32676-C

DIN 11864

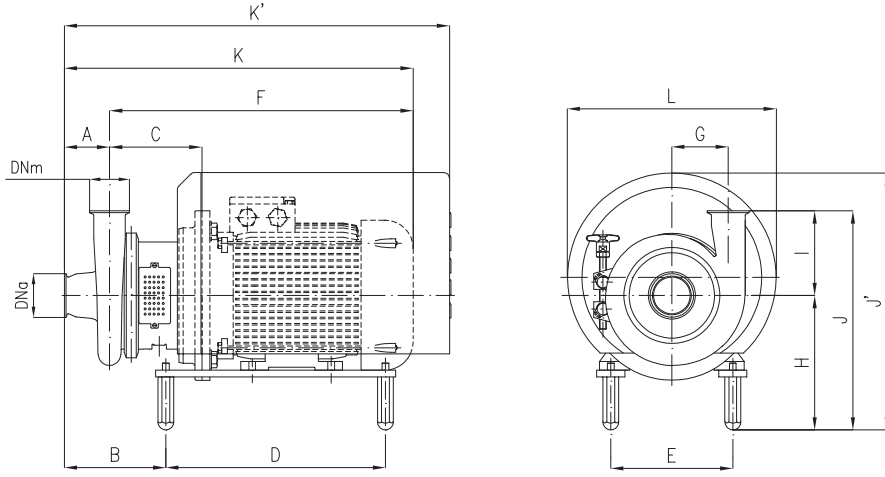


GENERAL DIAGRAMS

Performance applies to H₂O at 20 °C, 1013 mbar, Data not binding.



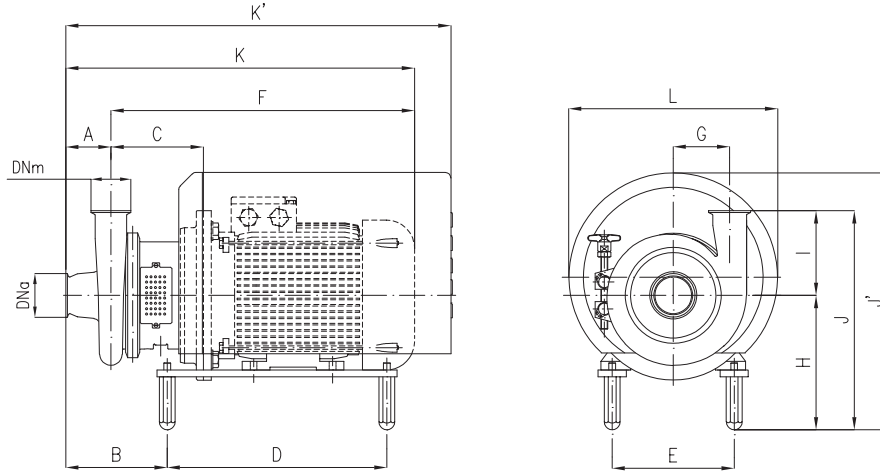
CSA OVERALL DIMENSIONS



Dimensions not binding - DN = "Clamp" DIN 32676-C connections, with standard IEC/EN motors

Pumps	IEC motors size:	DNa	DNm	A	B	C	D	E	F	G	H	K	K'	I	J	J'	L			
CSA 32-145	80	1"1/2	1"1/2	80	166	138	254	125	372	85	220	452	566	148	368	384	298			
	90				172			140	419		230	499			378	394				
	100				158			160	451		240	531			388	445				
	112				165			190	473		230	553			378	435				
CSA 32-175	80	1"1/2	1"1/2	80	167	139	254	125	373	95	220	453	567	148	368	384	298			
	90				173			140	420		230	500			378	394				
	100				159			160	452		240	532			388	445				
	112				166			190	473		230	553			378	435				
CSA 32-210	80	1"1/2	1"1/2	80	167	139	254	125	373	110	230	453	567	168	398	402	298			
	90				173			140	420		240	532			408	445				
	100				159			160	452		230	553			398	435				
	112				166			190	473		255	614			680	423		477		
	132 S				177			161	389		216	534			735	448		543		
	132 M				241			206	460		254	684			935	448		543		
CSA 32-260	90	2"	1"1/2	90	207	163	254	140	444	140	260	534	601	168	428	465	330			
	100				193			160	476			566	671					424	298	
	112				200			190	497			587	714					482	370	
	132 S				211			185	389			216	558					602	448	543
	132 M				270			225	460			254	703					967	448	543
	160				270			225	460			254	703					967	448	543
CSA 40-145	80	2"	2"	80	167	139	254	125	373	90	220	453	567	133	353	384	298			
	90				173			140	420		230	501			363	394				
	100				159			160	452		240	532			373	445				
	112				166			190	473		230	553			363	435				
CSA 40-175	80	2"	2"	80	168	141	254	125	375	95	220	455	569	150	370	384	298			
	90				175			140	422		230	502			380	394				
	100				161			160	454		240	534			390	445				
	112				168			190	475		230	555			380	435				
	132 S				180			164	389		216	537			682	405		477		
	132 M				243			208	460		254	686			937	430		543		
CSA 40-210	80	2"	2"	80	168	141	254	125	375	115	235	455	569	160	395	399	298			
	90				175			140	422		240	534			400	445				
	100				161			160	454		235	555			395	440				
	112				168			190	475		250	617			682	410		472		
	132 S				180			164	389		216	537			681	410		472		
	132 M				243			208	460		254	686			937	440		543		
CSA 40-260	80	2"	2"	100	168	141	254	125	375	145	260	455	611	172	432	465	330			
	90				175			140	422			544	681					440	298	
	100				203			160	476			576	724					482	370	
	112				210			190	497			597	779					452	502	
	132 S				221			185	389			216	558					602	477	637
	132 M				280			225	460			254	703					1094	477	637
CSA 50-145	80	2"1/2	2"	80	169	141	254	125	374	95	220	454	569	139	359	384	298			
	90				175			140	422		230	502			369	394				
	100				161			160	454		240	534			379	445				
	112				168			190	475		230	555			369	435				
	132 S				180			164	389		216	537			682	394		477		
	160				243			208	460		254	686			937	434		543		
CSA 50-175	80	2"1/2	2"	80	169	141	254	125	374	100	230	454	569	154	384	394	298			
	90				175			140	422		240	534			394	445				
	100				161			160	454		230	555			384	435				
	112				168			190	475		255	616			682	409		477		
	132 S				180			164	389		216	537			737	409		477		
	132 M				243			208	460		254	686			937	434		543		
160	243	208	460	254	686	937	434	543												

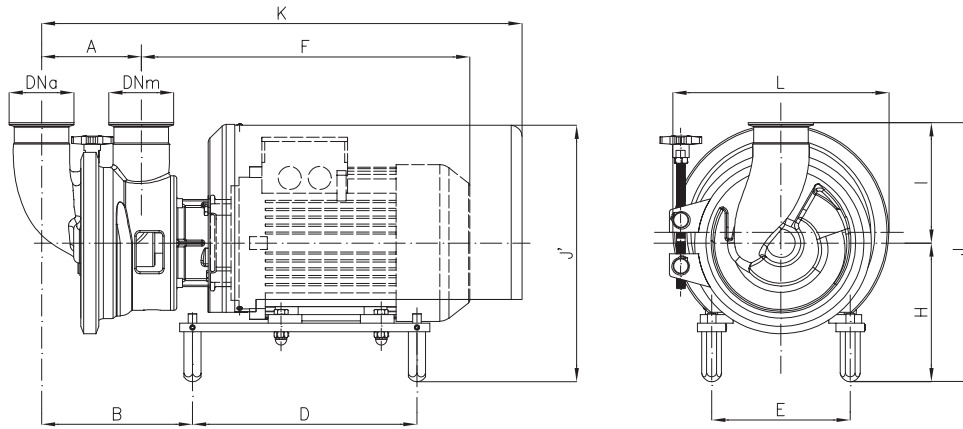
CSA OVERALL DIMENSIONS



Dimensions not binding - DN = "Clamp" DIN 32676-C connections, with standard IEC/EN motors

Pumps	IEC motors size:	DNa	DNm	A	B	C	D	E	F	G	H	K	K'	I	J	J'	L				
CSA 50-210	90	2 1/2"	2"	80	175	141	254	140	422	120	240	502	569	168	408	412	298				
	100				161	142	314	160	454			534	639			445	330				
	112				168			190	475			555									
	132 S				180	164	389	216	537			617	682			418	472	370			
	132 M								581			661	737								
	160				243	208	460	254	686			280	766			937	448	543	430		
180	173	223	600	279	783	305	863	1072	473	637	420										
CSA 50-260	100	2 1/2"	2"	90	194	165	314	160	477	145	270	567	672	179	449	475	330				
	112				201			190	498			588									
	160				273	228	460	254	706			280	796					970	459	543	430
	180				188			279	788			305	878					1087	484	637	420
CSA 65-145	80	3"	3"	79	172	145	254	125	379	112	245	458	572	138	383	409	298				
	90				178			140	426			505									
	100				164	146	314	160	458			537	642					450	330		
	112				171			190	479			558									
	132 S				183	168	389	216	541			620	685					393	477	370	
	132 M								585			664	740								
160	246	212	460	254	690	280	769	940	418	543	430										
CSA 65-175	90	3"	3"	80	178	144	254	140	425	120	255	505	572	138	393	409	298				
	100				164	145	314	160	457			537	642					460	330		
	112				171			190	478			558									
	132 S				183	167	389	216	540			620	685					477	370		
	132 M								584			664	740								
	160				246	211	460	254	689			280	769					940	418	543	430
CSA 65-210	90	3"	3"	90	212	168	254	140	449	135	265	539	605	158	423	470	330				
	100				198	169	314	160	481			571	676					429	298		
	112				205			190	502			592									
	160				276	231	460	254	709			280	799					974	438	543	430
	180				191			279	791			305	881					1090	463	637	420
					214	168	314	160	480												
CSA 65-260	100	3"	3"	100	207			160	480	155	285	580	685	193	478	490	330				
	112				214			190	501			601	685					507	370		
	132 S				226	190	389	216	563			663	728					548	430		
	132 M								607			707	783					548	430		
	160				285	230	460	254	708			305	890					1099	498	637	420
	180				200			279	790												
CSA 80-175	100	4"	3"	100	231	174	315	160	486	139	275	586	691	164	439	480	330				
	112				220			190	507			607	691					497	370		
	132 S				231	195	389	216	568			668	734					444	543	430	
	160				291	236	460	254	714			280	814					989	469	637	420
	180				206			279	796			305	896					1105			
					210	171	314	160	483												
CSA 80-210	100	4"	3"	100	217			190	504	145	285	583	688	164	449	490	330				
	112				229	193	389	216	566			604	688					507	370		
	132 S				229	193	389	216	566			666	731					548	430		
	160				288	233	460	254	711			811	986					548	430		
	180				203			279	793			305	893					1102	469	637	420
					210	171	314	160	483												
CSA 80-260	100	4"	3"	100	217			190	504	165	300	583	688	209	509	522	370				
	112				229	193	389	216	566			604	688					505	330		
	132 S				229	193	389	216	566			666	731					522	370		
	132 M								610			710	786					563	430		
	160				288	233	460	254	711			305	893					1102	469	637	420
					210	171	314	160	483												
CSA 100-210	132 S	5"	4"	111	246	200	389	216	573	161	305	683	750	214	519	527	370				
	180				221	240	600	279	800			911	1120					634	420		
CSA 100-260	132 M	5"	4"	115	246	195	389	216	612	186	325	727	803	216	541	547	370				
	160				305	235	460	254	713			828	1004					588	430		
	180				220			279	795			910	1118					657	420		

ASH OVERALL DIMENSIONS



Dimensions not binding - DN = "Clamp" DIN 32676-C connections, with standard IEC/EN motors

Pumps	1450 rpm	kW	DN _a	DN _m	A	B	D	E	F	H	K	I	J	J'	L					
ASH 40		1,1	1" 1/2	1" 1/2	90,5	183	245	140	410	228	551	139	376	376	239					
	1,5	148,5				314	160	433	238	617	386,5		403	330						
	2,2																			
ASH 50	2,2	2"	2"	118	176,5	314	160	432	238	645	149	386,5	403	330						
	4				183,5							190	453		250	398,5	415			
ASH 60	4	3"	3"	139	211	314	190	460	250	672	169	418,5	415	330						
	5,5				215							390	216		512	270	749	438,5	489	372
ASH 65	5,5	3"	3"	139	215	390	216	512	270	749	169	438,5	489	372						
	7,5				266							460	254		650	280	914	448,5	536	432
	15																			



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Centrifugal Sanitary Pumps

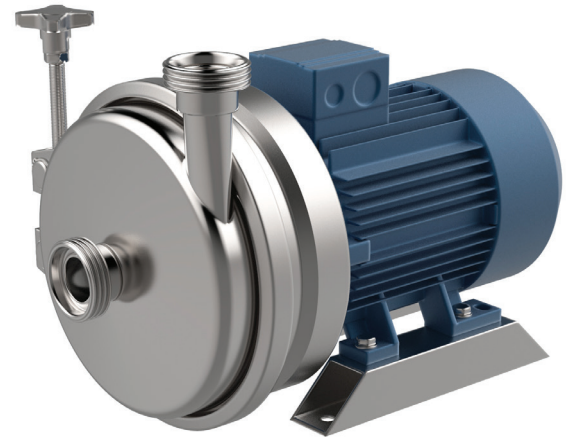
CL-CLC Series

Standard design

Available in a wide range of models with closed or open impellers and 2 or 4 pole motors, this well-established series of hygienic pumps can perform an amazing number of applications. The special construction with hand-nuts & clamps allows easy disassembly for inspection and cleaning of the internal components

Wetted parts are in forged polished plate and investment cast electropolished AISI 316 stainless steel.

Flow rates up to 90 m³/h, heads up to max. 50 m. (5 bar).



CL-CLC pump



CL-CLC pump with shroud



All impellers, both closed and open, have reversed blades, designed to optimize the hydraulic efficiency.

Seals:

Mechanical seals with seats to EN 12756, ISO 3069 standards.

Single internal mechanical seal

Single external mechanical seal

Double flushed mechanical seal

Elastomers (FDA):

EPDM

Fluorocarbon (Viton)

Silicone

P.T.F.E. (FEP)

Connections:

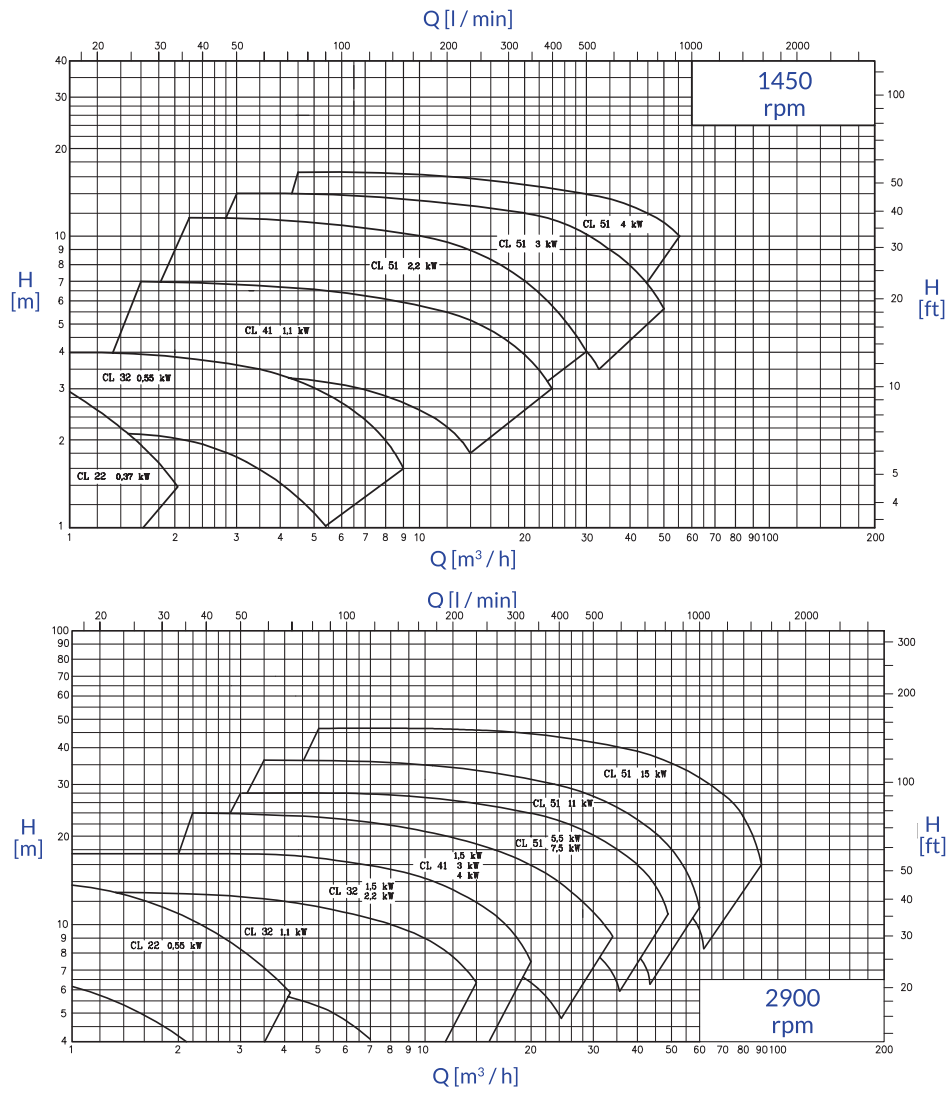
DIN - SMS - IDF - BS / RJT - DS - CLAMP and EN 1092-1 PN16 flanges suitable for most international standards.

Applications

Food processing, dairy, beverage, chemical, cosmetics and pharmaceutical industries. With an open impeller, juices, creams, ice-cream mix, milk, wine, spirits and whey, can be safely transferred at low pressure. While with a higher efficiency closed impeller, clean liquids without solids can be pumped at medium-high heads (max. 40-50 m) to feed pasteurizers and coolers, concentrators, filters, CIP systems, etc.

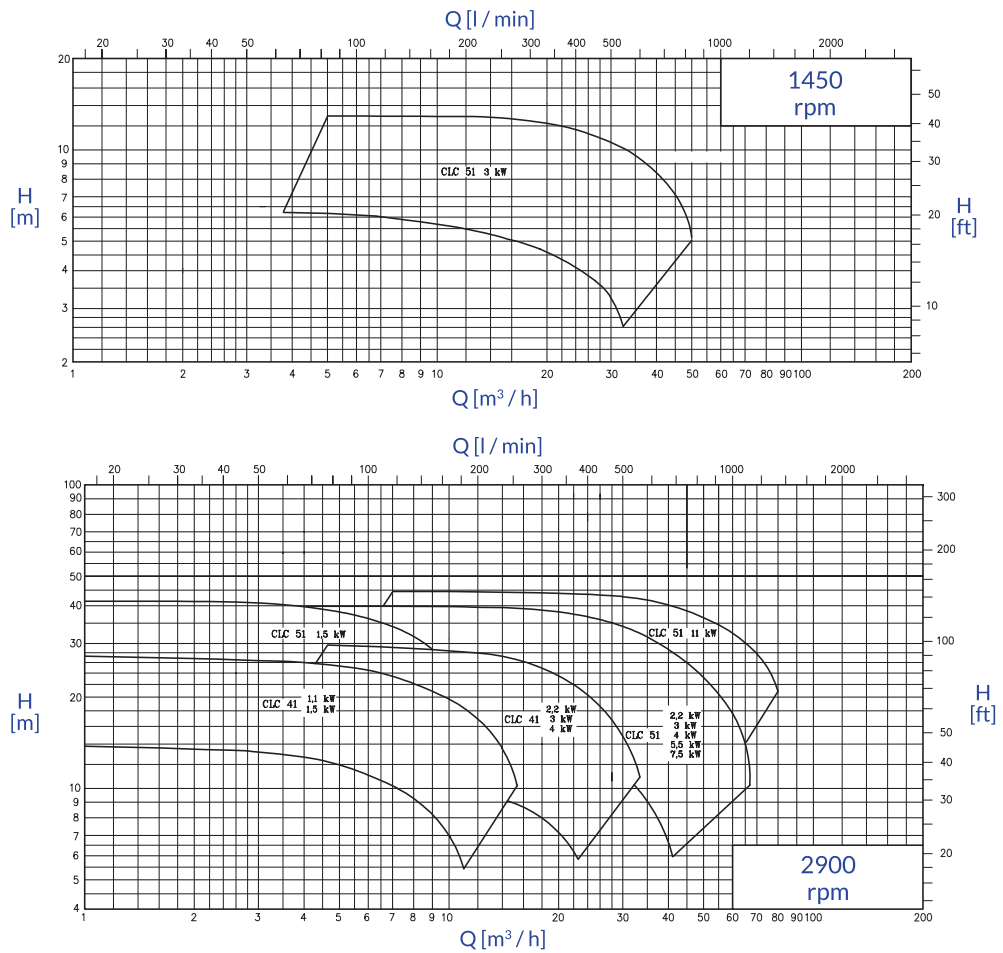
CL GENERAL DIAGRAM OPEN IMPELLER

Performance applies to H₂O at 20 °C, 1013 mbar, Data not binding.

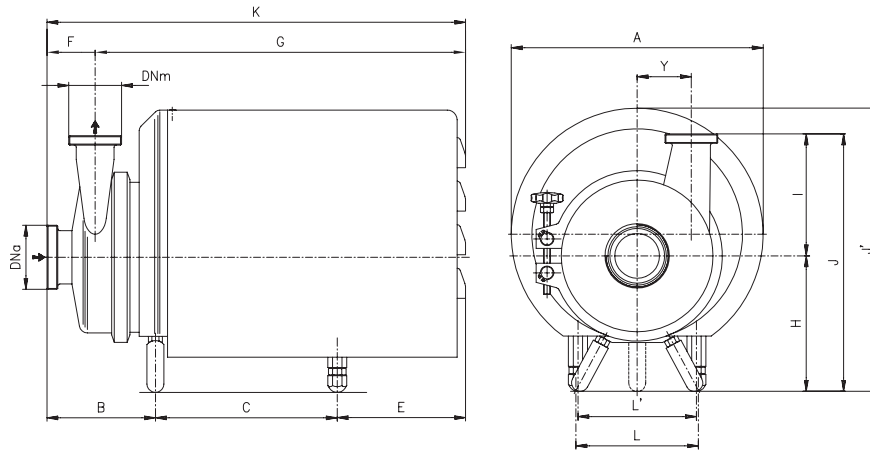


CLC GENERAL DIAGRAM CLOSED IMPELLER

Performance applies to H₂O at 20 °C, 1013 mbar, Data not binding.



OVERALL DIMENSIONS (INCLUDING SHROUD)



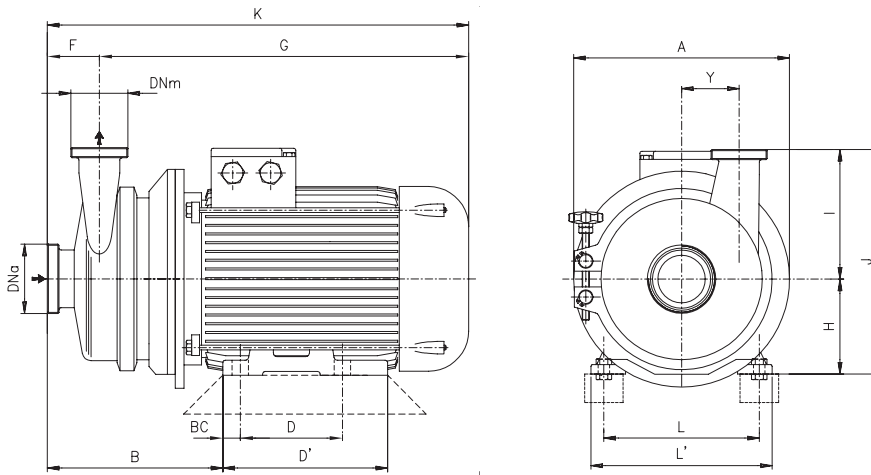
Dimensions not binding - DN = DIN 11851 male threaded connections

Pumps	rpm	kW	DNa	DNm	A	B	C	E	F	G	K	H	I	J	J'	L	L'	Y
CL 22../P	1450	0,37	25	25	212	165	90	138	52	340	392	71	95	166	205	112	136	0
CL 22../P	2900	0,55	25	25	212	165	90	138	52	340	392	71	95	166	205	112	136	0
CL 22../P	2900	0,75	25	25	212	172,5	100	122,5	45	340	392	80	95	175	214	125	155	0

Pumps	rpm	kW	DNa	DNm	A	B	C	E	F	G	K	H	I	J	J'	L	L'	Y
CL 32../P		0,55	40	40	239	120	195	177	51	437,5	479,5	155	125	280	305,8	200	-	40
CL 41../P	1,1	50	40	298	159	168	180	62	445	507	160	150	310	324	190	-	60	
CL 51../P	2,2	65	50	298	154	188	219	66	495	561	165	180	375	359	180	-	80	
	3	65	50	298	173	188	219	72	508	580	195	180	375	359	180	-	80	
	4	80	65	298	177	195	212	76	508	584	195	200	395	359	180	-	70	
CLC 51../P	3	80	65	298	177	188	219	76	508	584	195	200	395	359	180	-	70	
	4	80	65	298	177	188	219	76	508	584	195	200	395	359	180	-	70	

CL 32../P	1,1	32	32	239		205	177	51			155	125	280		200	-	40
	1,5	32	32	239	120	205	177	51	437,5	479,6	155	125	280	305,8	200	-	40
	2,2	40	40	239		235	133	51			155	125	280		200	-	40
CL 41../P	1,5	40	32	298	143	192	152	56	431	487	160	150	310	330	190	-	60
	3	50	40	298	143	217	192	56	496	552	160	150	310	324	168	-	60
	4	50	40	298	143	224	185	56	496	552	160	150	310	324	168	-	60
CL 51../P	5,5	65	50	368	147	228	232	66	541	607	200	180	380	416	178	115	80
	7,5	65	50	368	147	228	232	66	541	607	200	180	380	416	178	115	80
	11	65	50	368	147	211	249	66	541	607	200	180	380	416	178	185	80
	15	80	65	368	170	211	249	74	541	615	200	200	400	416	178	185	70
CLC 41../P	1,1	40	32	298	142	162	186	56	434	490	160	150	310	324	190	-	60
	1,5	40	32	298	142	168	180	56	434	490	160	150	310	324	190	-	60
	2,2	50	40	298	142	193	155	62	434	490	160	150	310	324	190	-	60
	3	50	40	298	151	217	192	62	498	560	160	150	310	324	168	-	60
	4	50	40	298	151	224	185	62	498	560	160	150	310	324	168	-	60
CLC 51../P	1,5	25	25	298	127	165	180	52	420	472	165	160	325	329	152	-	80
	2,2	32	32	298	137	165	180	61	420	481	165	160	325	329	152	-	80
	3	50	40	298	150	188	220	63	495	558	195	160	355	359	180	-	80
	4	50	50	298	161	195	212	66	501	567	195	180	375	359	180	-	80
	5,5	65	50	368	157	228	231	69	547	616	200	180	380	416	178	115	80
	7,5	65	50	368	157	228	231	69	547	616	200	180	380	416	178	115	80
	11	65	65	368	162	211	253	74	552	626	200	200	400	416	178	185	70

OVERALL DIMENSIONS



Dimensions not binding - DN = DIN 11851 male threaded connections

Pumps	rpm	kW	DNa	DNm	Ø A	B	BC	D	D'	F	G	K	H	I	J	L	L'	Y
CL 22	1450	0,37	25	25	141	155	10	90	110	52	278	330	71	95	166	112	136	0
CL 22	2900	0,55	25	25	141	155	10	90	110	52	278	330	71	95	166	112	136	0
CL 22	2900	0,75	25	25	141	160	12,5	110	125	52	298	350	80	95	175	125	155	0

Pumps	rpm	kW	DNa	DNm	Ø A	B	BC	D	D'	F	G	K	H	I	J	L	L'	Y
CL 32		0,55	40	40	155	168	12,5	100	118	51	314	365	80	125	205	125	150	40
CL 41	1,1	50	40	200	212	15	100	143	62	391	453	90	150	240	140	165	60	
CL 51	2,2	65	50	254	211	20	140	176	66	415	481	100	180	280	160	196	80	
	3	65	50	254	230	20	140	176	72	428	500	100	180	280	160	196	80	
CLC 51	4	80	65	254	241	20	140	176	76	449	525	112	200	312	190	226	70	
	3	80	65	254	241	18	140	176	76	428	504	100	200	300	160	196	70	
	4	80	65	254	243	18	140	176	76	449	525	112	200	312	190	226	70	

CL 32	1450 rpm	1,1	32	32	155	168	12,5	100	118	51	314	365	80	125	205	125	150	40
		1,5	32	32	155	172	15	100	143	51	362	413	90	125	215	140	165	40
		2,2	40	40	155	172	15	125	143	51	362	413	90	125	215	140	165	40
CL 41	1450 rpm	1,5	40	32	200	195	15	100	143	56	380	436	90	150	240	140	165	60
		3	50	40	250	199	20	140	176	56	413	469	100	150	250	160	196	60
		4	50	40	250	206	20	140	176	56	434	490	112	150	262	190	226	60
CL 51	1450 rpm	5,5	65	50	300	230	24	140	176	68	472	540	132	180	312	216	256	80
		7,5	65	50	300	230	24	140	176	68	472	540	132	180	312	216	256	80
		11	65	50	300	241	20	178	220	66	536	602	132	180	312	216	260	80
		15	80	65	300	249	20	178	220	74	536	610	132	200	432	216	260	70
CLC 41	2900 rpm	1,1	40	32	200	191	12,5	100	118	56	332	388	80	150	230	125	150	60
		1,5	40	32	200	195	15	100	143	56	380	436	90	150	240	140	165	60
		2,2	50	40	200	195	15	125	143	62	380	436	90	150	240	140	165	60
		3	50	40	250	207	20	140	176	62	415	477	100	150	250	160	196	60
CLC 51	2900 rpm	4	50	40	250	214	20	140	176	62	436	498	112	150	262	190	226	60
		1,5	25	25	254	181	15	100	143	52	370	422	90	160	250	140	165	80
		2,2	32	32	254	191	15	125	143	61	370	431	90	160	250	140	165	80
		3	50	40	254	207	20	140	176	63	415	478	100	160	260	160	196	80
CLC 51	2900 rpm	4	50	50	254	224	20	140	176	66	442	508	112	180	272	190	226	80
		5,5	65	50	300	241	24	140	180	72	478	550	132	180	312	216	256	80
		7,5	65	50	300	241	24	140	180	72	478	550	132	180	312	216	256	80
		11	65	65	300	249	20	178	220	74	536	610	132	200	332	216	260	70



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Centrifugal Pumps



CN Series

Standard design

Closed coupled single-stage centrifugal pumps. A range of 3 models with open impellers, independent shafts and IEC standard motors.

Optimised design to ensure high levels of hygiene - The absence of product hold-up and no dead-legs ensures efficient cleaning by standard CIP methods and effective sterilisation by SIP.

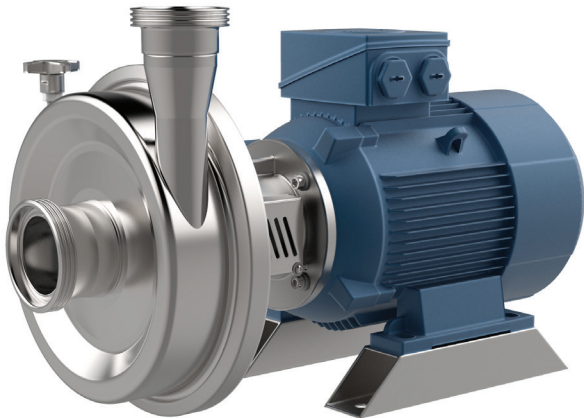
Wetted parts are in pressed polished plate and investment cast electropolished CF3M 1.4409 / AISI 316L (1.4404) stainless steel.

Investment cast and electro-chemical polishing. Internal finishes of 0,5 micron Ra are available on request..

Flow rates up to 75 m³/h, heads of more than 60 m.
Maximum inlet pressure : 4 bar.
Temperature range: -10°C to 120°C.



Pump with shroud and stainless steel adjustable feet.



Pump without shroud and stainless steel motor shims.



Open impeller with reversed blades with vast expansion designed to optimize the hydraulic efficiency.

Seals:

Hygienic mechanical seals with seats to EN 12756, ISO 3069 standards.

Elastomers (US FDA):

- EPDM
- Fluorocarbon (Viton)
- Silicone
- P.T.F.E. (FEP)

Connections:

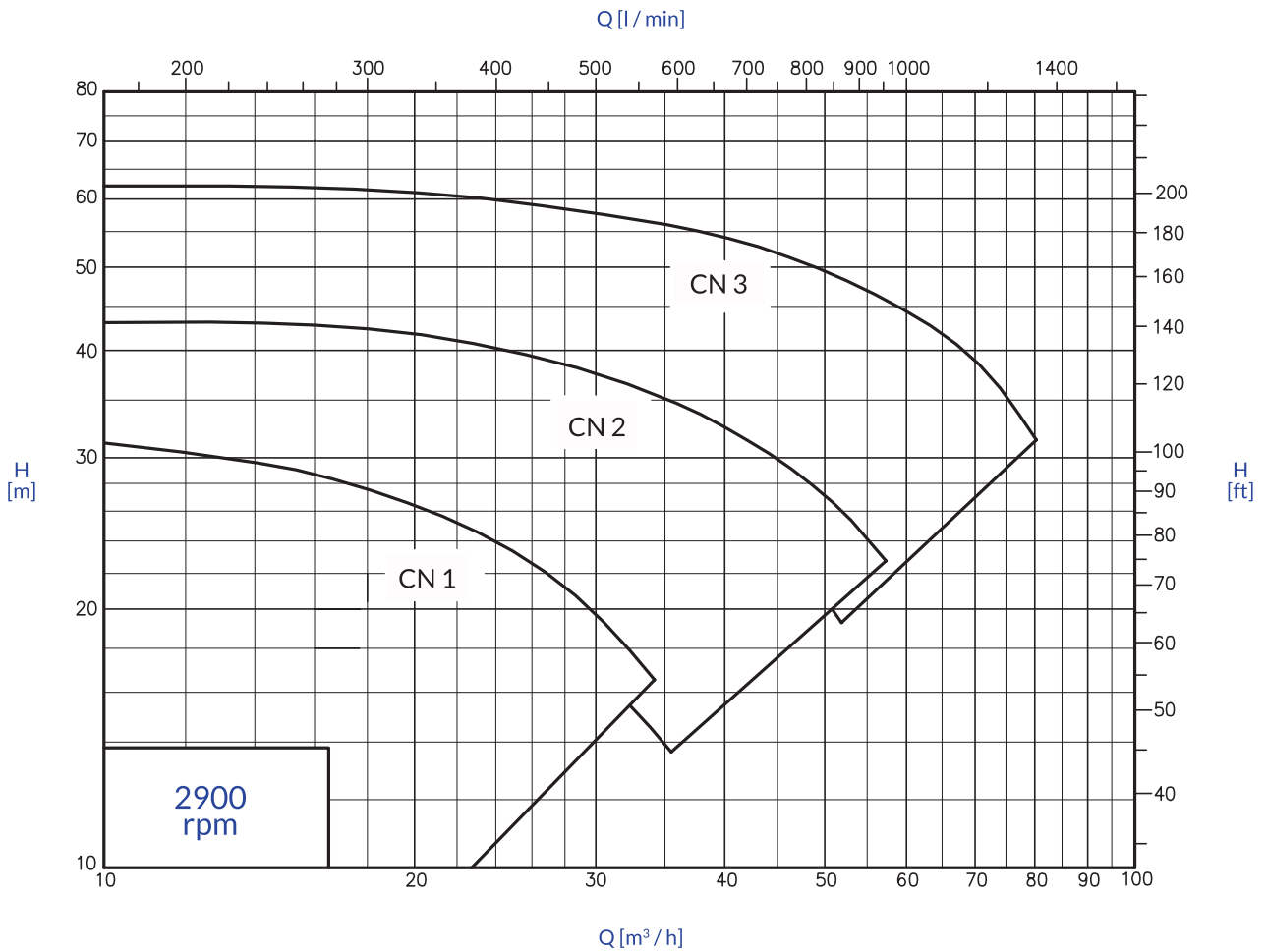
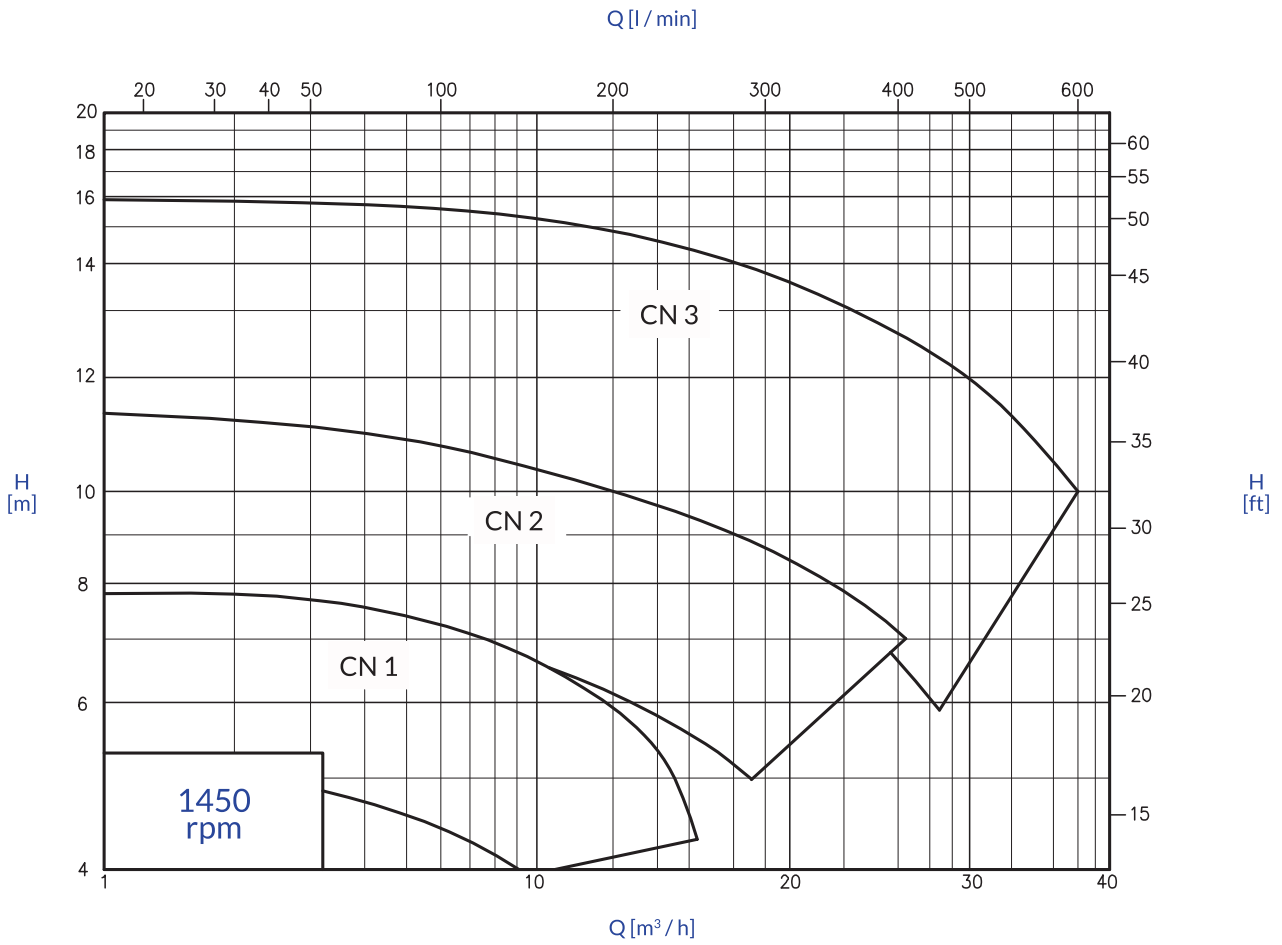
DIN - SMS - IDF - BS / RJT - DS - CLAMP and EN 1092-1 PN16 flanges and on request available for other international standards.

Applications

Food processing, dairy, beverage, chemical, cosmetics and pharmaceutical industries. The open impeller allows a large range of products such as purified water, juices, creams, ice-cream mix, milk, wine, spirits, whey and WFI to be safely transferred.

GENERAL DIAGRAMS

Performance applies to H₂O at 20 °C, 1013 mbar Data not binding

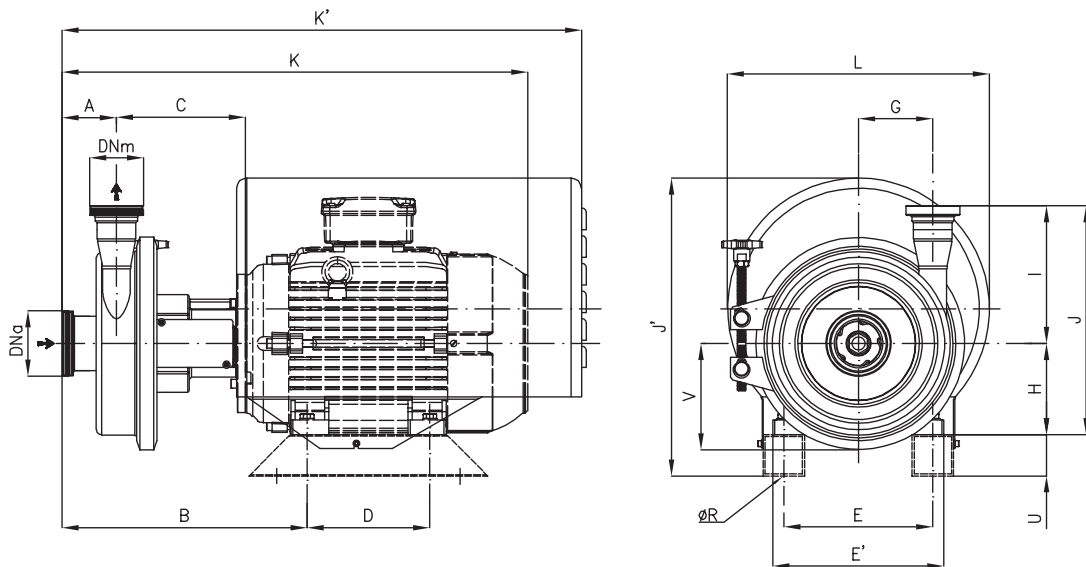


All stainless construction, with standard motor, separate pump shaft with clamp coupling, internal product seal and an open impeller.



The clamp casing and seal design allow quick disassembly for inspection, cleaning and maintenance. It also enables the delivery port to be rotated to any position for easy installation and drainage.
Motor shroud.

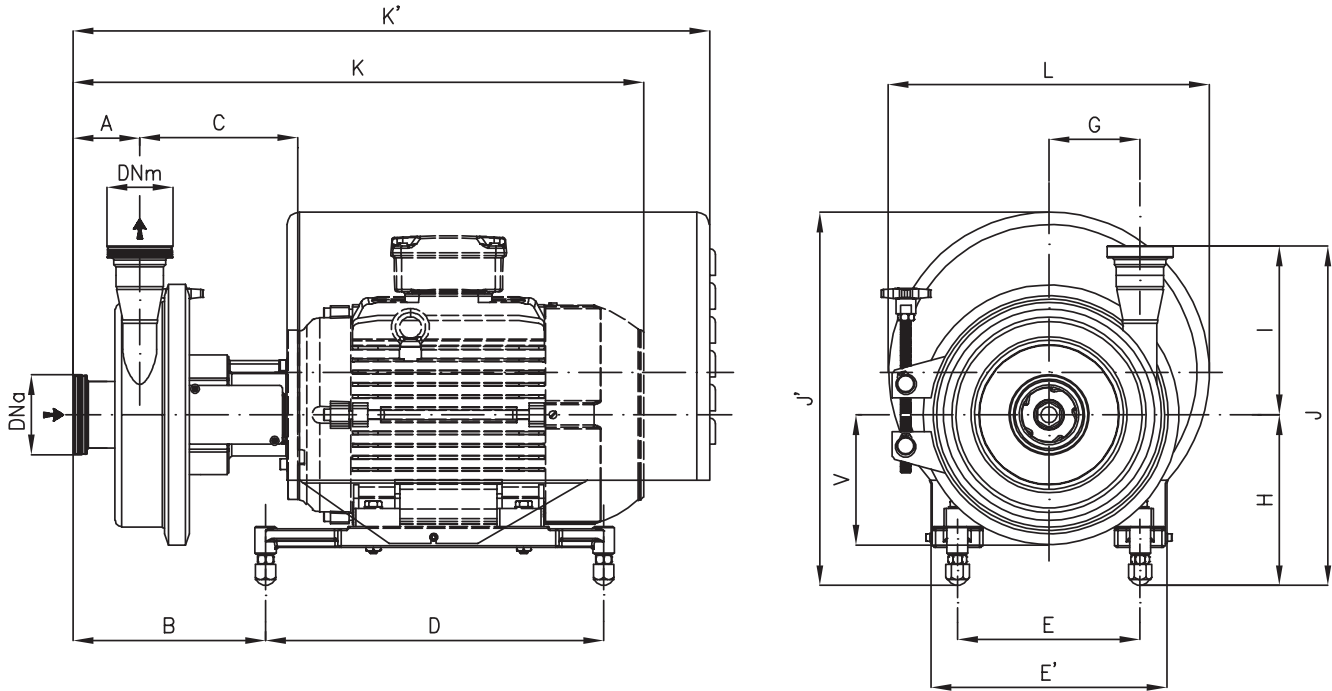
OVERALL DIMENSIONS



Dimensions not binding - DN = DIN 11851 male threaded connections with standard IEC/EN motors

Pumps	IEC motors size:	DNa	DNm	A	B	C	D	E	E'	G	H	K	K'	ØR	I	J	J'	L	U	V					
CN 1	80	50	40	73	277	153,5	100	125	155	86	80	463	584	10	183	263	286	303	40	127					
	90				282,5			140	165		90	501	597			273	318								
	100				319,5			140	190		196	100	572			673	283				389	369	50		
	112				183,5			178	216		256	112	591			744	295				402	315	412	380	60
	132 S							357,5	190		226	132	627			744	315				412	380	60		
CN 2	80	65	50	79	286	157	100	125	155	108	80	472	593	10	200	280	286	303	40	154					
	90 S				292		140	165	90		508	606	290			317									
	90 L				187		125	190	226		100	580	683			300	388				369	50			
	100						140	190	226		112	598	753			312	400								
	112				355		178	216	256		132	635	753			332	432				380	60			
	132 S						140	216	256		160	673	753			360	528				473	50			
	132 M						178	216	256		160	778	911			360	528				473	50			
160	404	217	254	300	160	778	911	15	360	528	473	50													
CN 3	90 S	80	65	81	296	159	100	140	164	129	90	519	609	10	255	345	318	303	40	179					
	90 L				125		160		100		585	687									50				
	100				189		140	190			112	604	687								369				
	112						140	190			132	640	757			12	387				432	380	60		
	132 S				358,5		188,5	140	216		256	132	678			757	12				387	432	380	60	
	132 M				178		216	256	160		784	915	15			415	588				473	50			
160	407,5	218,5	254	300	160	784	915	15	415	588	473	50													

OVERALL DIMENSIONS



Dimensions not binding - DN = DIN 11851 male threaded connections with standard IEC/EN motors

Pumps	IEC motors size:	DNa	DNm	A	B	C	D	E	E'	G	H	K	K'	I	J	J'	L	V	
CN 1	80	50	40	73	210	153,5	270	138	213	86	160	463	584	183	350	333	303	127	
	90											501	597		343	348	303		
	100											170	572		673	353	409		369
	112											182	591		744	365	422		380
	132 S											202	627		744	385	425		380
CN 2	80	65	50	79	219	157	270	140	213	108	185	472	593	200	367	333	303	154	
	90											508	606		385	372	303		
	100											194	580		683	394	433		369
	112											206	598		753	406	445		380
	132 S											202	635		753	402	442		380
	132 M											202	673		753	402	442		380
CN 3	90	80	65	81	223	159	270	140	213	129	185	519	609	255	438	372	303	179	
	100											194	585		687	449	433		369
	112											205	604		757	460	467		380
	132 S											227	640		757	482	467		380
	132 M											227	678		757	482	467		380
	160											211	784		915	466	528		473

Self-priming Centrifugal Pumps

CNH Series



HYGIENE BIOTECHNOLOGY INDUSTRIAL

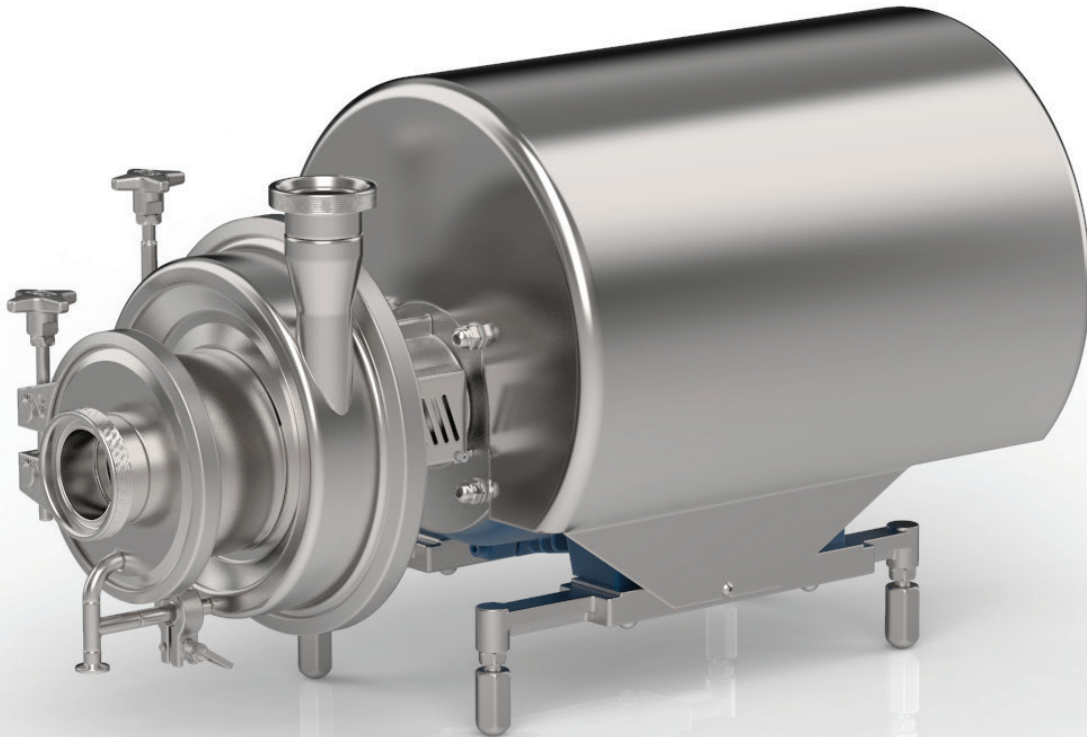
The CNH series is made up of single-stage centrifugal pumps with self-priming device, axial suction port, open centrifugal impeller and independent shaft.

The self-priming device is made up of a helical rotor installed in front of the impeller and a rotor chamber which is off-centre in relation to the axis of the centrifugal stage.

The series is made up of range of 2 models with open impeller, independent shaft and standard IEC motor.

Mixed construction: pressed/cast stainless steel - AISI 316L (1.4404) - CF3M (1.4409).

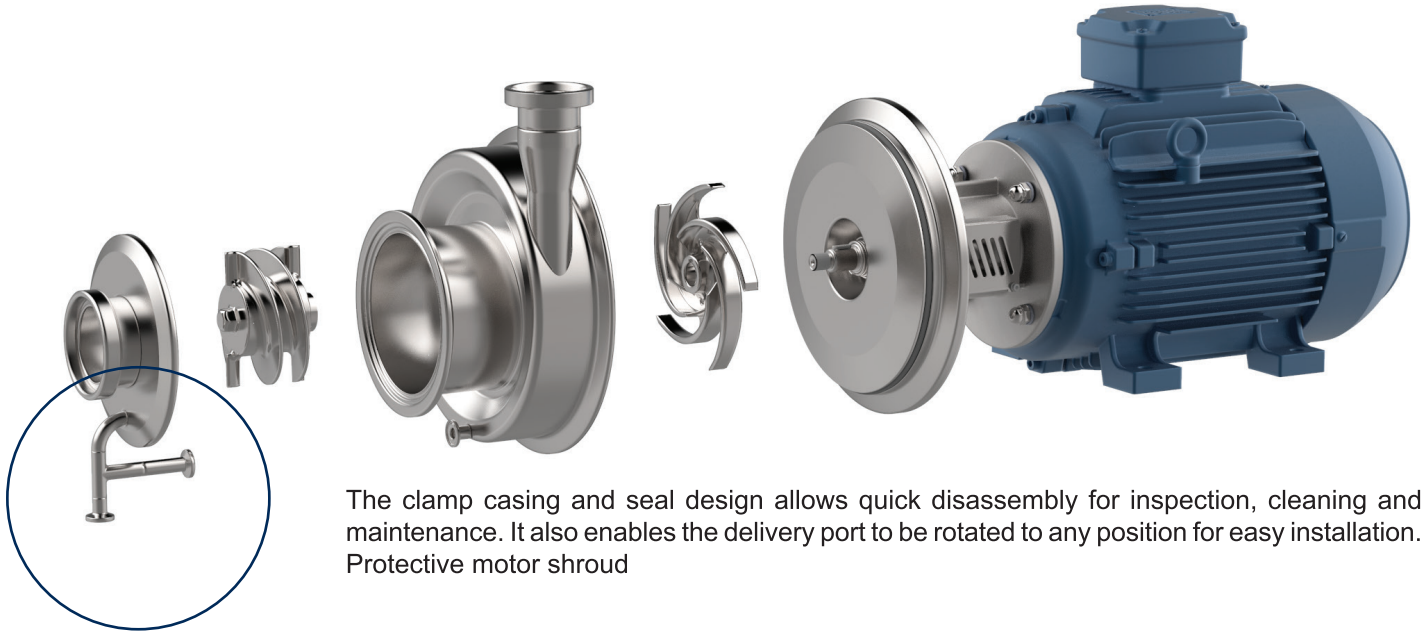
Investment casting and electrochemical polishing treatment guarantee excellent levels of surface finish.



The pump incorporates a self-priming device which gives the centrifugal pump its suction capacity; this component guarantees continuous pump operation in applications handling biphasic fluids.

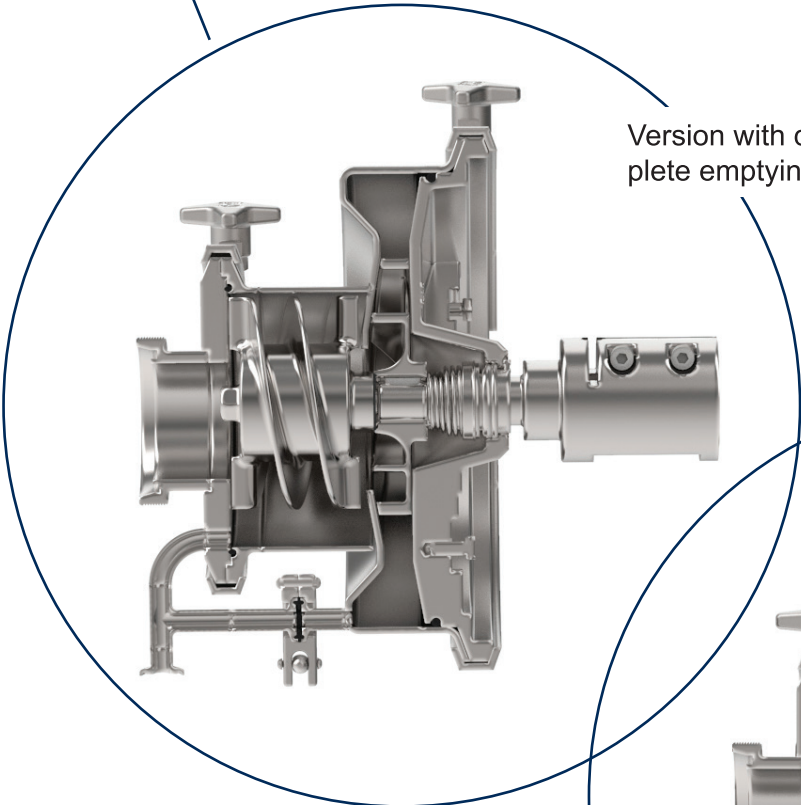
CNH self-priming centrifugal pumps can be used in industrial applications, for example in the food, dairy and beverage sectors, for tank emptying operations, CIP solution recirculation and for handling liquids with a high air content.

Close-coupled construction made entirely from stainless steel with standard motor, shaft with compression locking, internal seal and open impeller based on CN series pumps.

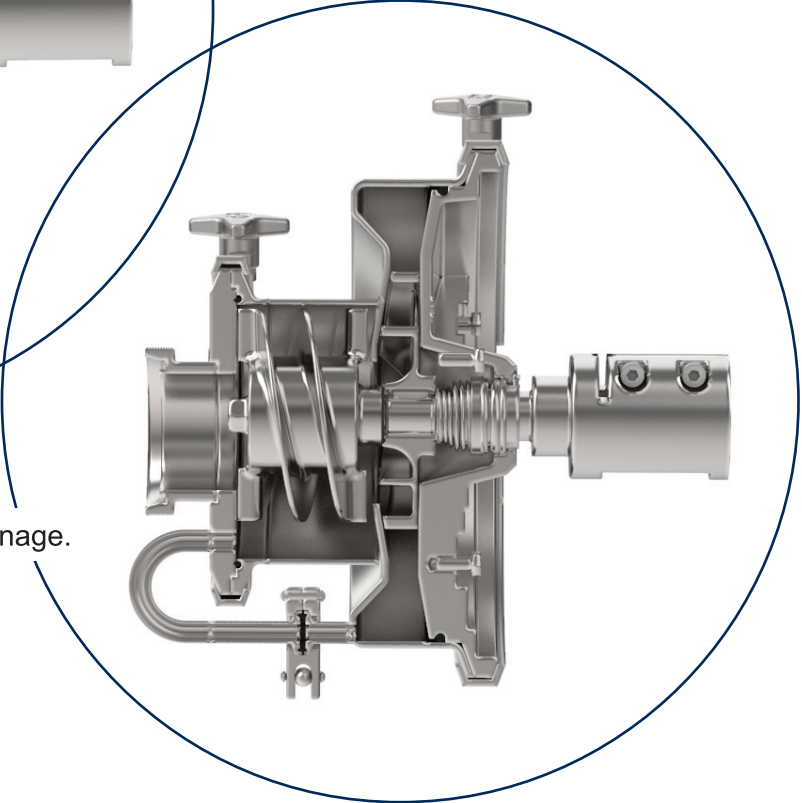


The clamp casing and seal design allows quick disassembly for inspection, cleaning and maintenance. It also enables the delivery port to be rotated to any position for easy installation. Protective motor shroud

Series of pumps available in two different versions of liquid recirculation:



Version with drainage feature guarantees complete emptying of the pump;



Version without drainage.



Investment cast double vane rotor for creating the liquid ring inside the front section of the pump body.



Open reverse vane impeller with increased dimensions, designed in accordance with performance optimization criteria.

TECHNICAL DATA

Flow rate up to 60 m³/h
 Head values up to 70 mH₂O
 Maximum suction pressure 4 bar (PN 10)
 Temperature range: -10°C to +120°C

Seals:

Hygienic mechanical seals with seat standardized to EN 12756, ISO 3069 standards

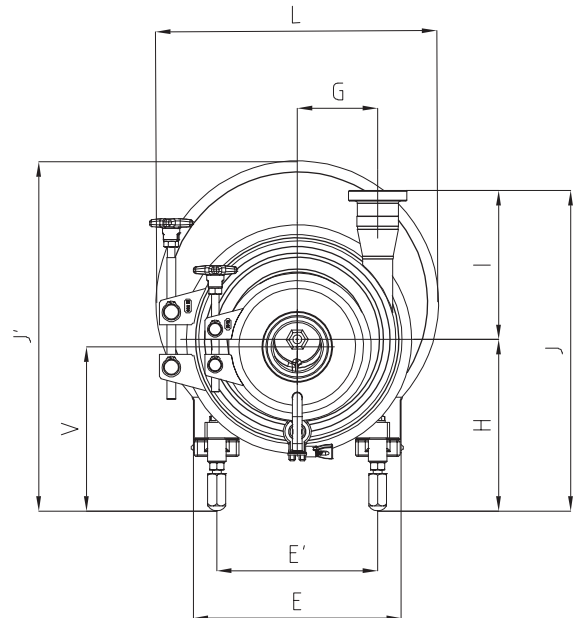
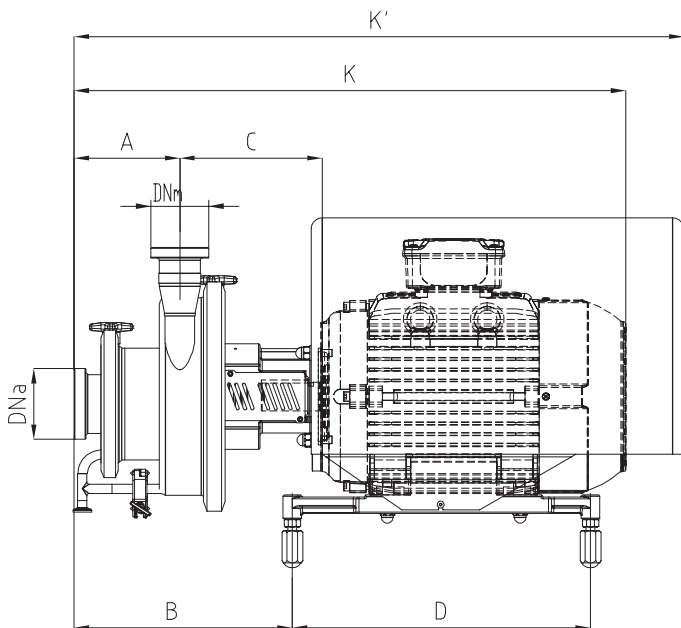
Seal materials (FDA Regulation (EC) No. 1935/2004):

EPDM
 Fluorocarbon
 P.T.F.E. (Fep)

Connections:

DIN - SMS - IDF - BS / RJT - DS - CLAMP and EN 1092-1 PN 16 flanges and, on request, available in compliance with international standards.

OVERALL DIMENSIONS



Dimensions not binding - DN = DIN 11851 female connection with standard IEC/EN motors

Pump type	IEC motor dimensions:	DNa	DNm	A	B	C	D	E	E'	G	H	K	K'	I	J	J'	L	V
CNH 2	112	65	50	144.5	314.5	187	315	180	243	108	196	663.5	748.5	210	406	445	369	144
	132 S				293.5							700.5	818.5					
	132 M				738.5													
CNH 3	132 S	80	65	164.5	314.5	188.5	400	216	279	129	214	723.5	840.5	268	482	467	380	166
	132 M				301							761.5	840.5					
	160				218.5							867.5	998.5					



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cod. DCATLCNHGB 09/19

Centrifugal Sanitary Pumps



CR Series

Standard design

Centrifugal pumps incorporating a special auger type screw shaped impeller, which is ideal for the gentle handling of very delicate fluids and large soft solids in suspension.

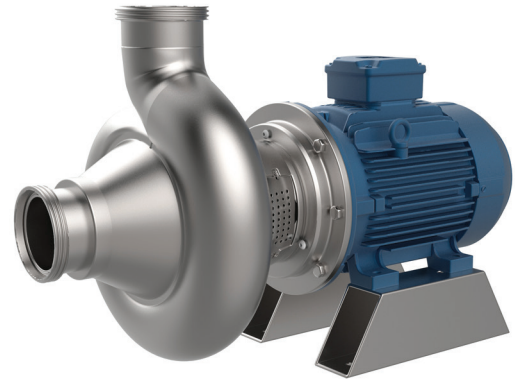
Wetted parts in investment cast CF-3M 1.4404 / AISI 316L stainless steel, electro-chemically polished to ensure the perfect surface finish.

Separate IEC standard motor.

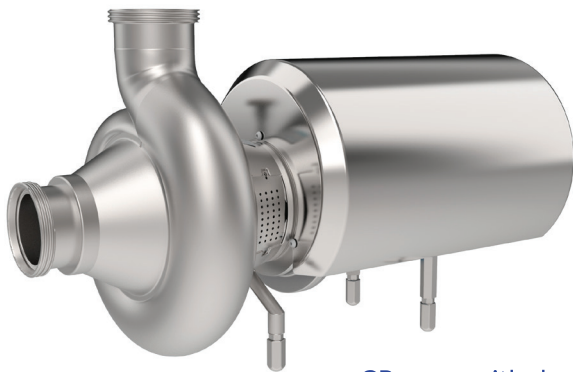
Stainless steel shroud and adjustable feet on request.

Flow rates range from 0 to 150 m³ /h, heads up to 20 m (2 bar).

The clamp casing and seal design allows quick disassembly for inspection, cleaning and maintenance. It also enables the delivery port to be rotated to any position for easy installation.



CR pump



CR pump with shroud

Applications

Delicate handling without clogging.

The CR Series has been designed for very gentle handling of sensitive media at extremely low flow velocities.

The screw shape impeller combines the properties of a centrifugal pump with the delicate characteristics of a positive displacement pump. The ability to handle high solids products in an extremely gentle way makes CR Series pumps ideal for food processing:

Fruit and vegetable handling, soups and sauces, cereals, fish transportation, food pastes, oil, wine recirculation.

Seals:

Mechanical seals seats to EN 12756, ISO 3069 standards.
Single internal mechanical seal
Single external mechanical seal
Double flushed mechanical seal

Elastomers (FDA):

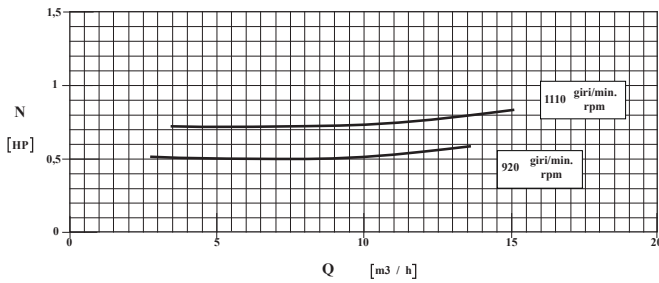
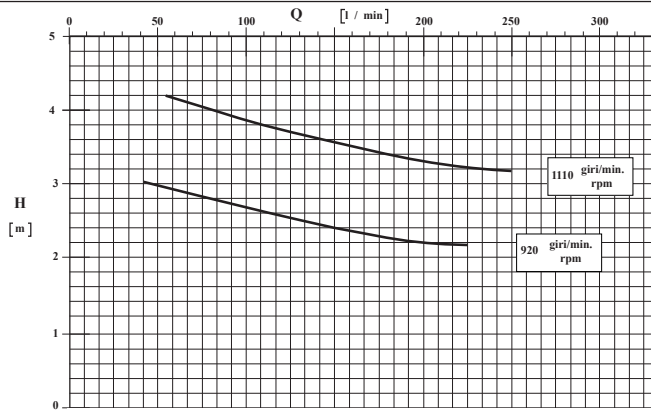
EPDM
Fluorocarbon (Viton)
Silicone
P.T.F.E. (FEP)

Connections:

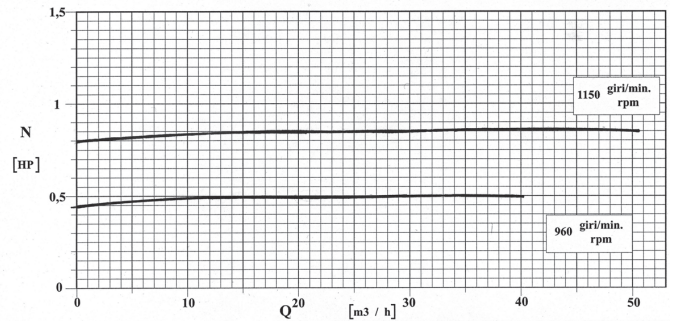
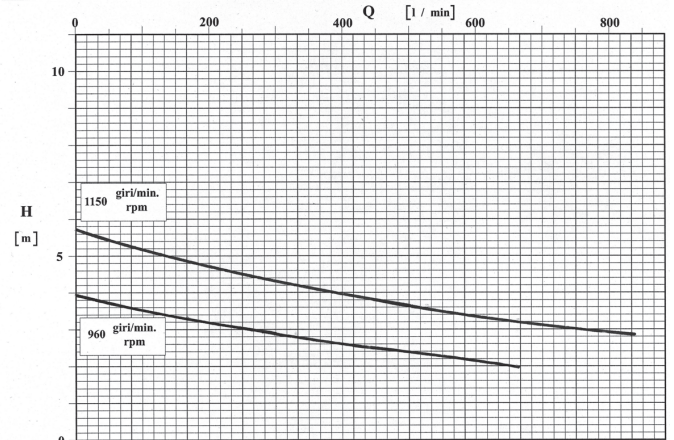
DIN - SMS - IDF - BS / RJT - DS - CLAMP and EN 1092-1 PN16 flanges to suit most international standards.

GENERAL DIAGRAMS

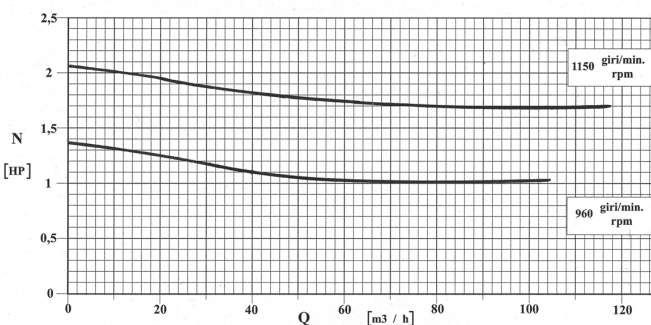
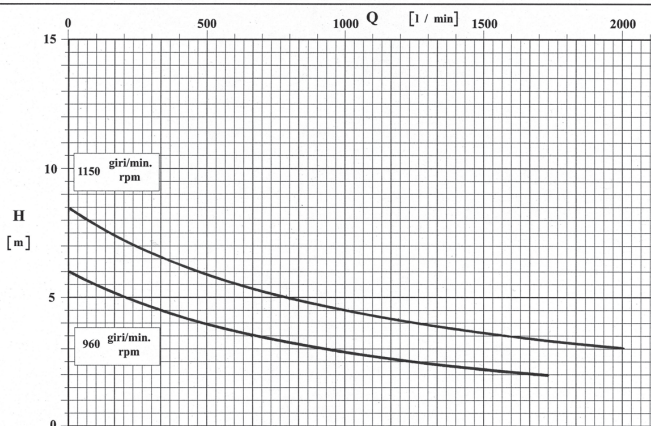
POMPA TIPO Pump type		CR 65			n 920/1110 giri / min r. p. m.	
GIRANTE — Impeller						
TIPO Type	N° di pale n° of vanes	Pass. sferico max. sphere	Ø max max. diameter	Ø min min. diameter	Bocche tipo Ports type	Bocca aspir. Suction port DN 65
APERTA	1 Elica	33 mm	156 mm	— mm	DIN 11851	Bocca mand. Discharge port DN 65
CARATTERISTICHE DI FUNZIONAMENTO CON ACQUA PULITA A 20°C - PESO SPECIFICO 1 (kg/dm ³) Curves show performance with clear water at 70°F - Specific gravity 1 (kg/dm ³)						



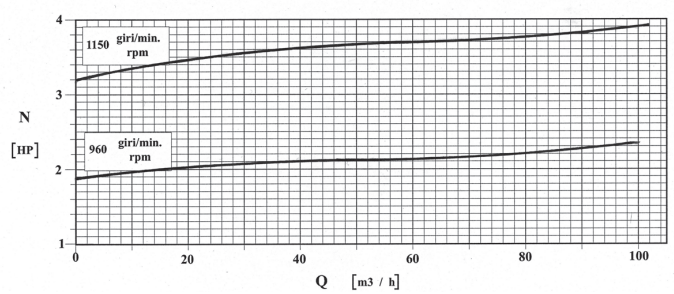
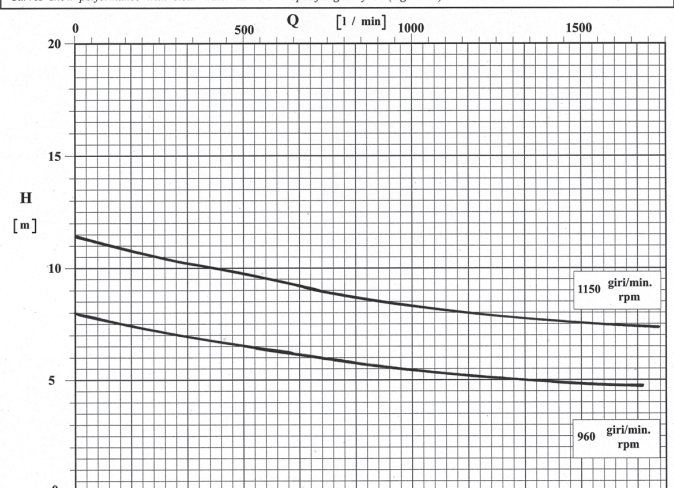
POMPA TIPO Pump type		CR 80			n 960/1150 giri / min r. p. m.	
GIRANTE — Impeller						
TIPO Type	N° di pale n° of vanes	Pass. sferico max. sphere	Ø max max. diameter	Ø min min. diameter	Bocche tipo Ports type	Bocca aspir. Suction port DN 80
APERTA	1 Elica	45 mm	178 mm	— mm	DIN 11851	Bocca mand. Discharge port DN 80
CARATTERISTICHE DI FUNZIONAMENTO CON ACQUA PULITA A 20°C - PESO SPECIFICO 1 (kg/dm ³) Curves show performance with clear water at 70°F - Specific gravity 1 (kg/dm ³)						



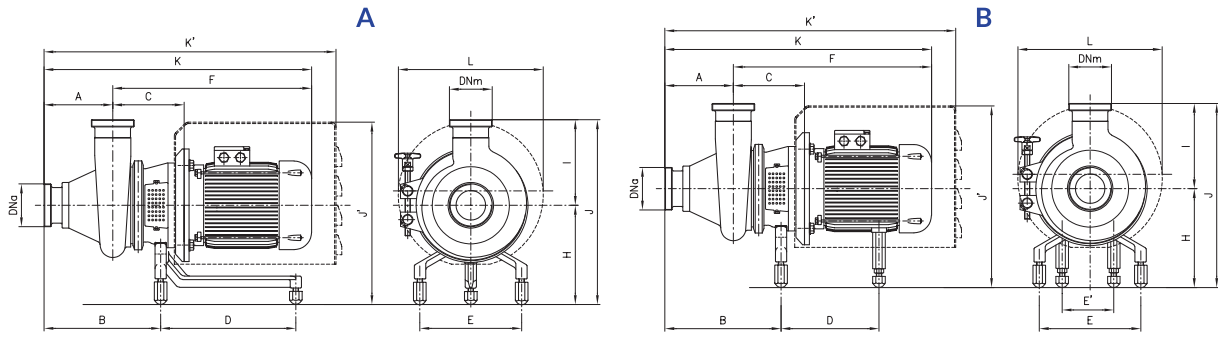
POMPA TIPO Pump type		CR 100			n 960/1150 giri / min r. p. m.	
GIRANTE — Impeller						
TIPO Type	N° di pale n° of vanes	Pass. sferico max. sphere	Ø max max. diameter	Ø min min. diameter	Bocche tipo Ports type	Bocca aspir. Suction port DN 100
APERTA	1 Elica	58 mm	210 mm	— mm	DIN 11851	Bocca mand. Discharge port DN 100
CARATTERISTICHE DI FUNZIONAMENTO CON ACQUA PULITA A 20°C - PESO SPECIFICO 1 (kg/dm ³) Curves show performance with clear water at 70°F - Specific gravity 1 (kg/dm ³)						



POMPA TIPO Pump type		CR 125			n 960/1150 giri / min r. p. m.	
GIRANTE — Impeller						
TIPO Type	N° di pale n° of vanes	Pass. sferico max. sphere	Ø max max. diameter	Ø min min. diameter	Bocche tipo Ports type	Bocca aspir. Suction port DN 125
APERTA	1 Elica	63 mm	260 mm	— mm	DIN 11851	Bocca mand. Discharge port DN 125
CARATTERISTICHE DI FUNZIONAMENTO CON ACQUA PULITA A 20°C - PESO SPECIFICO 1 (kg/dm ³) Curves show performance with clear water at 70°F - Specific gravity 1 (kg/dm ³)						



OVERALL DIMENSIONS



A = motors from 0,55 kW to 4 kW

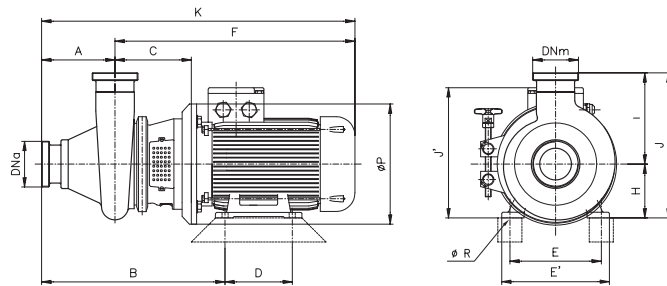
Dimensions not binding - DN = DIN 11851 male threaded connections, with standard IEC/EN motors

Pumps	1450 rpm	kW	DNa	DNm	A	B	C	D	E	E'	F	H	K	K'	I	J	J'	L
CR 65		0,55	65	65	151	257	158	230	225	-	-	392	208	543	657	190	398	374
	0,75	437										588						
	1,1																	
	1,5																	
CR 80	1,1	80	80	181	297	168	300	225	-	-	452	213	632	699	245	458	379	302
	1,5																	
	2,2																	
	3																	
CR 100	2,2	100	100	205	337	202	300	225	-	-	536	238	741	824	296	534	443	330
	3																	
	4																	

B = motors from 5,5 kW to 15 kW

Dimensions not binding - DN = DIN 11851 male threaded connections, with standard IEC/EN motors

Pumps	1450 rpm	kW	DNa	DNm	A	B	C	D	E	E'	F	H	K	K'	I	J	J'	L						
CR 100		5,5	100	100	205	205	325	204	283	225	-	-	-	-	-	294	526	460	370					
	7,5	326					249	408	180											576	238	784	848	
	11								230											727	247	932	1105	
	15																							
CR 125	5,5	125	125	232	370	230	292	225	-	-	-	-	-	346	584	501	430							
	7,5																	270	412	180	604	238	836	900
	11																			230	748	247	980	1035
	15																							



Dimensions not binding - DN = DIN 11851 male threaded connections, with standard IEC/EN motors

Pumps	1450 rpm	kW	DNa	DNm	A	B	C	D	E	E'	F	H	K	I	J	J'	ØP	ØR		
CR 65		0,55	65	65	151	151	360	158	100	125	150	392	80	543	190	270	200	200	10	
	0,75	362					140			165	437	90	588	280		218				
	1,1																			
	1,5																			
CR 80	1,1	80	80	181	181	406	168	140	125	140	165	452	90	632	245	335	218	200	10	
	1,5								160	196	481	100	663	345		235				
	2,2																			
	3																			
CR 100	2,2	100	100	205	205	477	202	140	190	240	515	112	720	294	406	331	250	12		
	3								216	256	576	132	781		426	299			300	12
	4																			
	5,5								178	216	256	576	132		781	426			299	300
CR 125	5,5	125	125	232	232	550	230	140	216	256	604	132	836	346	478	404	300	12		
	7,5							178	216	256	604	132	836		478	404			300	12
	11																			
	15							610	270	210	254	300	748		160	980			506	432



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Centrifugal Sanitary Pumps



HYGIENE BIOTECHNOLOGY INDUSTRIAL

CS-CSX Series

Closed coupled hygienic centrifugal pumps with open impellers. CS Series pumps meet the highest requirements of the food, pharmaceutical, chemical and water treatment industries.

The pumps are designed to a modular concept, resulting in a large number of models and a massive performance range.

When combined with the extremely robust construction, these highly efficient pumps become ideal for any hygienic process system.

Wetted parts in CF-3M 1.4404 / AISI 316L stainless steel, investment cast and electro-chemically polished.

Special internal finishes to 0,5 micron Ra are available on request (not on sizes 125 to 150). The clamp casing and seal design allows quick disassembly for inspection, cleaning and maintenance. It also enables the delivery port to be rotated to any position for easy installation (not on sizes 125 to 150).

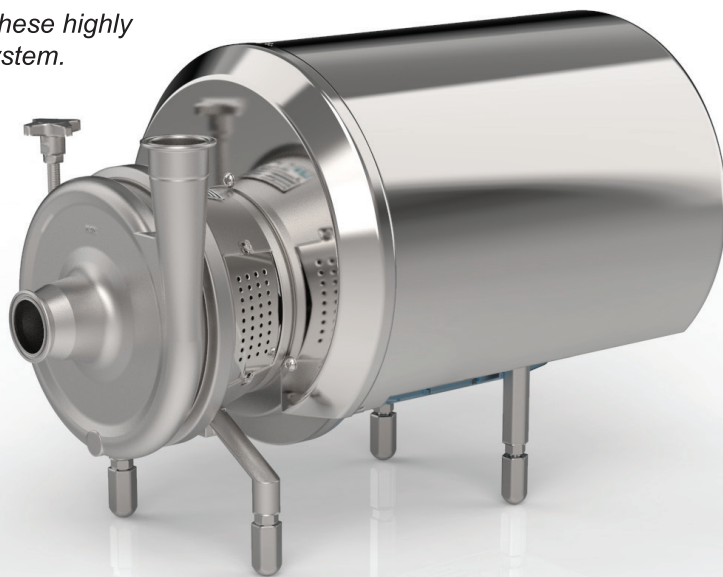
Separate IEC standard motor.

For aggressive products and environments, CS pumps can on special request, be manufactured in the following materials:

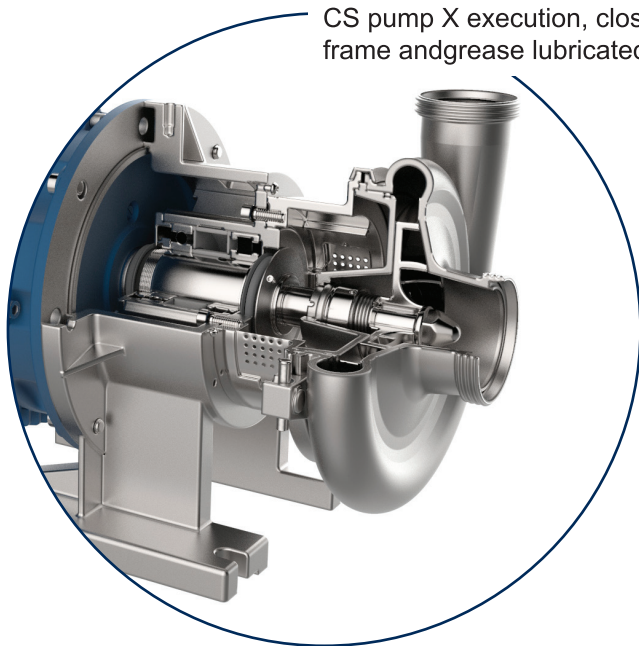
- Superduplex
- Nickel steel

Note: upon availability with CSF.

ATEX-compliant versions also available on request.

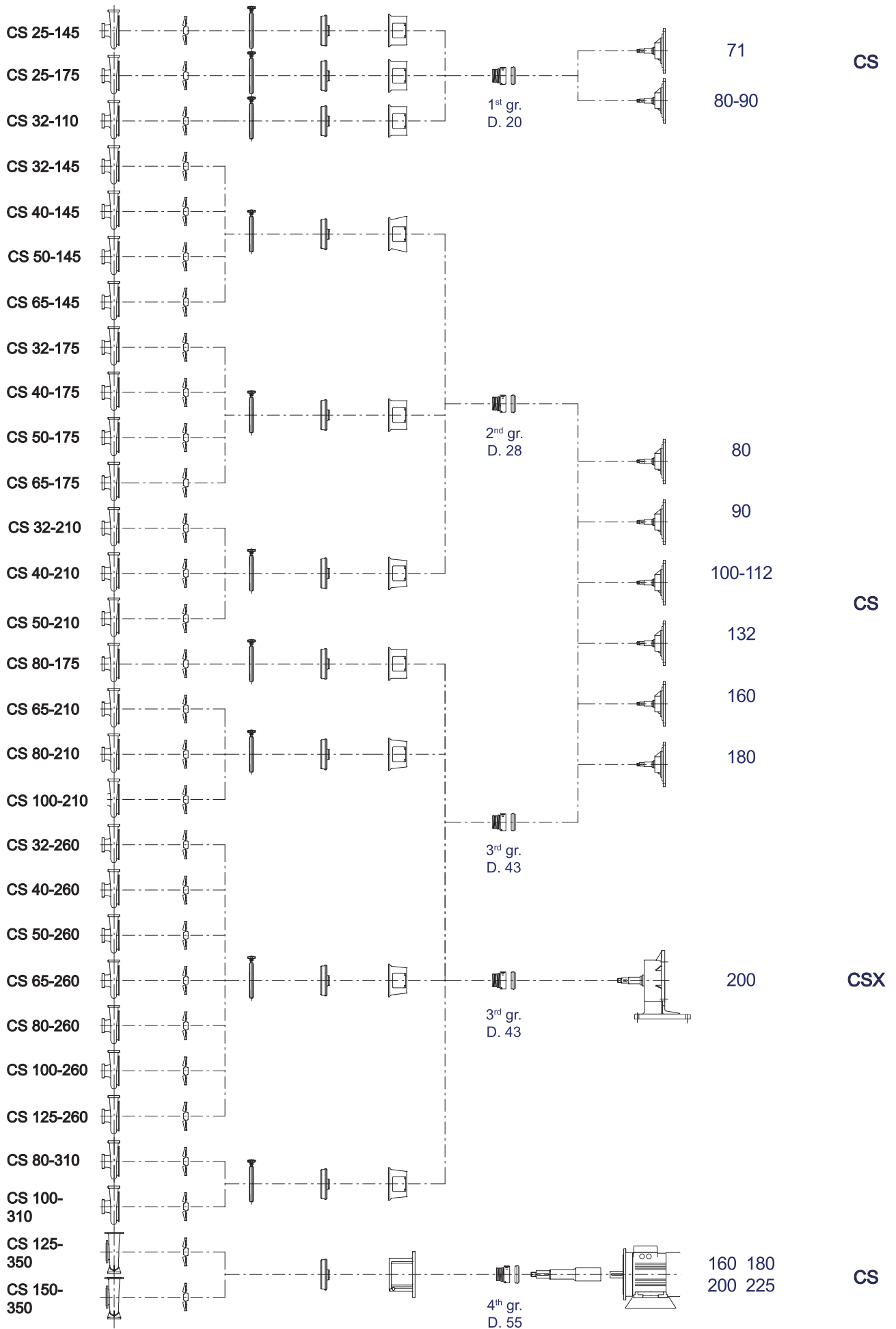


CS pump X execution, close coupled centrifugal pumps with separate support frame and grease lubricated bearings, for extremely arduous applications.

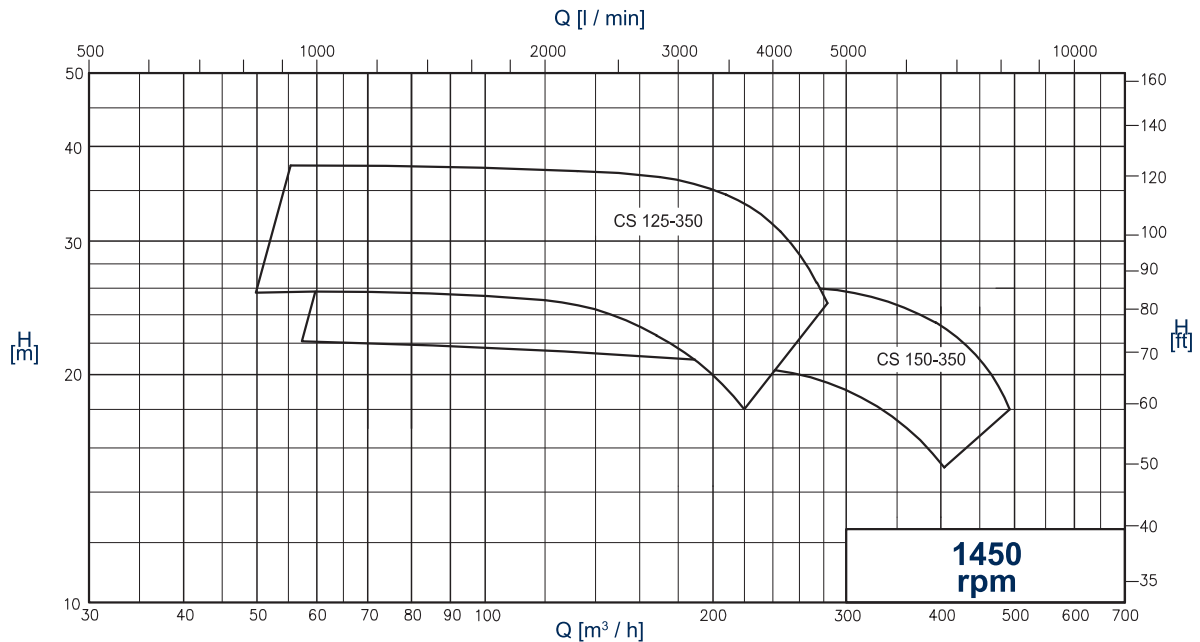
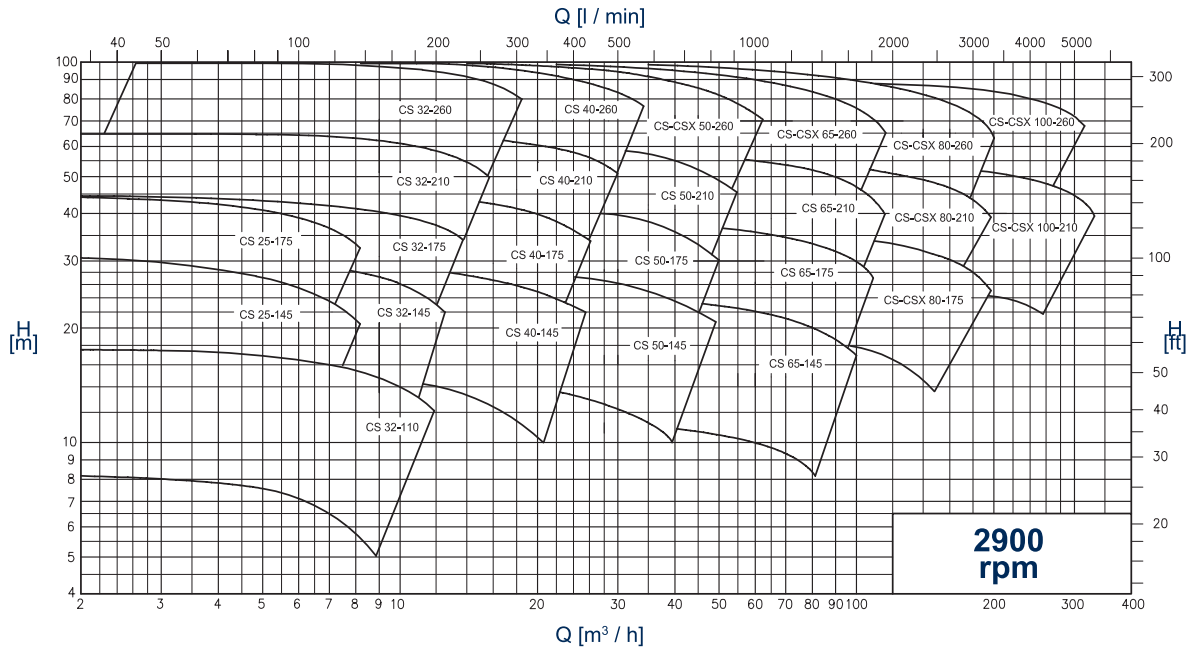
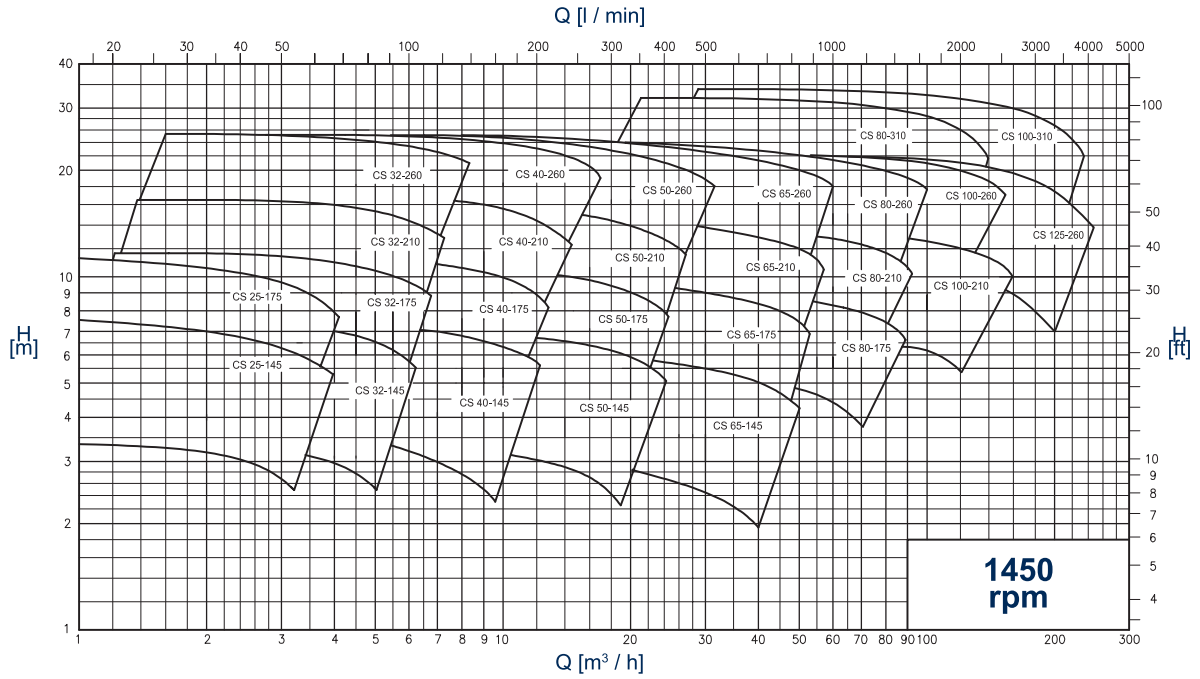


Special version equipped with an inducer in the suction port. This device is fitted immediately upstream of the impeller to reduce the NPSH required by the pump.

A wide range of 29 models divided into 4 groups.



GENERAL DIAGRAMS
 (Performance applies to H₂O at 20 °C, 1013 mbar, Data not binding)



TECHNICAL DATA

Flow rates up to 500 m³/h
 Heads up to 100 mH₂O
 Maximum operating pressure 10 bar up to 100°C
 Temperature range -20°± +100°
 (on request up to 140 °C for water and up to 190°C for food oil, to be specified on purchase order).
 High performance, with low NPSH values.

Mechanical seals:

With seats to EN 12756, ISO 3069 standards.
 Single internal mechanical seal
 Single external flushed mechanical seal
 Double external flushed mechanical seal

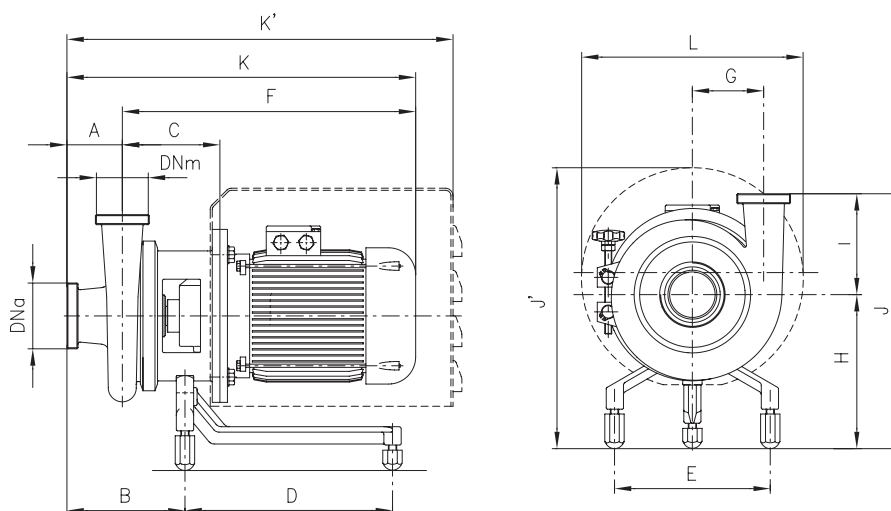
Elastomers (FDA Regulation (EC) No. 1935/2004):

Nitrile (NBR)
 Ethylene propylene (EPDM)
 Special fluorocarbon seal
 Fluorocarbon seal (FPM - FKM)
 FEP
 FFPM - FFKM
 Silicone

Connections:

DIN - SMS - IDF - BS / RJT - DS - CLAMP and
 EN1092-1 PN16 flanges suitable for all international standards.

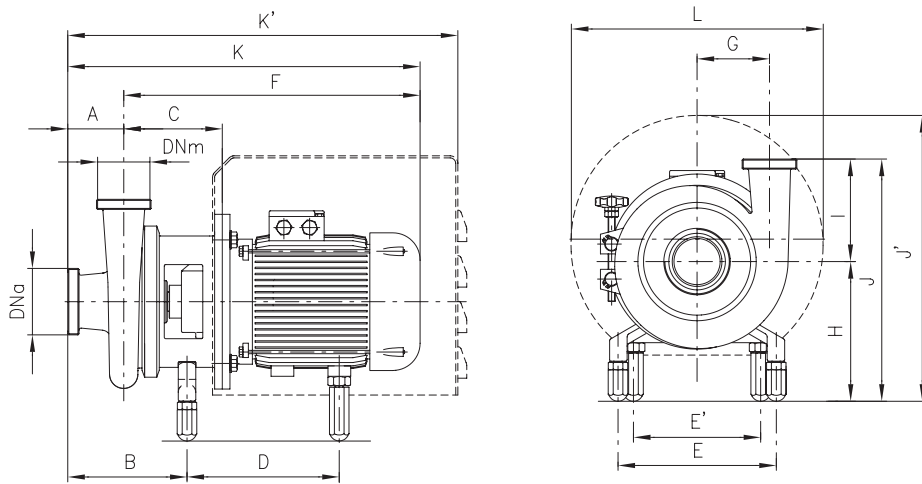
OVERALL DIMENSIONS



Dimensions not binding - DN = DIN 11851 male threaded connections with standard IEC/EN motors

Pump type	IEC motor dimensions:	DNa	DNm	A	B	C	D	E	F	G	H	K	K'	I	J	J'	L		
CS 25-145	71	32	25	75	144	117	190	178	335	81	158	410	532	145	303	300	239		
	80					434						541	340			298			
	90					478													
CS 25-175	71	32	25	65	134	117	190	178	335	96	164	400	522	149	313	306	239		
	80					424						531	346			298			
	90					468													
	100					519						619	359			353	330		
CS 32-110	71	40	32	70	137	117	190	178	335	65	149	405	527	110	259	291	239		
	80					429						536	331			298			
	90					473													
CS 32-145	80	40	32	80	167	138	231	225	374	85	208	454	566	145	353	372	298		
	90					418													
	100					455													
	112					467						547						370	430
CS 32-175	80	40	32	80	167	139	231	225	375	95	213	455	567	150	363	385	298		
	90					419													
	100					456													
	112					468						548						380	435
CS 32-210	80	40	32	80	158	139	231	225	375	110	221	455	567	165	386	385	298		
	90					419													
	100					456													
	112					456						536						636	403
CS 32-260	90	50	32	90	184	163	231	225	443	140	221	533	601	172	393	385	298		
	100					480													
	112					492						570						670	410
CS 40-145	80	50	40	80	168	139	231	225	375	90	208	455	567	133	341	372	298		
	90					418													
	100					455													
	112					467						547						358	430
CS 40-175	80	50	40	80	169	141	231	225	377	95	213	457	569	150	363	377	298		
	90					421													
	100					458													
	112					470						550						380	435
CS 40-210	80	50	40	80	161	141	231	225	377	115	221	457	569	165	386	385	298		
	90					421													
	100					458													
	112					470						538						638	403

Pump type	IEC motor dimensions:	DNa	DNm	A	B	C	D	E	F	G	H	K	K'	I	J	J'	L
CS 40-260	90	50	40	100	194	163	231	225	443	145	221	543	611	172	393	385	298
	100					164	301		480		238	580	680		410	443	330
	112								492			592					
CS 50-145	80	65	50	80	170	141	231	225	377	95	208	457	569	145	353	372	298
	90					142	301		421		225	538	638		370	430	330
	100								458			550					
CS 50-175	80	65	50	80	169	141	231	225	377	100	213	457	569	150	363	377	298
	90					142	301		421		230	538	638		380	435	330
	100								458			550					
CS 50-210	90	65	50	80	161	141	231	225	421	120	221	501	569	165	386	385	298
	100					142	301		458		238	538	638		402	443	330
	112								470			550					
CS 50-260	100	65	50	90	185	165	301	225	481	145	238	571	671	175	413	443	330
	112								493			583					
CS 65-145	80	80	65	79	173	145	231	225	381	112	208	460	572	145	353	372	298
	90					146	301		425		225	504	642		370	430	330
	100								462			541					
CS 65-175	80	80	65	80	172	144	231	225	424	120	213	504	572	150	363	377	298
	90					145	301		461		230	541	641		380	435	330
	112								473			553					
CS 65-210	90	80	65	90	189	168	231	225	448	135	221	538	605	165	386	385	298
	100					169	301		485		238	575	675		403	443	330
	112								497			587					
CS 65-260	100	80	65	100	198	168	301	225	484	155	238	584	684	205	443	443	330
	112								496			596					
CS 80-175	100	100	80	100	204	174	301	225	490	139	230	590	690	164	394	435	330
	112								502			602					
CS 80-210	100	100	80	100	201	171	301	225	487	145	238	587	687	165	403	443	330
	112								499			599					
CS 80-260	100	100	80	100	201	171	301	225	487	165	238	587	687	209	447	443	330
	112								499			599					

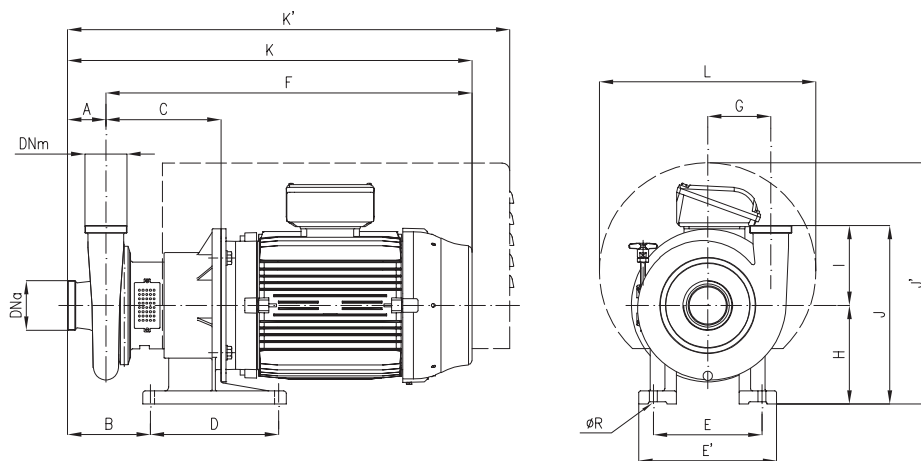


Dimensions not binding - DN = DIN 11851 male threaded connections with standard IEC/EN motors

Pump type	IEC motor dimensions:	DNa	DNm	A	B	C	D	E	F	G	H	K	K'	I	J	J'	L	L		
CS 32-210	132 S	40	32	80	158	161	309	225	198	571	110	238	651	735	165	403	460	370		
	132 M					206	446		254	733		813	907	546		478				
	160																			
CS 32-260	132 S	50	32	90	184	185	318	225	198	595	140	238	685	769	172	410	460	370		
	132 M					225	450		254	752		247	842	940		419	555	478		
	160																			
CS 40-175	132 S	50	40	80	169	164	301	225	198	574	95	230	654	738	150	380	460	370		
	132 M				161	208	438		254	735		115	238	815		909	165	403	546	478
	160																			
CS 40-210	132 S	50	40	80	161	164	309	225	198	574	115	238	654	738	165	403	460	370		
	132 M					208	446		254	735		815	909	546		478				
	160																			
CS 40-260	132 S	50	40	100	194	185	318	225	198	595	145	238	695	779	172	410	460	370		
	132 M					225	494		254	752		247	852	950		419	555	478		
	160								279	779										
CS 50-145	132 S	65	50	80	170	164	300	225	198	574	95	225	654	738	145	370	447	370		
	132 M																			
	160																			
CS 50-175	132 S	65	50	80	169	164	301	225	198	574	100	230	654	738	150	380	452	370		
	132 M					208	438		254	735		815	909	538		478				
	160																			
CS 50-210	132 S	65	50	80	161	164	309	225	198	574	120	238	654	738	165	403	460	370		
	132 M					208	446		254	735		815	909	546		478				
	160					171	223		494	248		857	928	413		556				
CS 50-260	160	65	50	90	186	228	450	225	254	755	145	247	845	943	175	422	555	478		
	180								279	782										

Pump type	IEC motor dimensions:	DNa	DNm	A	B	C	D	E	E'	F	G	H	K	K'	I	J	J'	L		
CS 65-145	132 S	80	65	79	173	168	300	225	198	578	112	225	657	741	145	370	447	370		
	132 M					212	437		254	739			818	912			533	478		
	160																			
CS 65-175	132 S	80	65	80	172	167	301	225	198	577	120	230	657	741	150	380	452	370		
	132 M					211	482		254	738			818	912			538	478		
	160					173	224		493	279			778	858			929	391		
	180																			
CS 65-210	160	80	65	90	189	231	450	225	254	758	135	247	848	946	165	412	555	478		
	180					494			279	785			875							
CS 65-260	132 S	80	65	100	198	190	318	225	198	600	155	238	700	784	205	443	460	370		
	132 M					230	450		254	757			857	955			205	452	555	478
	160					494			279	784			884							
	180																			
CS 80-175	132 S	100	80	100	204	195	316	225	198	603	139	230	703	787	164	394	452	370		
	160					205	236		449	254			763	863			961	405	549	478
	180					493			279	790			890							
CS 80-210	132 S	100	80	100	201	193	318	225	198	603	145	238	703	787	165	403	460	370		
	160					233	450		254	760			860	958			164	411	555	478
	180					494			279	787			887							
CS 80-260	132 S	100	80	100	201	193	318	225	198	603	165	238	703	787	209	447	460	370		
	132 M					233	494		254	760			860	958			456	555	478	
	160																			
CS 80-310	160	100	80	100	202	235	495	225	254	767	200	250	867	994	250	500	560	480		
	180					533	279		827	927										
CS 100-210	132	125	100	111	219	200	318	225	198	610	161	238	721	805	214	452	460	370		
	180					240	494		279	794			905	976			461	555	478	
						195	318		198	605			238	720			804	454	460	370
CS 100-260	132 M	125	100	115	218	235	454	225	254	762	186	247	877	975	216	463	555	478		
	160					235	494		279	789			904							
	180																			
CS 100-310	160	125	100	115	221	239	495	225	254	771	214	250	886	1013	259	509	560	480		
	180					533	279		831	946										
CS 125-260	132 M	150	125	110	223	203	318	225	198	613	206	238	723	621	216	454	460	370		
	160					244	450		254	771			881	979			463	555	478	
	180					494			279	798			908							

**PUMPS CSX SERIES
FOR POWER OF 30/37 KW
(MOTOR SIZE IEC 200)**



Dimensions not binding - DN = DIN 11851 male threaded connections with standard IEC/EN motors

Pump type	IEC motor dimensions:	DNa	DNm	A	B	C	D	E	E'	F	G	H	K	K'	ØR	I	J	J'	L
CSX 50-260		65	50	90	201	296	335	284	360	915	145	258	1005	1141	21	175	433	613	530
CSX 65-260		80	65	100	213	298				917	155		1017	1153		205	463		
CSX 80-175		100	80	100	219	304				923	139		1023	1159		164	422		
CSX 80-210		100	80	100	216	301				920	145		1020	1156		164	422		
CSX 80-260		100	80	100	216	301				920	165		1020	1156		209	467		
CSX 80-310		100	80	100	218	303				964	200		1064	1154		250	508		
CSX 100-210		125	100	111	234	308				927	161		1038	1174		214	472		
CSX 100-260		125	100	115	233	303				922	186		1037	1173		216	474		
CSX 100-310		125	100	115	237	307				968	215		1083	1172		259	517		
CSX 125-260		150	125	110	237	312				931	206		1041	1177		216	474		



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Aseptic Centrifugal Sanitary Pumps

CSD Series

Closed coupled hygienic and aseptic centrifugal pumps with open impellers. For optimal product security, the CSD aseptic series incorporates a steam protection barrier between the pumped product and the external environment. It is composed of two different flushing systems: one with very high temperature water for the mechanical seal and the second is steam on the product pump connections.

Wetted parts in CF-3M 1.4404 / AISI 316L stainless steel, investment cast and electro-chemically polished. Special internal finishes to 0,5 micron Ra are available on request.

The clamp casing and seal design allows quick disassembly for inspection, cleaning and maintenance.

Separate IEC standard motor.

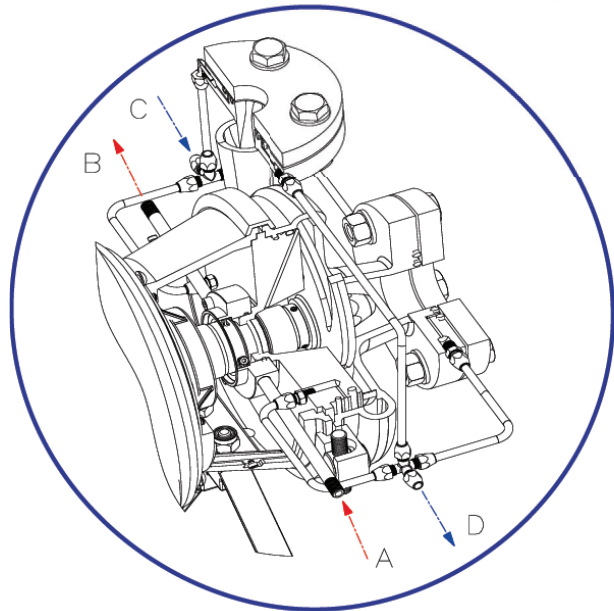
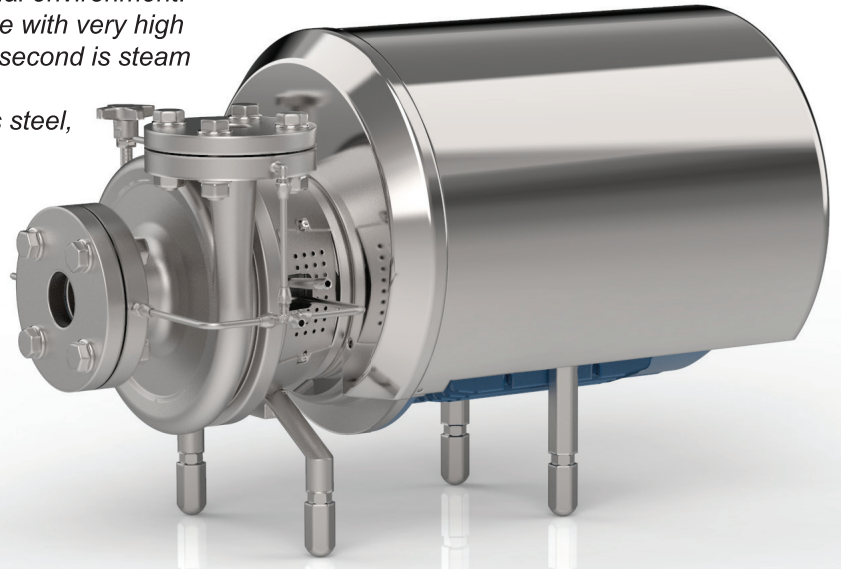
For aggressive products and environments, CSD pumps can on special request, be manufactured in the following materials:

- Superduplex
- Nickel steel

Note: upon availability with CSF



HYGIENE BIOTECHNOLOGY INDUSTRIAL



Flushing pipes connections: 1/8" GAS

- A - Mechanical seal flushing inlet
- B - Mechanical seal flushing outlet
- C - Flushing inlet of the casing / cover barrier and inlet - outlet port flanges
- D - Flushing outlet of the casing / cover barrier and inlet - outlet port flanges

Steam protective barrier

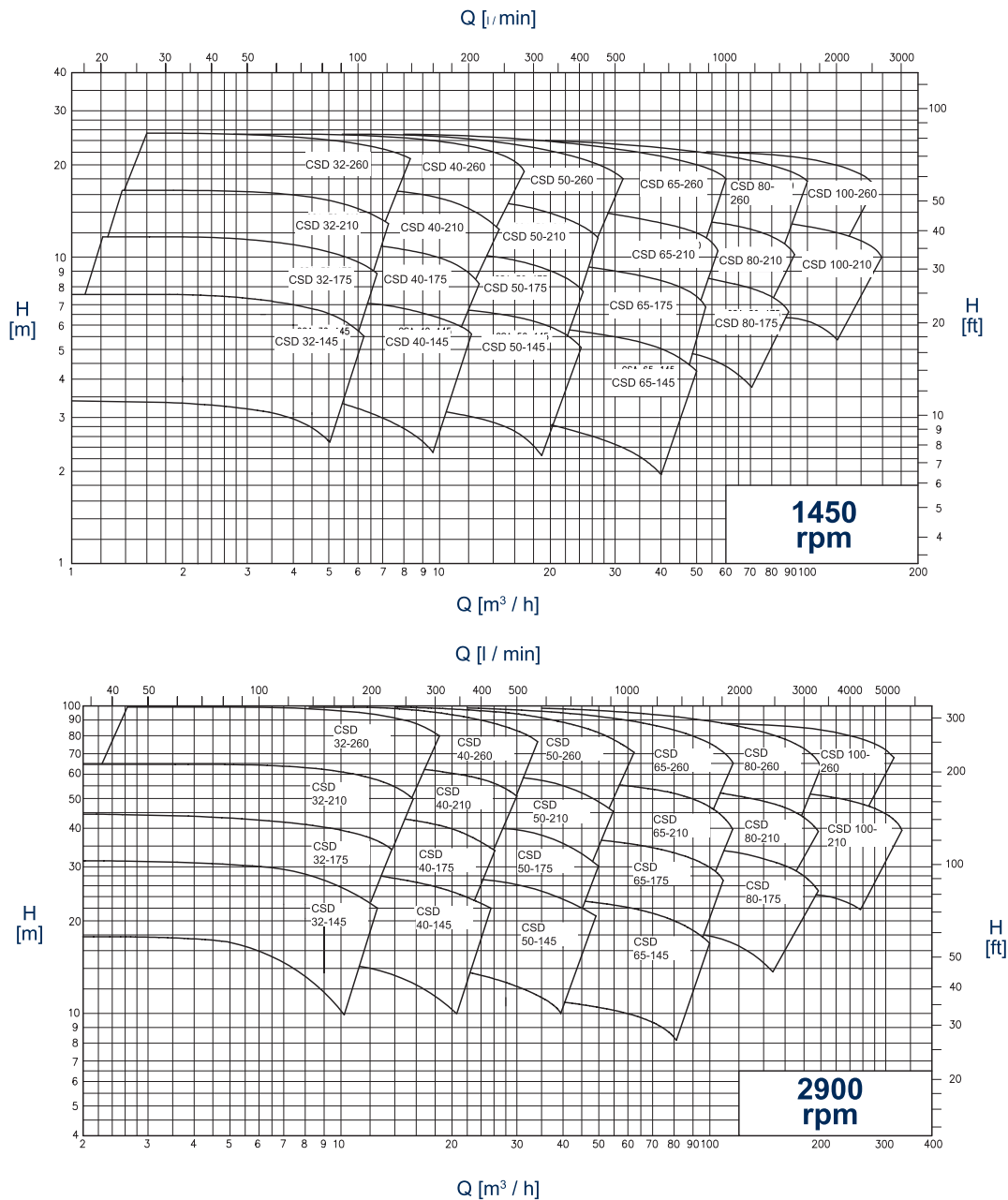
The steam piping must be connected to the "C" inlet fitting. The steam creates a sterile protection barrier for the pumped product by circulating inside the circuit positioned between the casing / cover and the inlet and outlet flanges.

The steam collecting piping will be connected to the "D" steam outlet fitting.

The piping conveying the overheated water for cooling of radial seal must be connected at the inlet to the "A" pipe and at the outlet to the "B" pipe

Note: For the good running of the pump it is important that the flushing liquid circulate inside the mechanical seal box before the pump start-up and it must be suspended after the pump stop only. Make closed-loop connection of the D steam outlet fitting to avoid contact with the atmosphere.

GENERAL DIAGRAMS
(Performance applies to H₂O at 20 °C, 1013 mbar, Data not binding)



TECHNICAL DATA

Flow rates up to 300 m³/h
Heads up to 90 mH₂O
Maximum operating pressure 10 bar up to 100°C
Temperature range -20°÷ +100°
High performance, with low NPSH values.

Connections:

UNI EN1092-1 PN16 flanges.

Mechanical seals:

Protected, balanced and bi-directional mechanical seals with seats to EN12756, ISO3069 standards.
Single internal mechanical seal with external protective barrier "V".

The "V execution" seal system is composed of an internal, protected, balanced and bi-directional mechanical seal with seats according to EN 12756 - ISO 3069 standards in direct contact with the product and of an external radial seal for the high temperature flushing liquid.

Use sterile condensate with flow rate 0.5 ÷ 1 l/min and pressure ≤ 1 Bar.

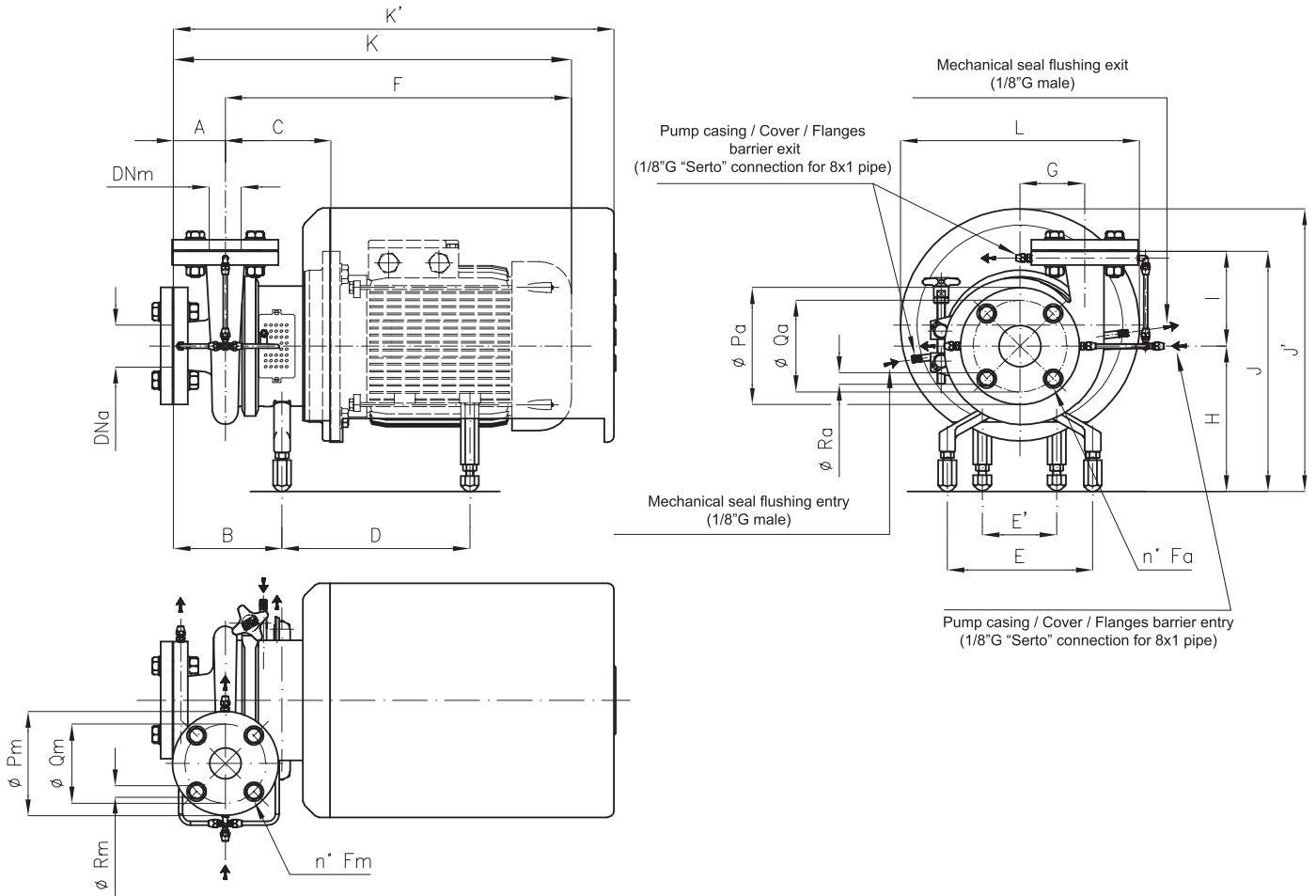
Technical Data for Sterilisation:

Maximum steam pressure: 3 Bar
Maximum steam temperature : 130°C

Elastomers (FDA Regulation (EC) No. 1935/2004):

Nitrile (NBR)
Ethylene propylene (EPDM)
Special fluorocarbon seal
Fluorocarbon seal (FPM - FKM)
FEP
FFPM - FFKM
Silicone

OVERALL DIMENSIONS



Pump type	IEC motor dimensions:	DNa	DNm	A	B	C	D	E	E'	F	G	H	K	K'	I	J	J'	L	ϕPa	ϕQa	ϕRa	ϕfa	ϕRm	ϕQm	ϕRm	ϕfm
CSD 32-145	80	40	32	80	167	138	231	225	-	372	85	208	452	566	135	343	372	298	150	110	18	4	140	100	18	4
	419									499			635													
	475									555			635													
	468									548			635													
CSD 32-175	80	40	32	80	167	139	231	225	-	373	95	213	453	567	135	348	377	298	150	110	18	4	140	100	18	4
	420									500			636													
	476									556			636													
	469									549			636													
CSD 32-210	80	40	32	88	166	139	231	225	-	373	110	221	461	575	155	376	385	298	150	110	18	4	140	100	18	4
	420									564			644													
	476									564			644													
	469									564			644													
	180									546			688													
	185									584			743													
CSD 32-260	80	50	32	90	184	164	301	225	-	500	140	221	534	601	177	398	385	298	165	125	18	4	140	100	18	4
	493									590			649													
	493									590			649													
	180									570			714													
	185									608			769													
	230									719			968													
CSD 40-145	80	50	40	80	168	139	231	225	-	373	90	208	453	567	133	341	372	298	165	125	18	4	150	110	18	4
	420									501			636													
	476									556			636													
	469									549			636													
CSD 40-175	80	50	40	80	169	141	231	225	-	375	95	213	455	569	140	353	377	298	165	125	18	4	150	110	18	4
	422									558			638													
	478									558			638													
	471									551			638													
	180									549			683													
	185									587			738													
CSD 40-210	80	50	40	80	161	141	231	225	-	375	115	221	455	569	165	386	385	298	165	125	18	4	150	110	18	4
	422									558			638													
	478									558			638													
	471									551			638													
	180									549			683													
	185									587			738													

Sanitary Centrifugal Pumps

CSK Series

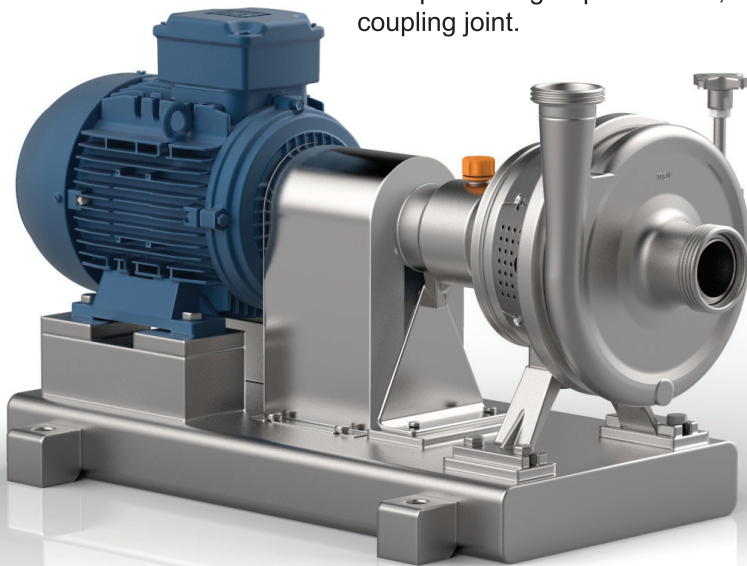
Open impeller centrifugal pumps with a separate shaft a support frame containing oil-grease lubricated bearings.

CSK Series meet the highest requirements of the food, pharmaceutical, chemical and water treatment industries. The pumps are designed to a modular concept, resulting in a large number of models and a massive performance range. When combined with the extremely robust construction, these highly efficient pumps are ideal for any clean process application.

The design promotes full product drainage, making CSK pumps ideal for CIP and SIP systems.

Wetted parts in CF-3M 1.4404 / AISI 316L stainless steel, investment cast and electro-chemically polished. Special internal finishes to 0,5 micron Ra are available on request (not on sizes 125 to 150).

CSK pumo 3rd group with base, motor and coupling joint.



Bare shaft CSK pump

The clamp casing and seal design allows quick disassembly for inspection, cleaning and maintenance. It also enables the delivery port to be rotated to any position for easy installation (not on sizes 125 to 150). For aggressive products and environments, CSK pumps can on special request, be manufactured in the following materials:

- Superduplex
- Nickel steel

Note: upon availability with CSF.

ATEX-compliant versions also available on request.

TECHNICAL DATA

Flow rates up to 570 m³/h
Heads up to 100 mH₂O
Maximum operating pressure 10 bar up to 100°C
Temperature range -20°÷ +100°
(on request up to 140 °C for water and up to 190°C for food oil, to be specified on purchase order).
High performance, with low NPSH values.

Seals:

Mechanical seals with seats to EN 12756, ISO 3069 standards.

Single internal mechanical seal

Single external flushed mechanical seal

Double flushed mechanical seal

Elastomers (FDA Regulation (EC) No. 1935/2004):

Nitrile (NBR)

Ethylene propylene (EPDM)

Special fluorocarbon seal

Fluorocarbon seal (FPM - FKM)

FEP

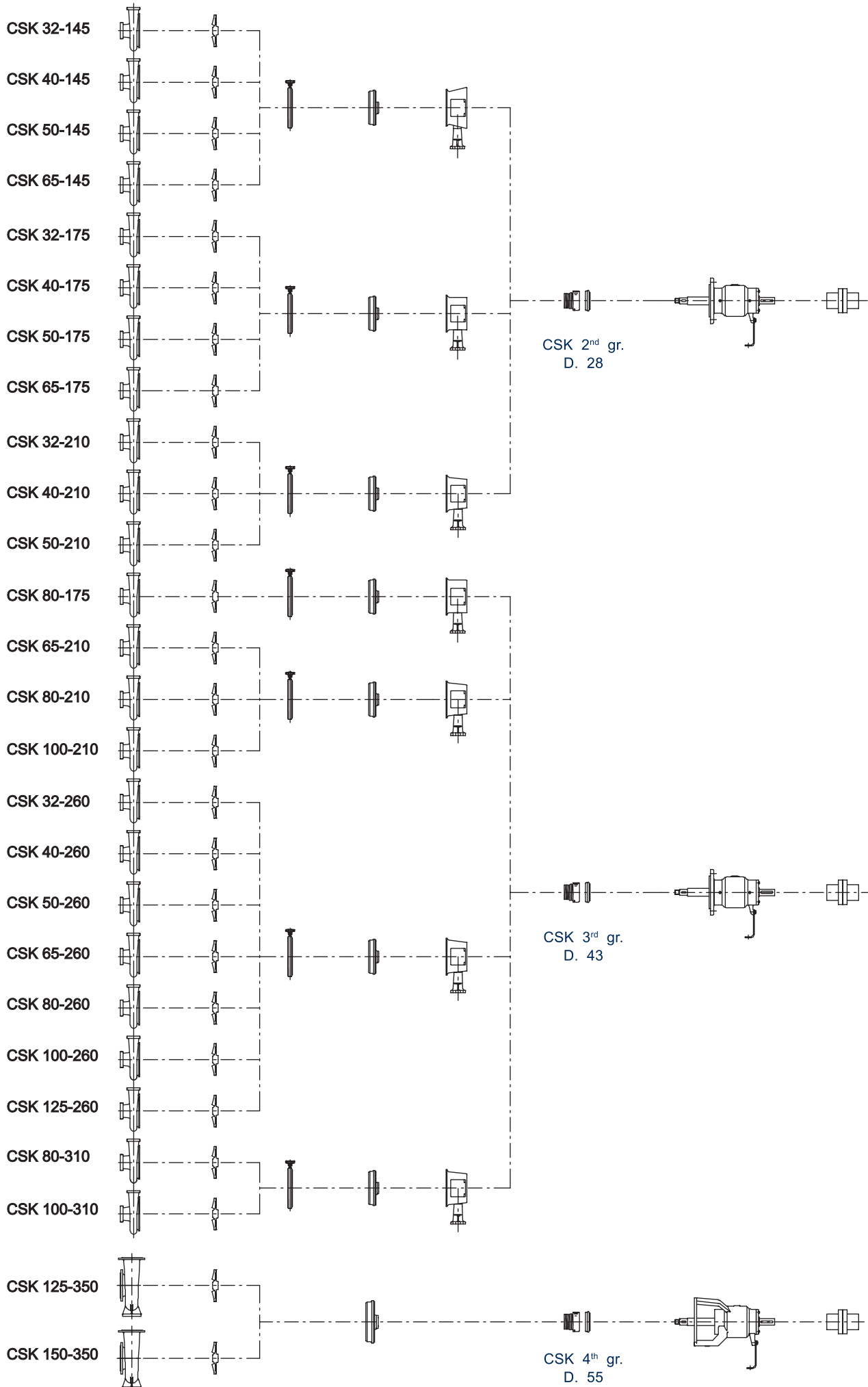
FFPM - FFKM

Silicone

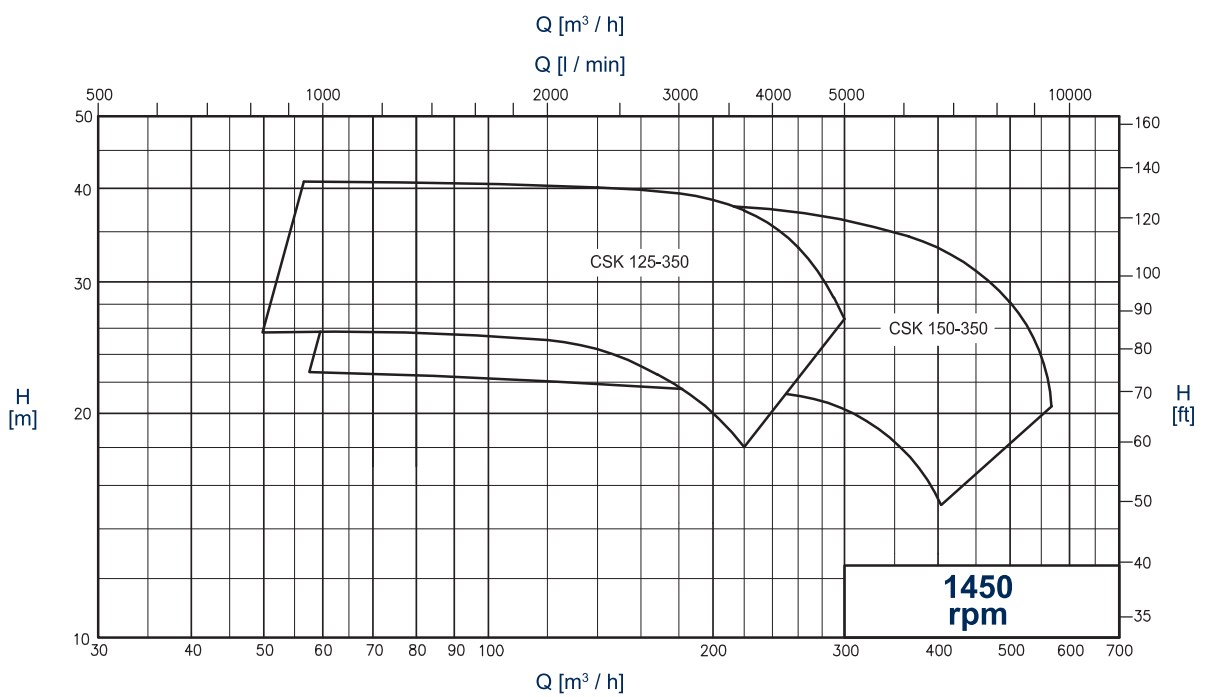
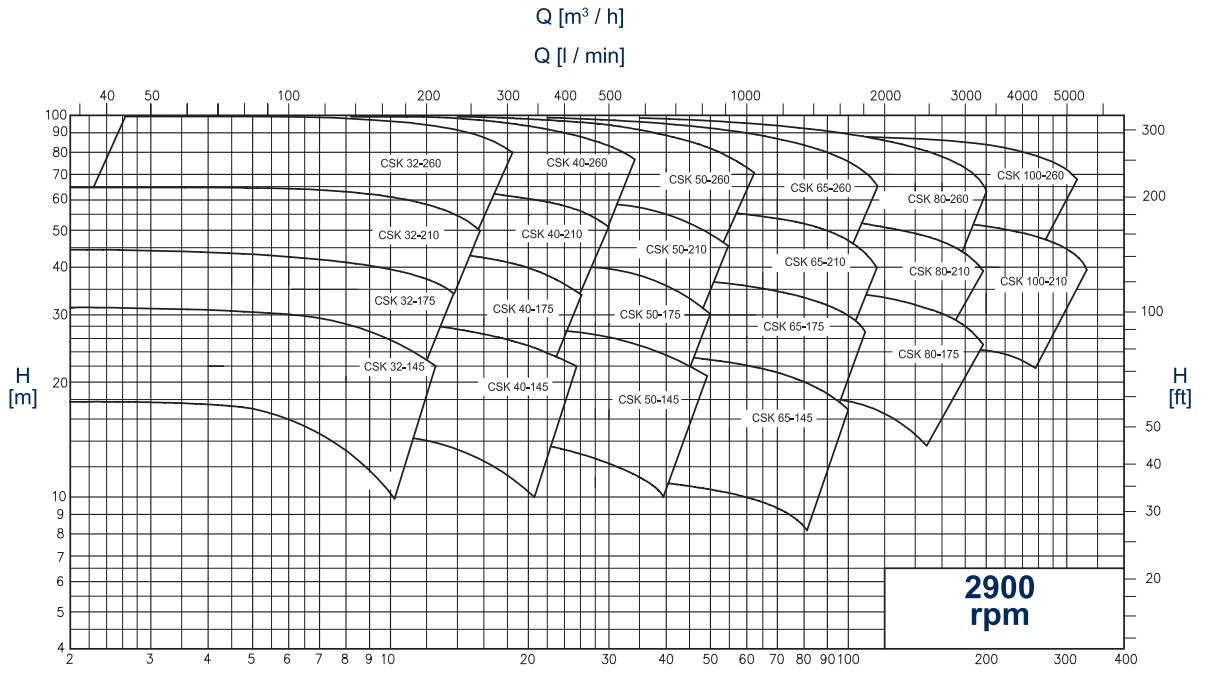
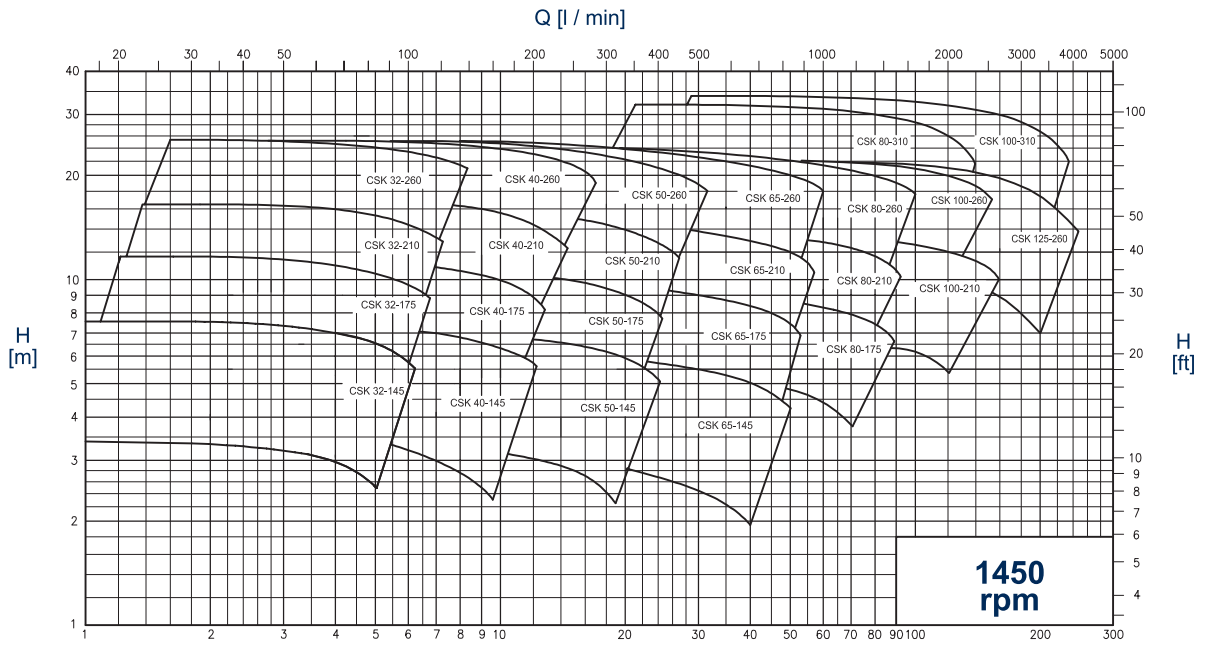
Connections:

DIN - SMS - IDF - BS / RJT - DS - CLAMP and EN1092-1 PN16 flanges to suit most international standards

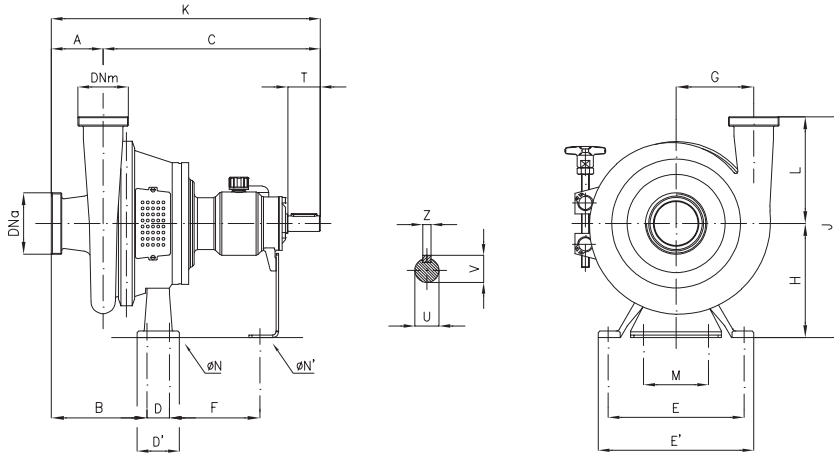
Wide dimensional range with 26 models divided into 3 groups.



GENERAL DIAGRAMS
 (Performance applies to H₂O at 20 °C, 1013 mbar, Data not binding)

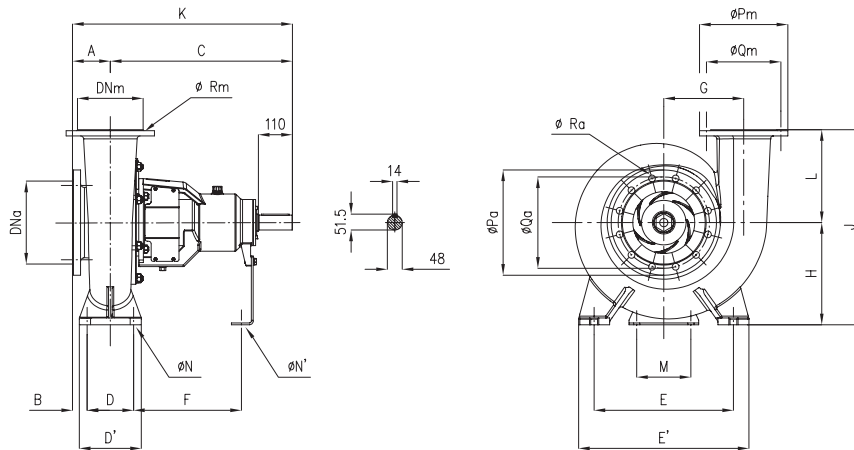


OVERALL DIMENSIONS



Dimensions not binding - DN = DIN 11851 male threaded connections, with standard IEC/EN motors

Pump type	DNa	DNm	A	B	C	D	D'	E	E'	F	G	H	K	J	L	M	N	N'	T	U	V	Z
CSK 32-145	40	32	80	135	335	60	85	208	240	128	85	176	415	321	145	100	11	10	50	24	27	8
CSK 32-175	40	32	80	136	334	60	85	208	240	127	95	176	414	326	150	100	11	10	50	24	27	8
CSK 32-210	40	32	80	136	335	60	85	208	240	127	110	176	415	341	165	100	11	10	50	24	27	8
CSK 32-260	50	32	90	144	468	80	106	300	340	202	140	225	558	397	172	110	14	12	80	32	35	10
CSK 40-145	50	40	80	136	335	60	85	208	240	128	90	176	415	309	133	100	11	10	50	24	27	8
CSK 40-175	50	40	80	138	337	60	85	208	240	126	95	176	417	326	150	100	11	10	50	24	27	8
CSK 40-210	50	40	80	138	337	60	85	208	240	126	115	176	417	341	165	100	11	10	50	24	27	8
CSK 40-260	50	65	100	154	468	80	106	300	340	202	145	225	568	397	172	110	14	12	80	32	35	10
CSK 50-145	65	50	80	138	337	60	85	208	240	127	95	176	417	321	145	100	11	10	50	24	27	8
CSK 50-175	65	50	80	139	337	60	85	208	240	126	100	176	417	326	150	100	11	10	50	24	27	8
CSK 50-210	65	50	80	138	337	60	85	208	240	126	120	176	417	341	165	100	11	10	50	24	27	8
CSK 50-260	65	50	90	146	471	80	106	300	340	202	145	225	561	400	175	110	14	12	80	32	35	10
CSK 65-145	80	65	79	141	341	60	85	208	240	128	112	176	420	321	145	100	11	10	50	24	27	8
CSK 65-175	80	65	80	142	340	60	85	208	240	127	120	176	420	326	150	100	11	10	50	24	27	8
CSK 65-210	80	65	90	149	474	80	106	300	340	202	135	225	564	390	165	110	14	12	80	32	35	10
CSK 65-260	80	65	100	158	473	80	106	300	340	202	155	225	573	430	205	110	14	12	80	32	35	10
CSK 80-175	100	80	100	166	479	80	106	300	340	200	139	217	579	381	164	110	14	12	80	32	35	10
CSK 80-210	100	80	100	161	476	80	106	300	340	202	145	225	576	389	164	110	14	12	80	32	35	10
CSK 80-260	100	80	100	161	476	80	106	300	340	202	165	225	576	424	209	110	14	12	80	32	35	10
CSK 100-210	125	100	111	178	483	80	106	300	340	202	161	225	593	439	214	110	14	12	80	32	35	10
CSK 100-260	125	100	115	178	478	80	106	300	340	202	186	225	593	441	216	110	14	12	80	32	35	10
CSK 100-310	125	100	115	181	482	80	106	300	340	202	215	238	597	497	259	110	14	12	80	32	35	10
CSK 125-260	150	125	110	182	487	80	106	300	340	202	206	225	597	441	216	110	14	12	80	32	35	10



Dimensions not binding - DN = Flanges UNI EN 1092-1 PN16

Pump type	DNa	DNm	A	B	C	D	D'	E	E'	F	G	H	K	J	L	M	N	N'	Ø Pm	Ø Pa	Ø Qm	Ø Qa	Ø Ra	Ø Rm	n° fori a	n° fori m
CSK 125-350	150	125	122	47	586	150	200	400	500	346	232	280	708	580	300	110	22	14	250	285	210	240	22	18	8	8
CSK 150-350	200	150	122	47	580	150	200	450	550	348	258	330	702	630	300	175	22	20	285	340	240	295	22	22	12	8



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Centrifugal Single-stage and Multistage Pumps

CSM Series

Standard design

CSM Series, extremely robust stainless steel pumps designed for high pressure duties with medium to low flow rates; especially suitable for applications with high suction or system pressures.

Made from solid CF-3M 1.4404 / AISI 316L stainless steel, the wetted parts have a high surface finish and electro-chemical polish.

Single-stage and multistage models with up to 4 impellers.

Flow rates up to 50 m³/h, heads up to 150 m (15 bar) for the multistage versions.

Flow rates up to 150 m³/h, heads up to 60 m (6 bar) for the single-stage versions.

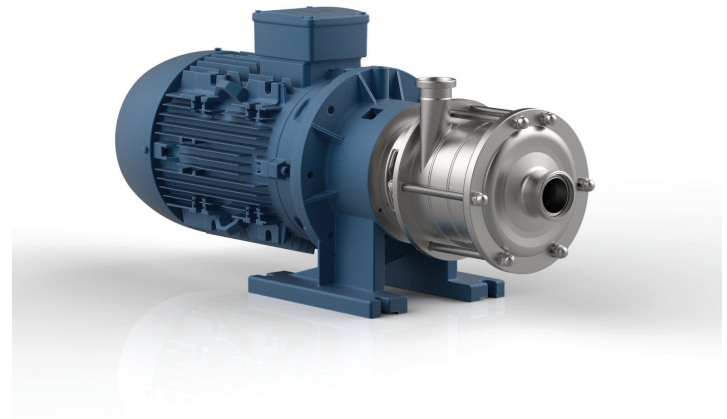
Design pressure 40 bar.

Temperature range: 0 to 100°C.

Available in three different versions.

Standard CSM: Close coupled design using a standard motor, with a separate pump shaft supported by bearings.

“CSMX” version: Close coupled to a standard motor, with a foot mounted housing containing single or double shaft support bearings.



Multistage CSM pump version X

Seals:

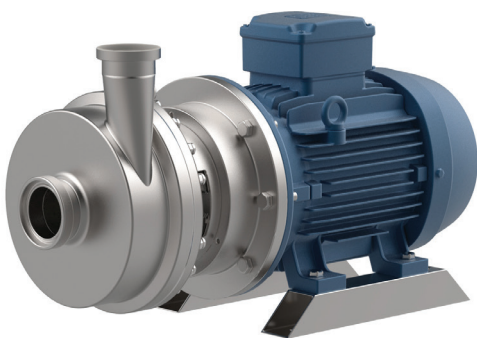
- Protected, balanced and bi-directional mechanical seals with seats to EN12756, ISO3069 standards.
- Single internal mechanical seal
- Single internal flushed mechanical seal

Elastomers (FDA):

- EPDM
- Fluorocarbon (Viton)

Connections:

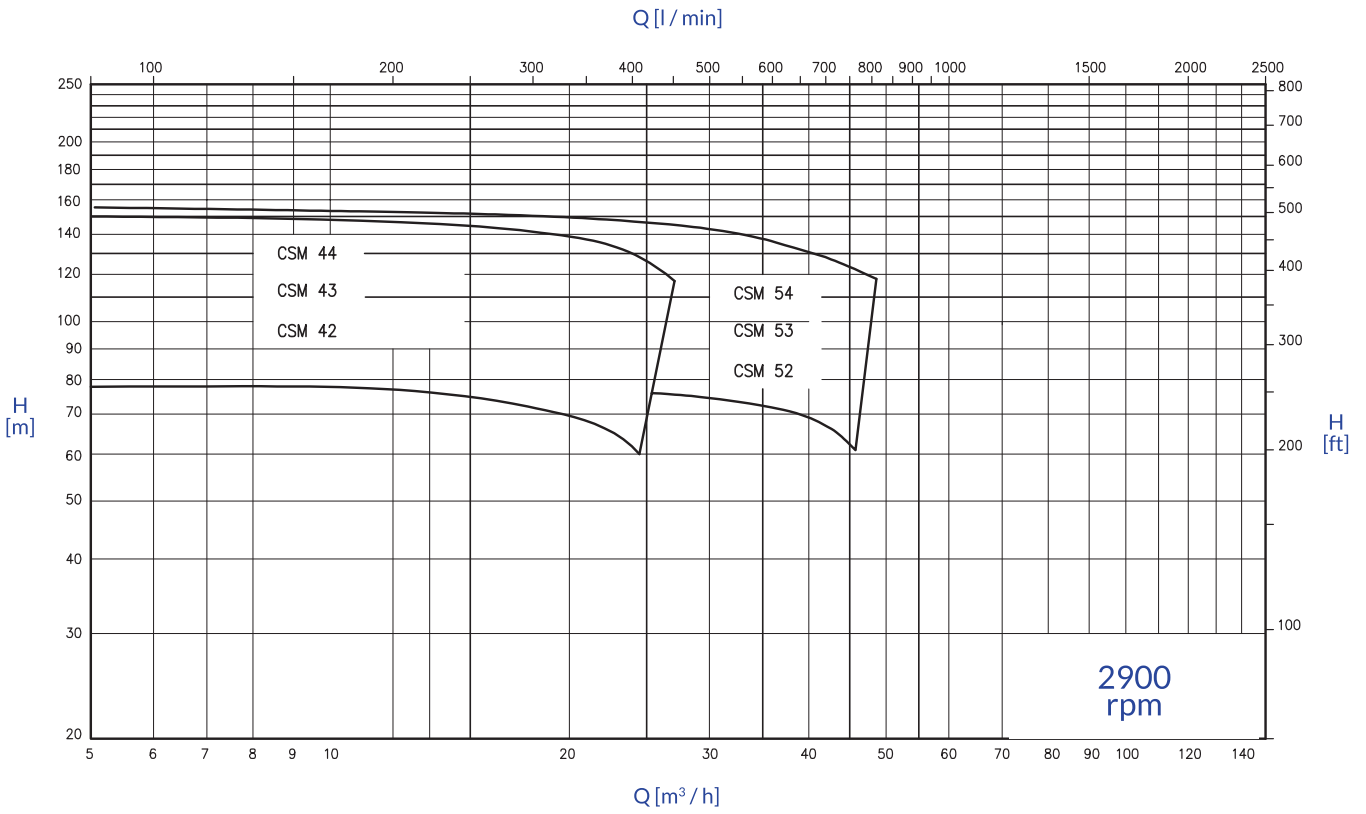
- Flanges EN1092-1 PN40
- Clamp for high pressures
- DIN 11851 / 11864-1 up to 25 bar



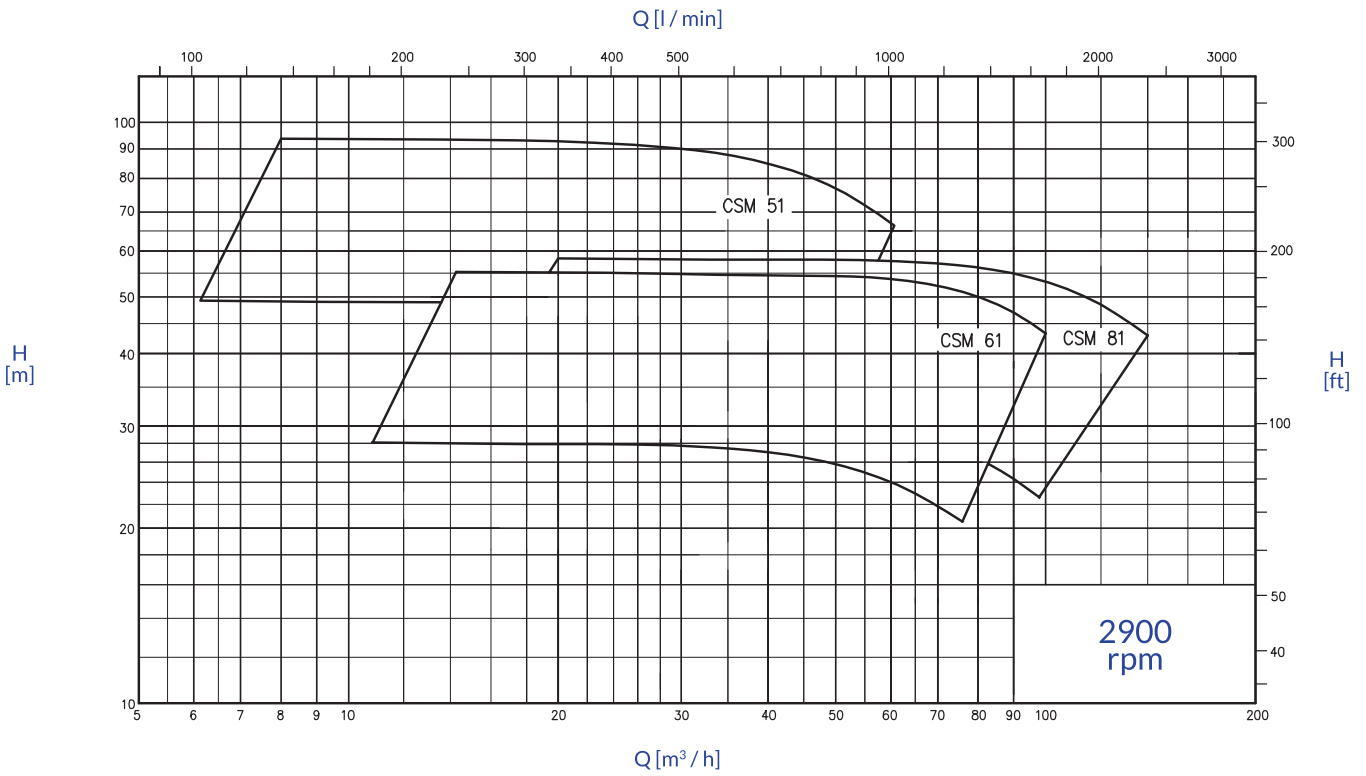
Single-stage CSM pump

CSM MULTISTAGE GENERAL DIAGRAM

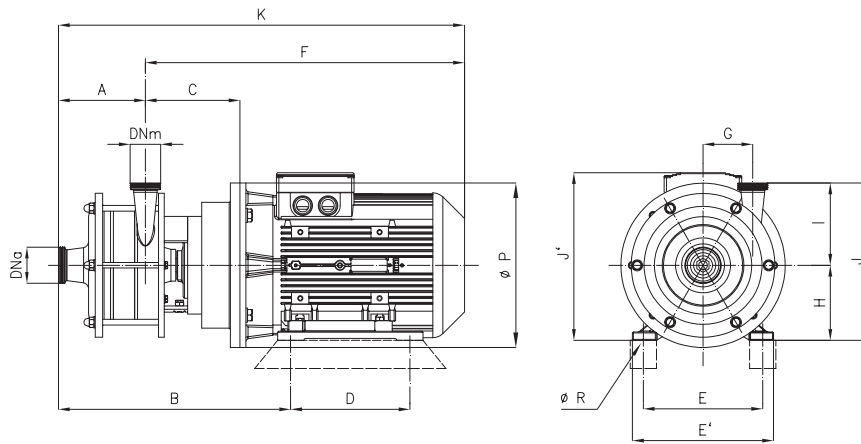
Performance applies to H₂O at 20 °C, 1013 millibar, Data not binding



CSM SINGLE-STAGE GENERAL DIAGRAM



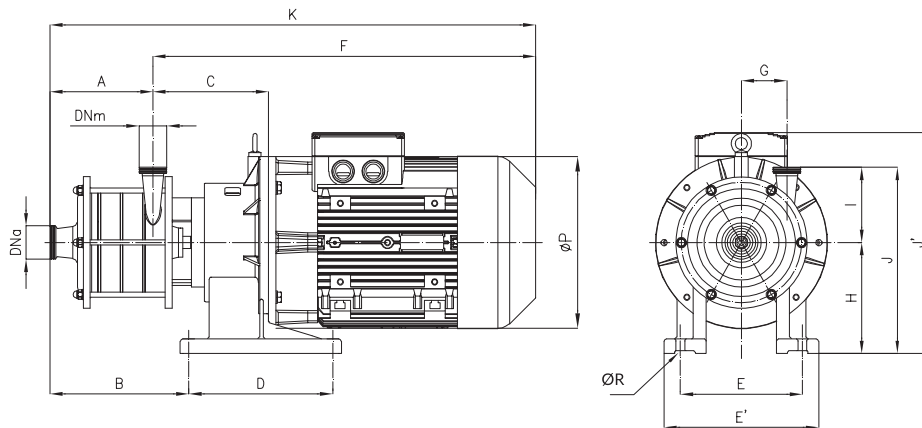
CSM MULTISTAGE OVERALL DIMENSIONS



Dimensions not binding - DN = DIN 11851 male threaded connections, with standard IEC/EN motors

Pump type	2900 rpm	kW	DNa	DNm	A	B	C	D	E	E'	F	G	H	K	ØP	ØR	I	J	J'
CSM 42		11	50	40	139	463	216	210	254	300	694	86	160	883	350	14	203	363	357
CSM 42		18,5	50	40	139	463	216	254	254	300	694	86	160	883	350	14	203	363	357
CSM 43		18,5	50	40	192	516	216	254	254	300	694	86	160	886	350	14	203	363	357
CSM 43		22	50	40	192	529	216	241	279	340	776	86	160	968	350	14	203	363	442
CSM 44		22	50	40	245	582	216	241	279	340	776	86	180	1021	350	14	203	383	442
CSM 52		15	65	50	139	463	216	210	254	300	694	86	160	833	350	14	205	365	357
CSM 53		22	65	50	192	529	216	241	279	340	776	86	180	968	350	14	205	385	442

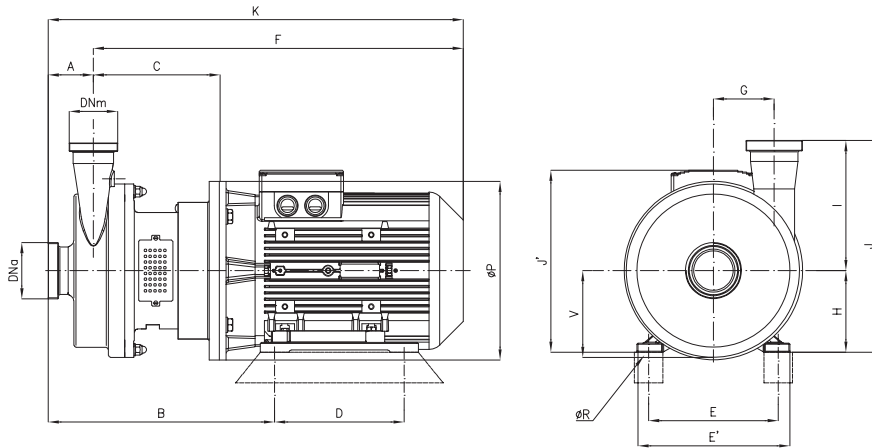
"X" version



Dimensions not binding - DN = DIN 11851 male threaded connections, with standard IEC/EN motors

Pump type	2900 rpm	kW	DNa	DNm	A	B	C	D	E	E'	F	G	H	K	ØP	ØR	I	J	J'
CSMX 44		30	50	40	245	345	284	335	284	360	943	86	258	1188	400	21	203	461	563
CSMX 53		30	65	50	192	292	284	335	284	360	943	86	258	1135	400	21	205	463	563
CSMX 54		30	65	50	245	345	284	335	284	360	943	86	258	1188	400	21	205	463	563
CSMX 54		37	65	50	245	345	284	335	284	360	943	86	258	1188	400	21	205	463	563

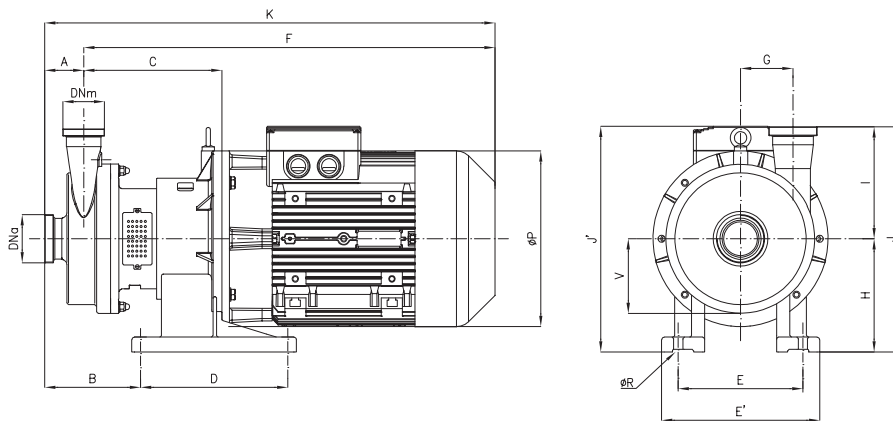
CSM SINGLE-STAGE OVERALL DIMENSIONS



Dimensions not binding - DN = DIN 11851 male threaded connections, with standard IEC/EN motors

Pump typo	kW	DNa	DNm	A	B	C	D	E	E'	F	G	H	K	ØP	ØR	I	J	J'	V
CSM 51	15	65	50	73	431	250	210	254	300	728	140	160	801	350	15	240	400	357	195
CSM 51	18,5	65	50	73	431	250	254	254	300	728	140	160	801	350	15	240	400	357	195
CSM 51	22	65	50	73	444	250	241	279	340	810	140	180	883	350	15	240	420	442	195
CSM 61	11	80	65	84	445	253	210	254	300	731	100	160	815	350	15	250	410	357	170
CSM 61	15	80	65	84	445	253	210	254	300	731	100	160	815	350	15	250	410	357	170
CSM 61	18,5	80	65	84	445	253	254	254	300	731	100	160	815	350	15	250	410	357	170
CSM 61	22	80	65	84	458	253	241	279	340	813	100	180	897	350	15	250	430	442	170
CSM 81	11	100	80	100	461	253	210	254	300	731	120	160	831	350	15	255	415	357	170
CSM 81	15	100	80	100	461	253	210	254	300	731	120	160	831	350	15	255	415	357	170
CSM 81	18,5	100	80	100	461	253	254	254	300	731	120	160	831	350	15	255	415	357	170
CSM 81	22	100	80	100	474	253	241	279	340	813	120	180	913	350	15	255	430	442	170

"X" version



Dimensions not binding - DN = DIN 11851 male threaded connections, with standard IEC/EN motors

Pump type	kW	DNa	DNm	A	B	C	D	E	E'	F	G	H	K	ØP	ØR	I	J	J'	V
CSMX 51	30	65	50	73	216	325	335	284	360	935	140	258	1008	400	21	240	498	558	195
CSMX 61	30	80	65	84	227	328	335	284	360	938	100	258	1022	400	21	250	508	558	170
CSMX 81	30	100	80	100	243	328	335	284	360	938	120	258	1038	400	21	255	513	558	170
CSMX 81	37	100	80	100	243	328	335	284	360	938	120	258	1038	400	21	255	513	558	170



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Multistage Centrifugal Pumps



CV Series

Standard design

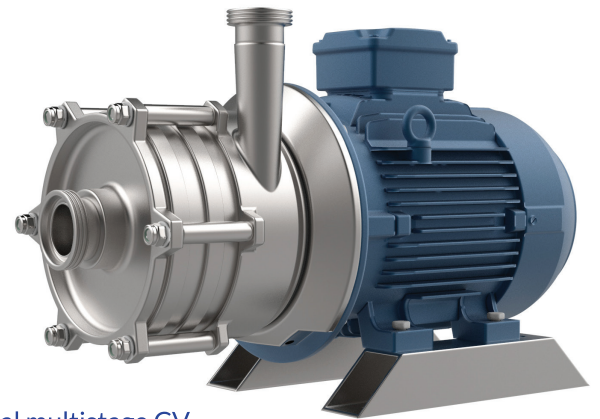
Multistage centrifugal pumps with closed impeller for medium and high heads.
Closed coupled design with closed impellers, directly mounted on to the motor shaft.

Setting up in horizontal and vertical way for every requirement of installation.

Industrial construction with motor shroud and adjustable feet on request.

Wetted parts in CF-8M 1.4408 / AISI 316 stainless steel, investment cast and electro-chemically polished.

Flow rates up to max. 40 m³ /h, heads up to 140 m



Horizontal multistage CV
51÷83 pumps

Seals:

Mechanical seals with seats to EN 12756, ISO 3069 standards.
Single internal mechanical seal

Elastomers (FDA):

EPDM
Fluorocarbon (Viton)
Silicone
FEP

Connections:

DIN - SMS - IDF - BS / RJT - DS - CLAMP and EN 1092-1 PN16 flanges to suit most international standards

Applications

Suitable for industrial or foodstuffs applications where 316 stainless is necessary, but without any particular cleaning or sterility requirements.

These remarkably sturdy and cost effective pumps are perfect for applications where hygiene is of low importance.

The closed impellers are not able to handle products which contain solids or highly viscous liquids.

Widely used in:

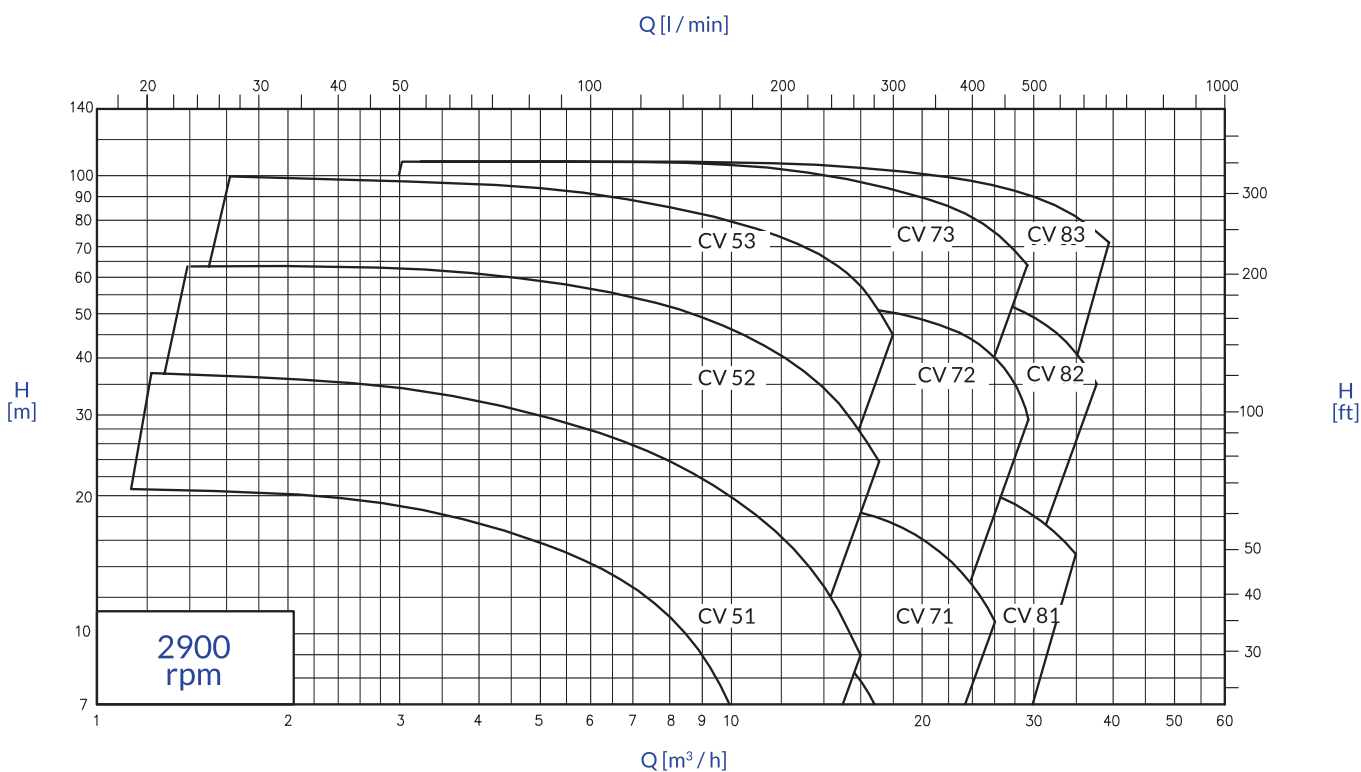
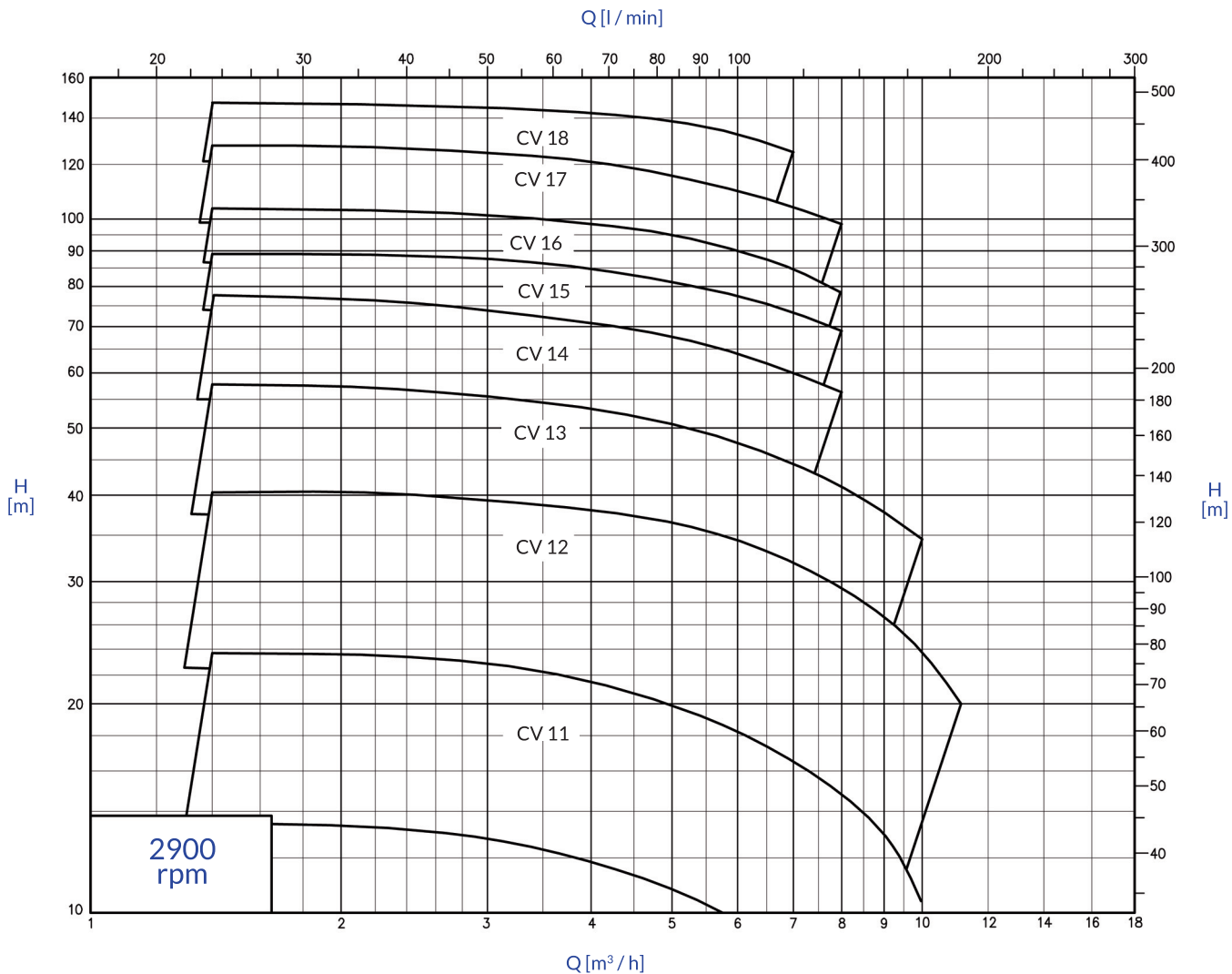
- Cleaning & washing systems
- Fluid Filtration
- General Transfer
- Feeding
- Water treatment

Multistage CV 11....18
pumps vertical exec.

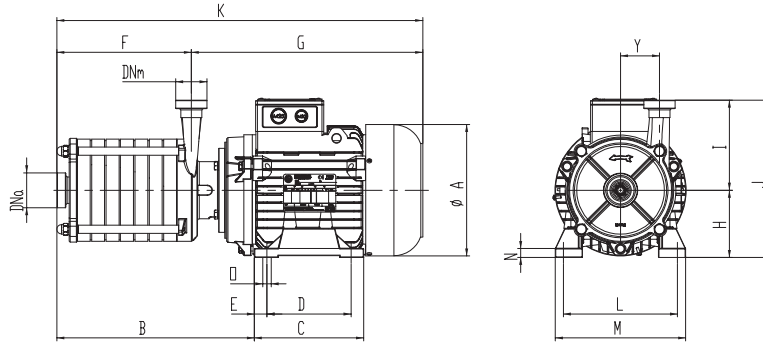


GENERAL DIAGRAMS

Performance applies to H₂O at 20 °C, 1013 mbar, Data not binding

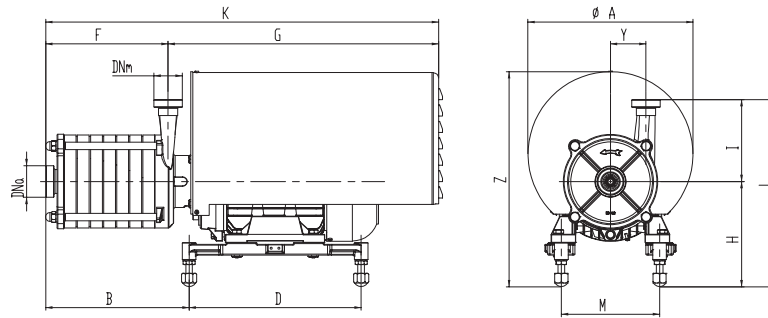


OVERALL DIMENSIONS



Dimensions not binding - DN = DIN 11851 male threaded connections

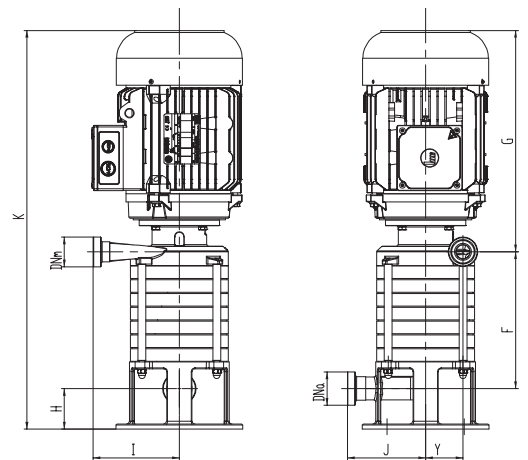
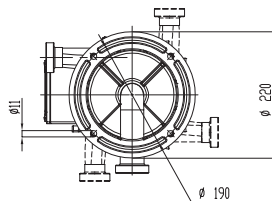
Pumps	2900 rpm	kW	DNa	DNm	A	B	C	D	E	F	G	K	H	J	I	L	M	N	O	P	Y
CV 11		1,1	32	25	162	155	118	100	9	56	314	370	90	240	150	125	150	8	9,5	-	65
CV 12		1,5	32	25	181	182	143	100	12,5	80	314	394	90	240	150	140	165	10	10	-	65
CV 13		2,2	32	25	181	206	143	100	12,5	104	337	441	90	240	150	140	165	10	10	-	65
CV 14		3	32	25	202	236	176	140	13	128	337	465	100	240	150	160	196	12	12	-	65



Dimensions not binding - DN = DIN 11851 male threaded connections

Pumps	2900 rpm	kW	DNa	DNm	ØA	B	D	F	G	H	I	K	J	M	Y
CV 11		1,1	32	25	238,5	92	230	56	395	178	150	451	315	136,5	65
CV 12		1,5	32	25	238,5	118	230	80	395	178	150	477	315	136,5	65
CV 13		2,2	32	25	238,5	140	230	104	395	178	150	499	315	136,5	65
CV 14		3	32	25	238,5	164	230	128	395	178	150	523	315	136,5	65

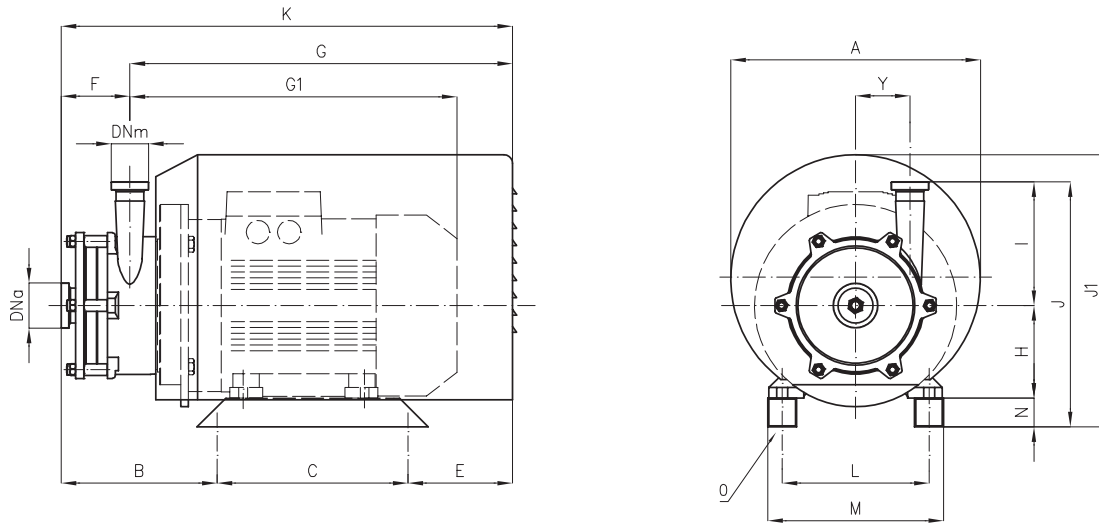
Outlet port position
ref. a = standard exec.
ref. b-c-d = exec. on request



Dimensions not binding -
DN = DIN 11851 male threaded connections

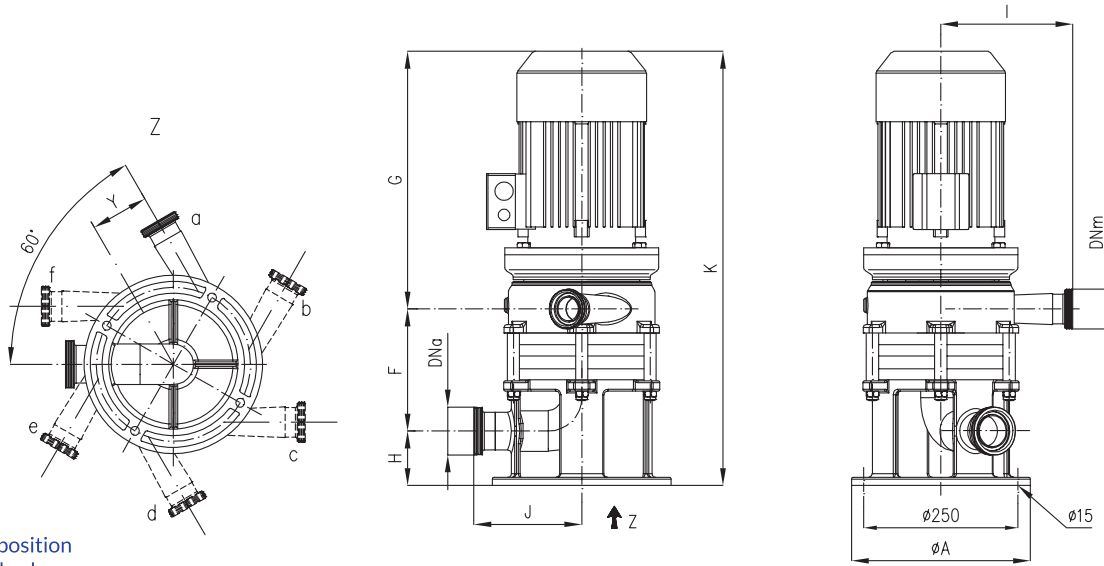
Pumps	2900 rpm	kW	DNa	DNm	A	F	G	H	I	J	K	Y
CV 11V		1,1	32	25	220	69	316	71	150	136	456	65
CV 12V		1,5	32	25	220	93	316	71	150	136	480	65
CV 13V		2,2	32	25	220	117	346	71	150	136	534	65
CV 14V		3	32	25	220	141	346	71	150	136	558	65
CV 15V		4	32	25	220	165	371	71	150	136	607	65
CV 16V		4	32	25	220	189	371	71	150	136	631	65
CV 17V		5,5	32	25	220	213	386	71	150	136	670	65
CV 18V		5,5	32	25	220	237	386	71	150	136	694	65

OVERALL DIMENSIONS



Dimensions not binding - DN = DIN 11851 male threaded connections

Pumps	kW	DNa	DNm	ØA	B	C	E	F	G	G1	H	I	J	J1	K	L	M	N	O	Y
CV 51	2,2	50	40	298	186,5	200	107,5	80	414	378	90	214	344	294	494	140	180	40	10	94
CV 52	4	50	40	330	232	230	141	119	484	403	100	214	364	355	603	160	210	50	12	94
CV 53	7,5	50	40	372	271	230	141	158	484	418	112	214	376	367	642	190	240	50	12	94
CV 71	4	50	40	330	193	230	141	80	484	403	100	214	364	355	564	160	210	50	12	94
CV 72	7,5	50	40	372	232	230	141	119	484	418	112	214	376	367	603	190	240	50	12	94
CV 73	11	50	40	372	287	266	132	158	527	469	132	214	406	415	685	216	276	60	12	94
CV 81	5,5	65	40	330	198	230	141	85	484	418	112	214	376	367	569	190	240	50	12	94
CV 82	11	65	40	372	253	266	132	124	527	469	132	214	406	415	651	216	276	60	12	94
CV 83	18,5	65	40	372	292	266	187	163	582	524	132	214	406	415	745	216	276	60	12	94



Outlet port position
ref. a = standard exec.
ref. b-c-d-e-f = exec. on request

Dimensions not binding - DN = DIN 11851 male threaded connections

Pumps	kW	DNa	DNm	ØA	F	G	H	I	J	K	Y
CV 51 V	2,2	50	40	290	120	378	88	214	175	586	94
CV 52 V	4	50	40	290	159	403	88	214	175	650	94
CV 53 V	7,5	50	40	290	198	418	88	214	175	704	94
CV 71 V	4	50	40	290	120	403	88	214	175	611	94
CV 72 V	7,5	50	40	290	159	418	88	214	175	665	94
CV 73 V	11	50	40	290	198	511	88	214	175	797	94
CV 81 V	-	-	-	-	-	-	-	-	-	-	-
CV 82 V	-	-	-	-	-	-	-	-	-	-	-
CV 83 V	-	-	-	-	-	-	-	-	-	-	-



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Air-operated Piston Pumps



Standard design

PA Hygienic series

Wetted parts in AISI 304 (only for PA 140) or 316 stainless steel in both, short or long versions. Pump components are assembled with quick-release clamps for quick and easy strip cleaning.

Connections: DIN - SMS - IDF - BS / RJT - DS - CLAMP.

PA Industrial series *(While stocks last)*

Wetted parts in AISI 316 stainless steel. Short or long versions. Pump components are screwed together.

Connections: GAS thread/BSP.

PAR Light duty industrial series

Wetted parts stainless steel in AISI 316. Pump components are screwed together. Very cost effective. Connections: GAS thread/BSP.



PA-AM
long pump

PA-AM
short pump



PAR
short pump

Elastomers (FDA):

- Nitrile NBR
- Fluorocarbon (Viton)
- P.T.F.E.
- Algoflon

Applications

Air-operated piston pumps are available in various versions, depending on the constructional features, materials and the applications for which they are to be used. They have been designed to meet the widest variety of requirements, from pumping simple products to extremely high viscosities. Including drum emptying, transfer, feed, conveying and spraying applications, especially where an easily adjustable flow rate is required. Pressures from 0 to 150 bar and flow rates from 1 to 80 l/min.

Thanks to the compressed driven air motor they are also suited for environments with potentially explosive atmospheres and in compliance with ATEX directives.

PERFORMANCE

PA HYGIENIC SERIES

PUMPS	Pressure ratio	Recomm. max. cycles per minute	Max. flow rate l/min for viscosity of 1000 cP
PA 20A-45	25 : 1	150	1
* PA 30A-45	5 : 1	150	2
* PA 50AM-63	3,4 : 1	120	7,6
* PA 50AM-80	5,3 : 1	90	10
* PA 50AM-200	8,4 : 1	60	7,5
PA 50AM-230	14,6 : 1	50	10,6
PA 50AM-250	20 : 1	50	6,2
* PA 65AM-80	1,6 : 1	80	20
* PA 65AM-200	2,5 : 1	60	17
* PA 65AM-230	4 : 1	50	24
PA 65AM-250	6 : 1	50	14
* PA 80AM-200	2 : 1	60	24
* PA 80AM-230	3,3 : 1	50	33
* PA 80AM-250	4,5 : 1	50	20
PA 80AM-310	9 : 1	50	32
* PA 100AM-200	1 : 1	60	37
* PA 100AM-230	1,8 : 1	50	52
* PA 100AM-255	2,5 : 1	50	52
* PA 100AM-310	5 : 1	50	50
* PA 140A-230	1,6 : 1	50	100
* PA 140A-255	2,2 : 1	50	100
* PA 140A-310	4 : 1	50	95

* Available with ATEX 2G and 3G certification

PA INDUSTRIAL SERIES

(While stocks last)

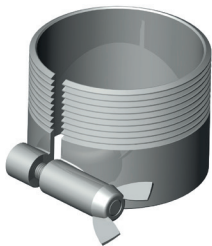
PUMPS	Pressure ratio	Recomm. max. cycles per minute	Max. flow rate l/min for viscosity of 1000 cP
* PA 40I-63	5,5 : 1	120	4,8
* PA 40I-80	8,8 : 1	90	6,4
* PA 40I-200	14 : 1	60	4,7
PA 40I-230	24,4 : 1	50	6,7
PA 40I-250	33,2 : 1	50	4
* PA 65I-80	1,6 : 1	80	20
* PA 65I-200	2,5 : 1	60	17
* PA 65I-230	4 : 1	50	24
PA 65I-250	6 : 1	50	14

* Available with ATEX 2G and 3G certification

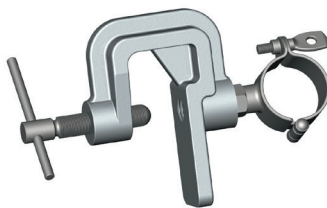
PAR SERIES

PUMPS	Pressure ratio	Recomm. max. cycles per minute	Max. flow rate l/min for viscosity of 1000 cP
PAR 30-50	4 : 1	180	7,5
PAR 40-50	2 : 1	180	12
PAR 50-50	1 : 1	180	25
PAR 50-65	2 : 1	160	25
PAR 65-50	0,7 : 1	160	55
PAR 65-65	0,7 : 1	160	55

ACCESSORIES



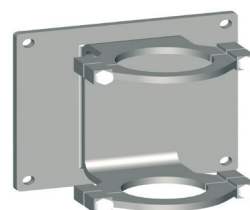
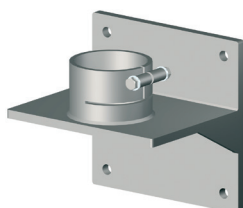
2" threaded clamp for drums



Double clamp



Outlet Pulsation Damper



Wall brackets for holding and fixing pumps

VARIOUS OPTIONS

Air-operated piston pump with mobile lift.



Manual sliding lift model with counterweight assistance.



With pneumatic cylinder and control panel.

Short air-operated piston pump on tripod with wheels.



Short air-operated piston pump with scraper plate to empty barrels or cylindrical tanks. Excellent for high viscosity products.





Pneumatic lift to empty barrels.

Unit with double pneumatic pistons for vessels with a diameter exceeding 700 mm, including an air operated piston pump and scraper plate. For mixtures, jams, creams etc... to be transferred after processing.



Pneumatic lift with scraper plate for vessels with diameter up to 700 mm.



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Vertical Progressive Cavity Pumps

MAV Series





The MAV series progressive cavity pumps are designed for vertical operation with the inlet immersed in the product. The range consists of the following models, MAV 40, 50, 60L, 65, 70L, 80, 90L manufactured in stainless steel AISI 316.

MAV Series pumps are intended for product transfer and drum or container emptying applications, in which the suction port is plunged directly into the product.

As standard, MAV pumps have a suction to discharge port dimension of 1100 - 1400 mm. On request, this distance can be personalised to suit a customer's requirements.

It can be mounted on a drum-holding trolley, with a choice of either a manual sliding or an alternative pneumatic lift and lower system.

The operating characteristics and construction materials of these pumps enable the MAV series to be used with many different fluids, from low to high viscosity, including many abrasive and corrosive media. An added benefit is the ability to handle fluids containing fibres or solid materials in suspension.

The main components of the MAV series pumps, such as the stator, rotor, joints and mechanical seal are the same as used on the corresponding horizontal version.

CHARACTERISTICS OF MAV PUMPS

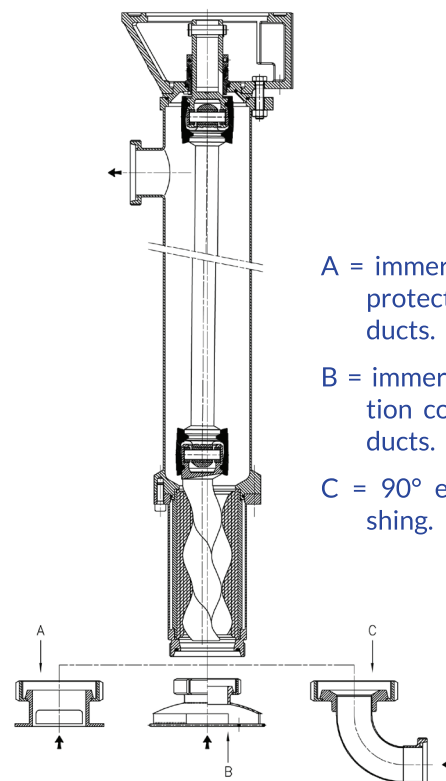
- constant, delicate flow without pulses
- absence of suction valves
- self-priming
- low noise level
- wide range of motor drives with fixed or variable speed

VERSIONS

h = Head, bar Q = Flow rate, m³/h Na = Power, HP n = rpm

Size	Stages	h	n=200		n=300		n=400		n=500		n=600	
			Q	Na	Q	Na	Q	Na	Q	Na	Q	Na
40	1	1					0,6	0,35	0,8	0,35	1	0,35
		3					0,3	0,35	0,5	0,35	0,7	0,4
		6									0,2	0,45
	2	9							0,3	0,6	0,5	0,7
		12									0,3	0,9
50	1	1	0,9	0,6	1,5	0,6	2	0,6				
		3	0,8	0,8	1,3	0,9	1,8	1				
		6	0,6	0,9	1,1	1,1	1,6	1,1				
	2	9	0,2	1,1	0,9	1,2	1,6	1,6				
		12	-	-	0,4	1,3	1,2	1,8				
60	L	2	2,5	1,2	3,7	1,3	5	1,4				
		4	2,3	1,5	3,5	1,7	4,7	1,8				
		6	2	1,7	3,1	1,9	4,2	2,1				
65	1	1	2,5	1,1	3,8	1,1	5	1,4				
		3	2,3	1,2	3,6	1,2	4,5	1,6				
		6	1,7	1,5	2,8	1,7	4	2,1				
	2	9	1	2,8	2,6	3,3	4,1	3,7				
		12	0,3	3	1,6	3,4	3,6	3,9				
70	L	2	5,4	2	8	2,3	10,6	2,8				
		4	5	2,30	7,6	3	10,3	3,7				
		6	4,6	2,8	7,2	3,7	9,8	4,6				
80	1	1	4,7	2,2	7,5	2,5						
		3	4,4	2,5	7	3						
		6	3,8	2,9	6,4	3,5						
90	L	2	13,4	3,5	20,5	4,1						
		4	12,2	4,1	19	5,3						
		6	10,8	5,2	17,2	6,5						

There is a version with suction port in two pieces. This is in order to achieve alternative solutions relating to various uses and the need to perform CIP washing at the end of the cycle.



A = immersed port with bag protection for fluid products.

B = immersed port with suction cone for dense products.

C = 90° elbow for CIP washing.

Values referred to water at 20°C a.s.l.

VARIOUS OPTIONS



MAV progressive cavity pump with manual vertical counterweight hoist.

MAV progressive cavity pump with pneumatic vertical hoist and electropneumatic control panel.

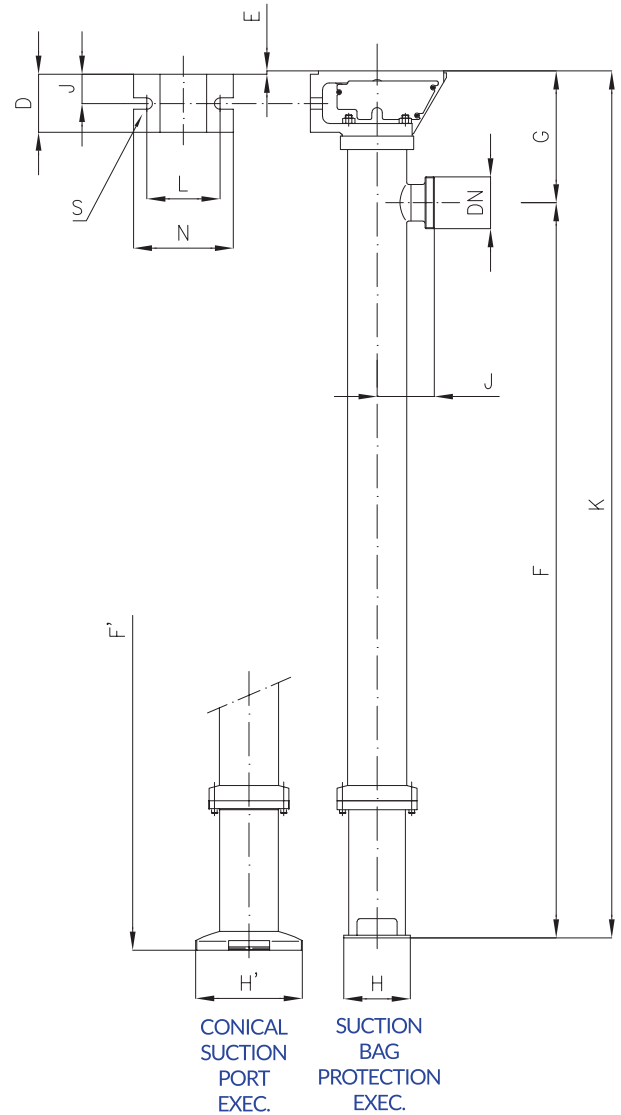


MAV progressive cavity pump with rotating table, pneumatic column and control panel.

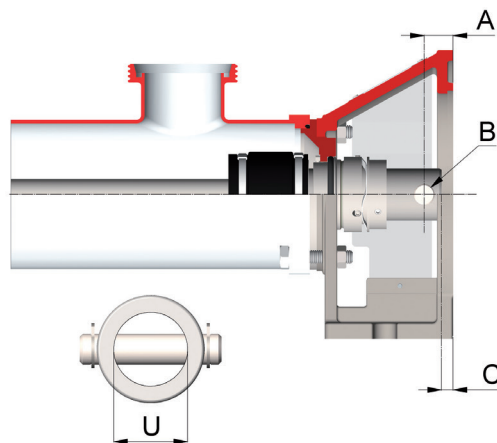
Overall dimensions

Dimensions not binding

Pump type	DN	D	E	F	F'	G	H	H'	J	K	L	N	S
MAV 40-1	40	-	-	1103	-	126	70	-	79	1229	-	-	-
MAV 50-1	50	92	-	1086	-	198	100	-	86	1284	110	150	17
MAV 50-2	50	92	-	1236	-	198	100	-	86	1434	110	150	17
MAV 60-L	50	92	-	1255	1273	198	100	220	86	1453	110	150	17
MAV 65-1	65	111	-	1103	1142	226	130	220	113	1329	140	180	19
MAV 65-2	65	111	-	1303	1342	226	130	220	113	1529	140	180	19
MAV 70-L	65	111	-	1303	1342	226	130	220	113	1529	140	180	19
MAV 80-1	80	115	5	1104	1124	221	150	275	119,5	1325	150	190	19
MAV 80-2	80	115	5	1354	1374	221	150	255	119,5	1575	150	190	19
MAV 90-L	80	115	5	1243	1251	221	155	275	119,5	1644	150	190	19



Pump type	A	BH7	C	UH7
MAV 40-1	20	8	=	19
MAV 50-1	25	10	10	24
MAV 50-2	25	10	10	24
MAV 60-L	25	10	10	24
MAV 65-1	25	14	10	32
MAV 65-2	25	14	10	32
MAV 70-L	25	14	10	32
MAV 80-1	26	16	10	35
MAV 80-2	26	16	10	35
MAV 90-L	26	16	10	35



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Progressive Cavity Pumps

MH Hygienic Series

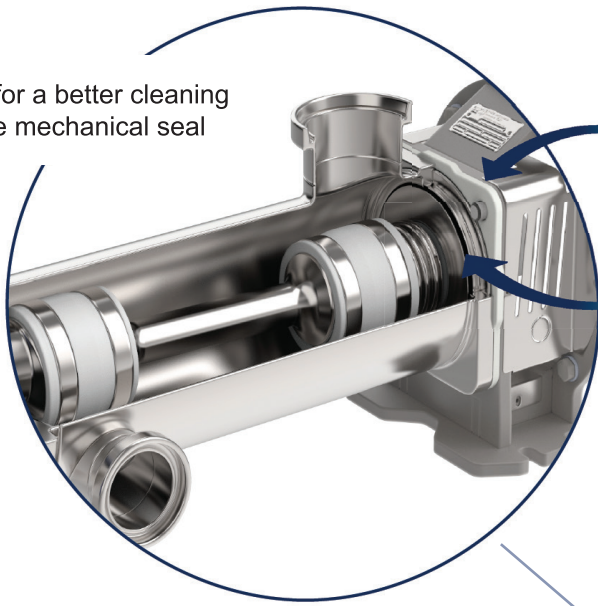


The new MH series self-priming progressive cavity pumps is composed of 5 sizes MH 55-65-80-100-125. All the wetted parts are made out of stainless steel AISI 316 polished with surface finishing of 0.8 micron; stator and all other gaskets can be of different materials. The renewed design makes these pumps without any dead spots and complying with all the applications with the highest hygienic requirements like food, pharmaceutical and cosmetics. The MH pumps are suitable to pump high viscosity media thanks to the delicate and constant flow and, on the biggest sizes, they are able to pump media with solid contents.

Numerous pumpable food products: creams, sauces, tomato concentrate, fruit purées, chocolate, pastry creams and batters, jams, ragout, yoghurt, melted cheese, beverages, concentrates, juices.



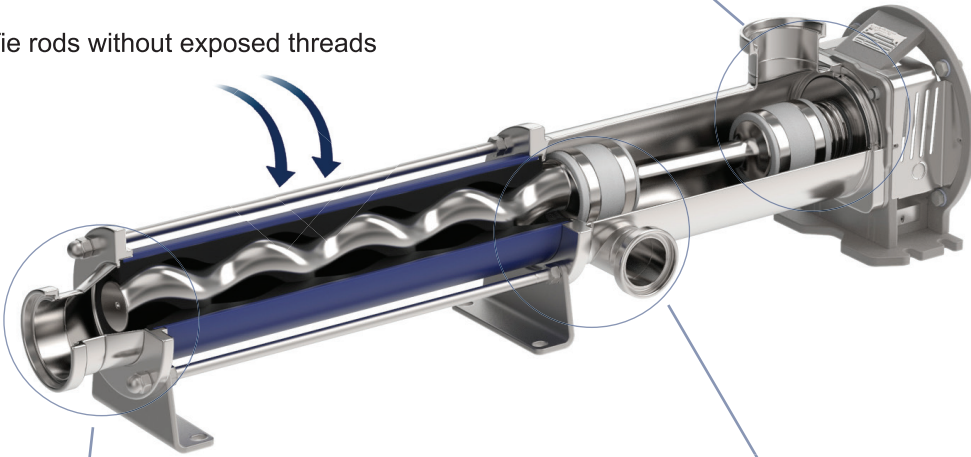
Backward inlet port for a better cleaning and lubrication of the mechanical seal



Shaped gasket perfectly fitting the gap between chamber and lantern.

Suction chamber with O-ring housing rounded shape in order to avoid any dead spot and optimized cleaning.

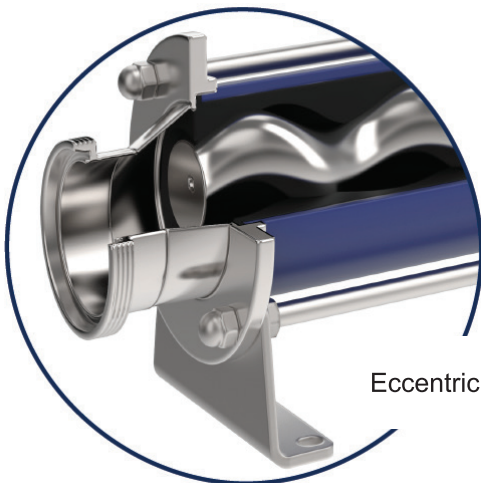
Tie rods without exposed threads



CIP port self-drainable on the suction chamber



Eccentric outlet port without any dead spots



TECHNICAL DATA

Available in sigle stage, double stage and long pitch design

Flow rate up to 60 m³/h
 Head values up to 12 bar
 Maximum suction pressure 12 bar
 Temperature range: -20°C to +100°C

Seals:

Bi-directional mechanical seal with design created to facilitate cleaning.

Stator materials (elastomers compliant with reg. (EC) No. 1935/2004 and FDA regulation):

NBR black and white, EPDM, FKM rubber Fluoroelastomer.

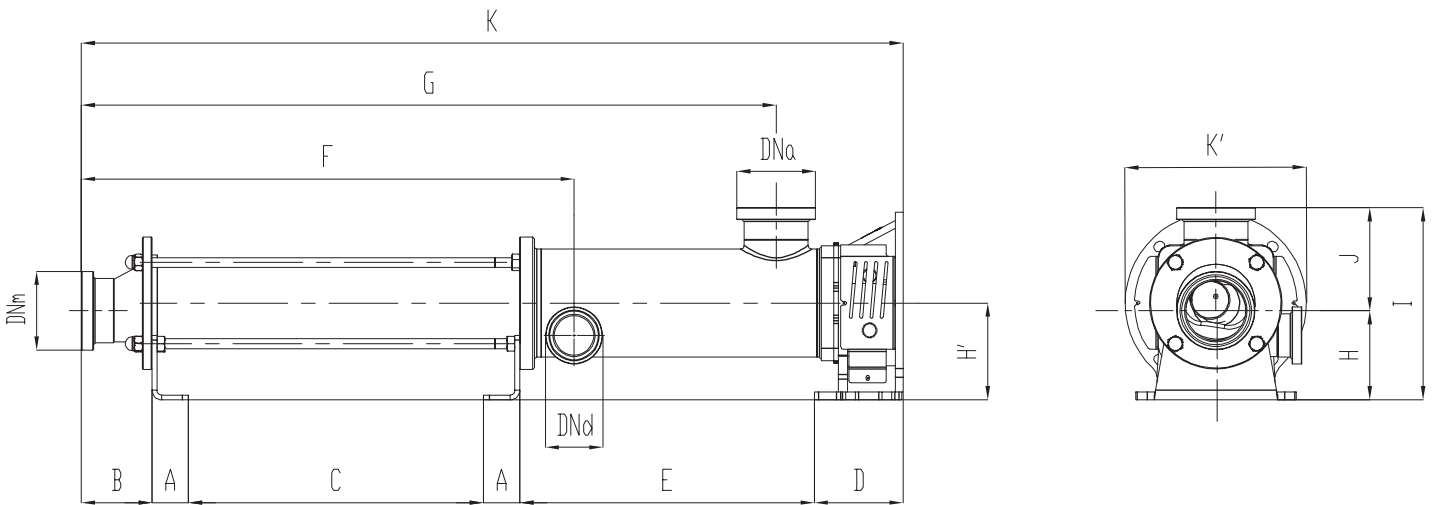
Seal materials (elastomers compliant with reg. (EC) No. 1935/2004 and FDA regulation):

NBR (black and white)
 EPDM (black and white)
 Fluorocarbon

Connections:

DIN - SMS - IDF - BS / RJT - DS - CLAMP and EN 1092-1 PN 16 flanges and, on request, available in compliance with international standards.

OVERALL DIMENSIONS



Dimensions not binding - DN = DIN 11851 female connection

Pump type	DNa	DNm	DNd	A	B	C	D	E	F	G	H	H'	K	K'	J	I
MHE 55-2	50	50	40	45	85	209	82	357	444	694	92	100	823	Ø200	94	186
MHE 65-2	65	65	50	50	96	295	102	344	561	786	116	125	937	Ø250	122	238
MHE 80-2	80	80	50	60	90	380	112	336	660	867	131,5	140	1038	Ø250	140,5	272
MHE 100-2	100	100	65	60	117	488	147	487	815	1149	147,5	160	1359	Ø300	170,5	318
MHE 125-2	100	100	65	70	172	662	172	585	1064	1508	152	180	1731	Ø350	202	354



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Progressive Cavity Pumps



Standard design

The progressive cavity pump is a positive displacement pump with one single rotating shaft. A stainless steel rotor and a rubber stator are the main pumping components. The rotor is a circular section single screw. The rubber stator is vulcanized inside a steel pipe. Renowned for their versatility, different models are available in a choice of AISI 304, 316 stainless steel. Flow rates up to 200 m³/h, pressures up to 24 bar and temperatures up to 100 °C. Motorisation: direct motor, geared motor, variable speed motor, motor and pulley, gear motor with inverter.

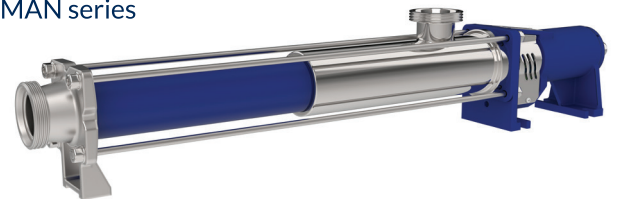
MA series - Foodstuffs execution

Pumps for foodstuffs with a large suction chamber. Wetted parts are polished stainless steel with DIN threaded hygienic connections.

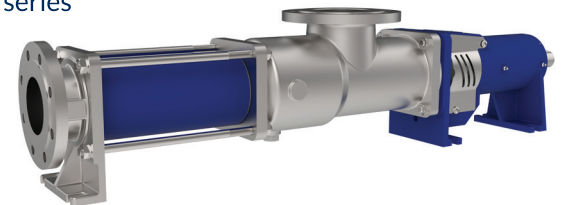
MI series - Industrial execution

Sturdy industrial pumps suitable for heavy duty requirements. Cast suction chamber and flanged connections.

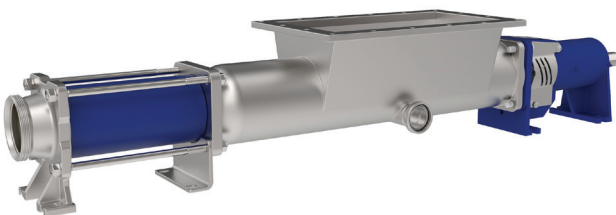
MAN series



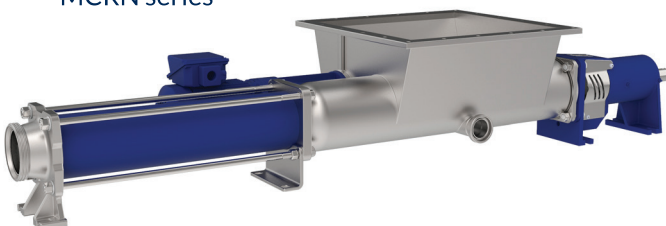
MIN series



MCN series



MCRN series



The progressive cavity pumps can handle almost any kind of fluid up to 800.000 cps., including abrasive liquids and suspensions with solids. The pumping action is delicate, without sudden pulsation and the flow rate is proportional to the rotational speed.

MC series - Features a hopper and a pre-feeding screw

Version with a hopper equipped with pre-feeding auger screw suitable for viscous products that do not flow easily through pipes. The top part is equipped with a rectangular flange to which any type of conveyance system can be connected.

MCR series - Features a hopper, a pre-feeding screw and a vane crusher

Version with hopper, pre-feeding screw and vane crusher, suitable for dense products in lumps, pieces or that tend to form a bridge around a normal screw feeder. The vane crusher is driven by an independent geared motor, to crush the product to be pumped, breaking down any large lumps and pushing them into the pre-feeding screw.

MC2C series - Features an hopper and 2 pre-feeding screws

MC2CR series - Features an hopper, 2 pre-feeding screws and 1 blade feeder

Version with hopper and double synchronised pre-feeding screws, mounted below a vane crusher (vers. for MC2CR). The vane crusher blades chop the product and push it towards the bottom of the hopper. The two pre-feeding screws then push the product into to the pump stator.

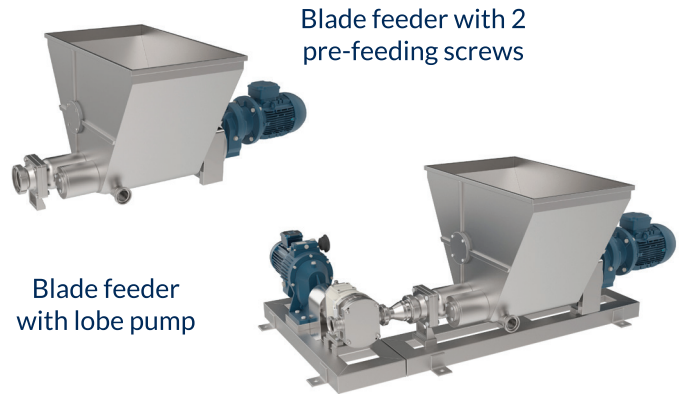


MC2C series

MC2CR series

Blade feeders with 2 pre-feeding screws

Version with hopper and double synchronised pre-feeding screw operated by a reduction unit. It can be manufactured as a simple feeder or in combination with a lobe pump.



Blade feeder with 2 pre-feeding screws

Blade feeder with lobe pump

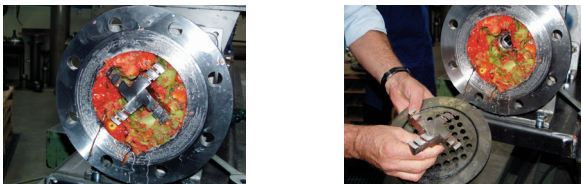
MAV series - Vertical execution

MAV Series pumps are intended for product transfer and drum or container emptying applications, in which the suction port is plunged directly into the product. As standard, MAV pumps have a suction to discharge port dimension of 1100 - 1400 mm. It can be mounted on a vertical trolley, with a choice of either a manual sliding or an alternative pneumatic lift and lower system.



MAV series

Progressive cavity pump with crushing blades



MCN series with CRUSHING BLADES

The right solution designed for crushing products containing soft or fibrous components (fruit and vegetables). The great advantage of this device is to avoid the need for macerating equipment after the pump.

MOUNTING ARRANGEMENT

E VERSION

Close coupled with shaft directly coupled to the drive.



N VERSION



Double grease lubricated bearings for drive via a flexible coupling.

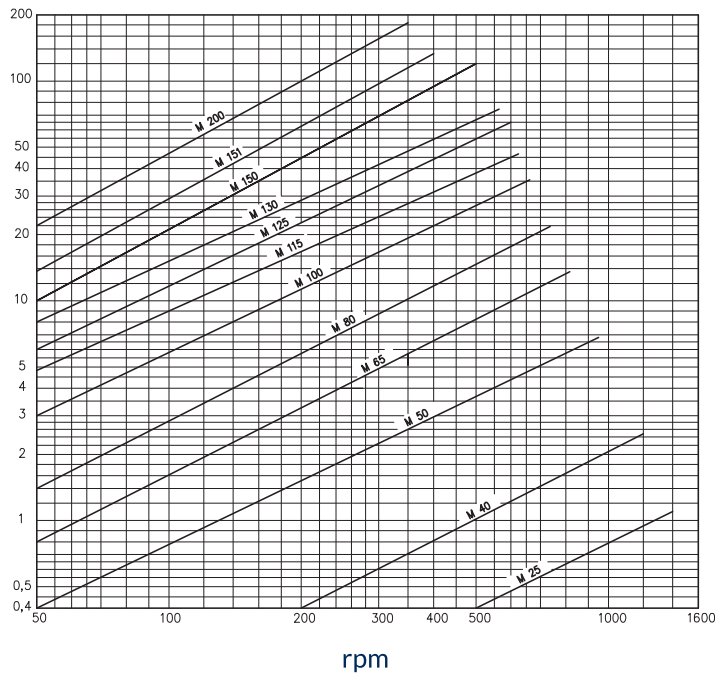
STATOR MATERIALS

- GA - NBR black
- GB - EPDM
- GD - FKM rubber
Fluoroelastomer
- GE - HYPALON rubber
- GF - NBR white
- GG - NATURAL rubber
- GJ - HYDRO-TREATED NITR. rubber
- GL - SBR SCA972
- GM - EPDM (white rubber)

SEALS AVAILABLE

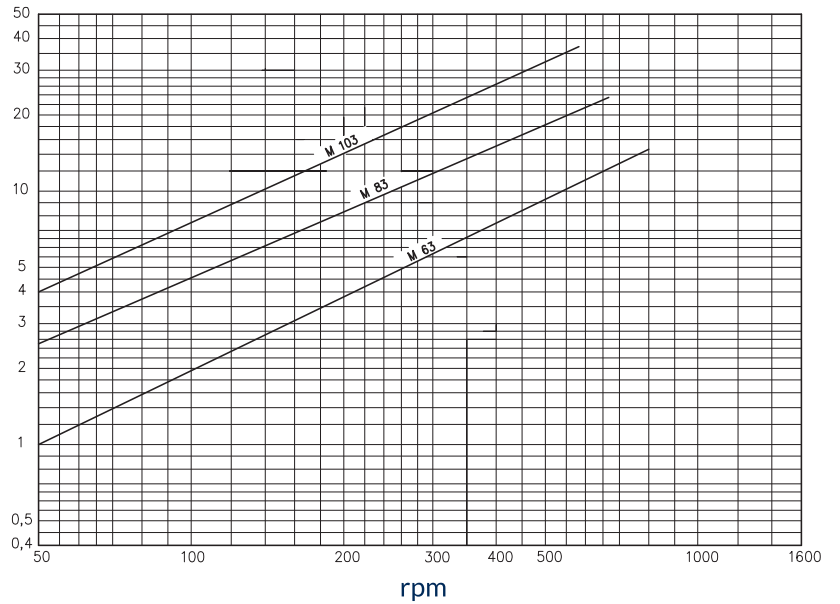
- Single internal mechanical seal
- Single external mechanical seal
- Double flushed mechanical seal
- Cooled packed gland seal

$Q = m^3/h$

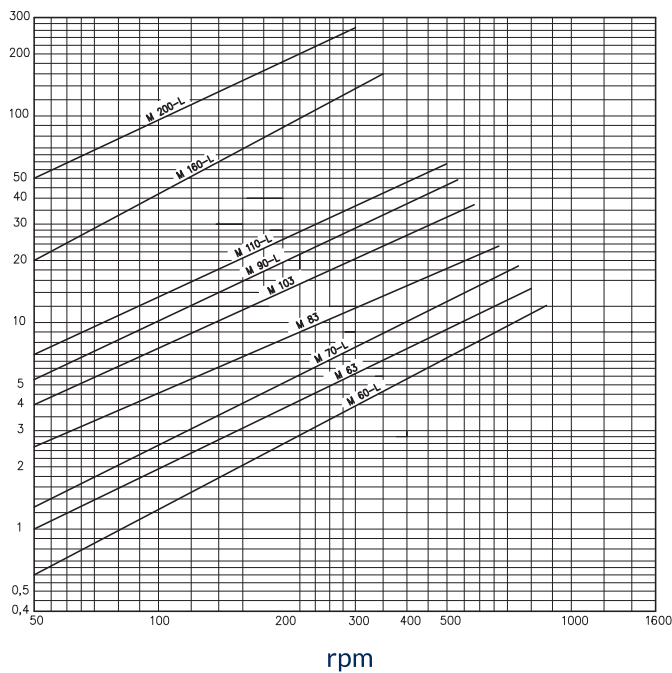


DIAGRAMS
2/3 lobe series

$Q = m^3/h$



$Q = m^3/h$

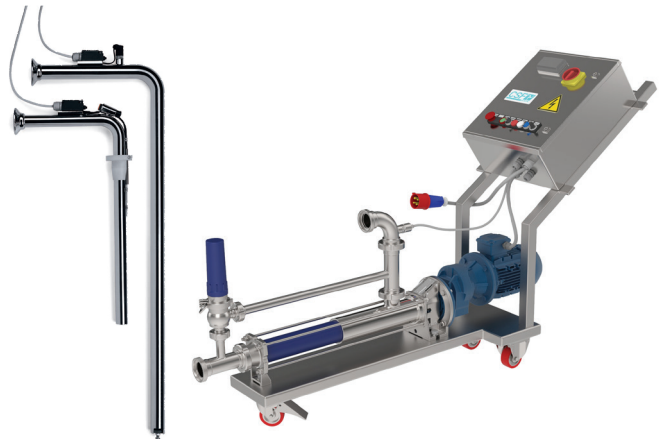


PROGRESSIVE CAVITY PUMPS FOR THE WINE INDUSTRY

PRESSING - TRANSFER OF PRESSED GRAPES, MASH, MUSTS AND WINE



FILLING AND EMPTYING OF BARRELS



MAE series with electrical control panel for remote On/Off control from the stainless steel suction probes

RECIRCULATION - DECANTING



BOTTLING - FILTRATION - REFRIGERATION

MAE series



MAE series with electrical control panel enclosure



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Progressive Cavity Pumps with Crushing Blades

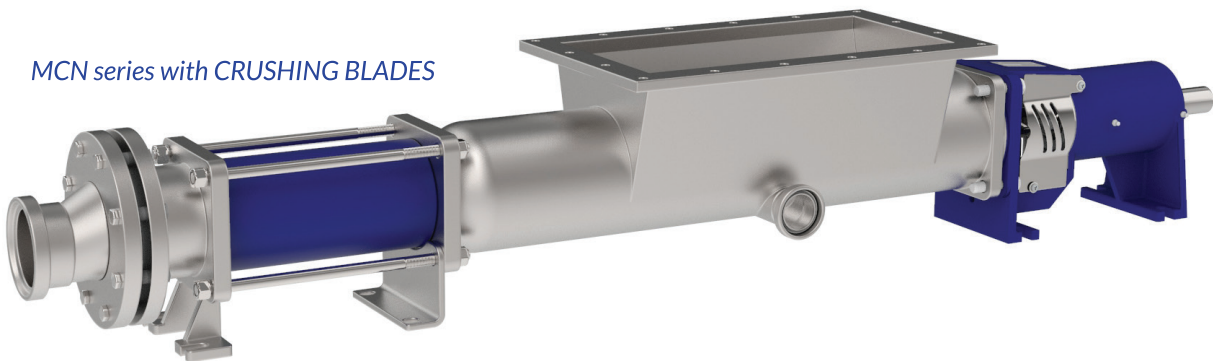


For crushing your products containing soft or fibrous components (fruit and/or vegetables), C.S.F. Inox has designed the right solution for you.

By using crushing blades mounted on the rotor with a disc having holes of different sizes, the consistency of the mashed product can vary. The great advantage of this device is to avoid the need for macerating equipment after the pump.



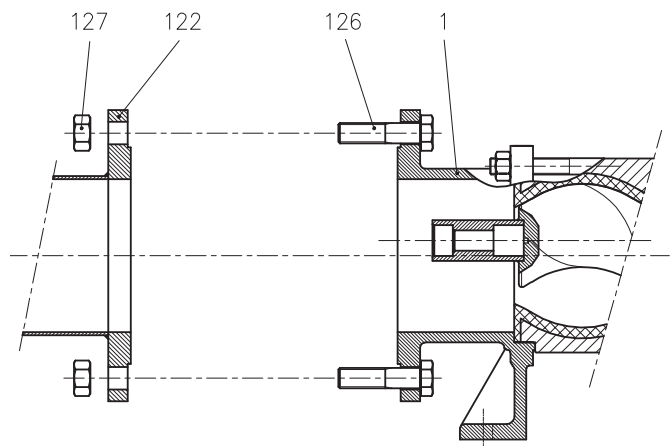
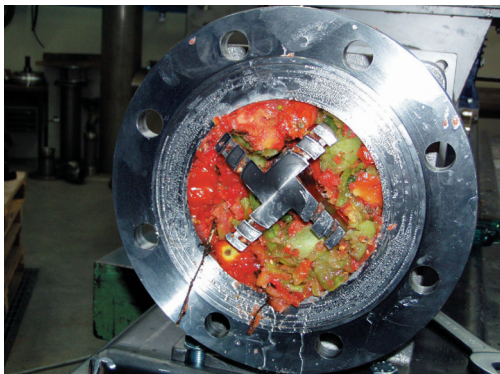
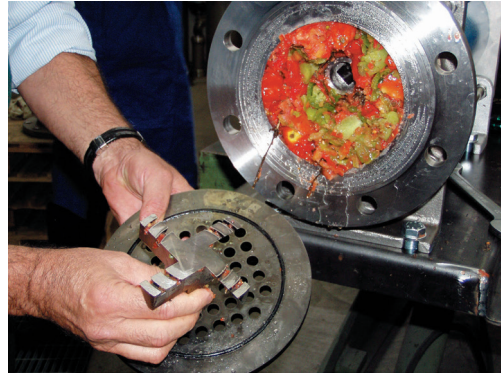
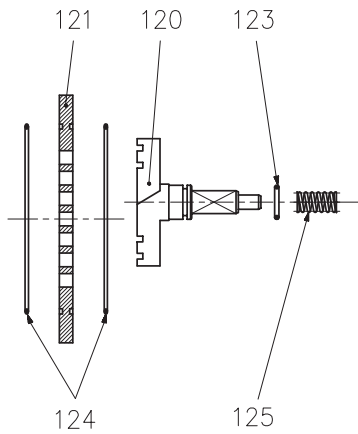
MCN series with CRUSHING BLADES



Available sizes:
MC-MCR 80;
MC-MCR 100;
MC-MCR 125;
MC-MCR 150.

Crushing blades kit

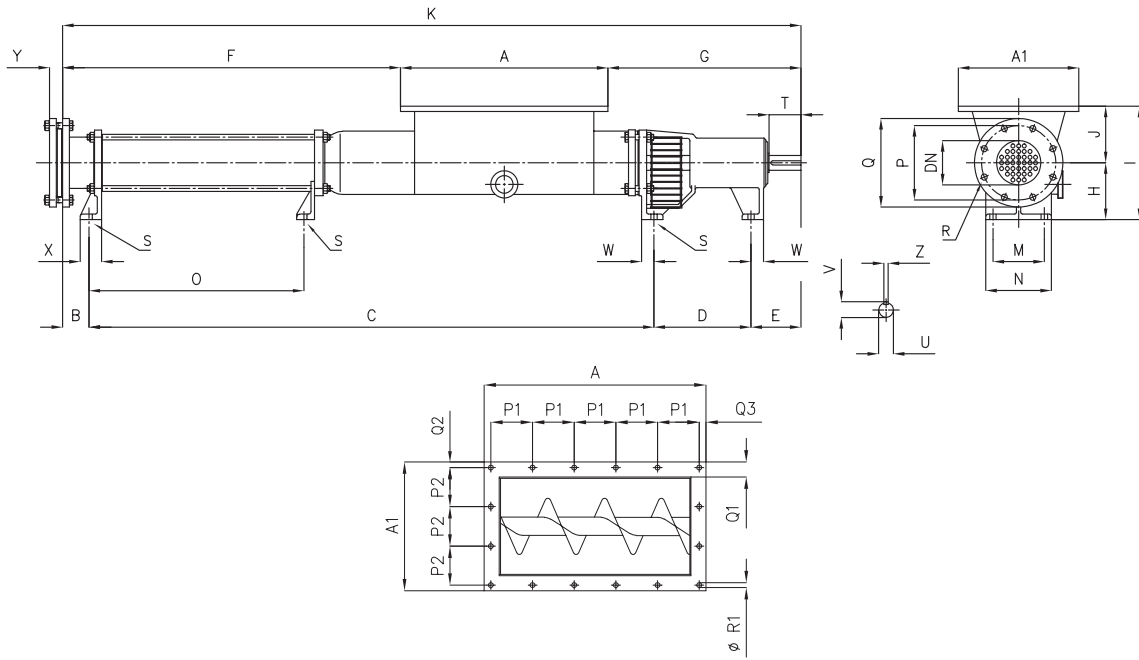
When necessary, you can easily equip the pump with the crushing blade kit, after having fixed a bush into the rotor head.



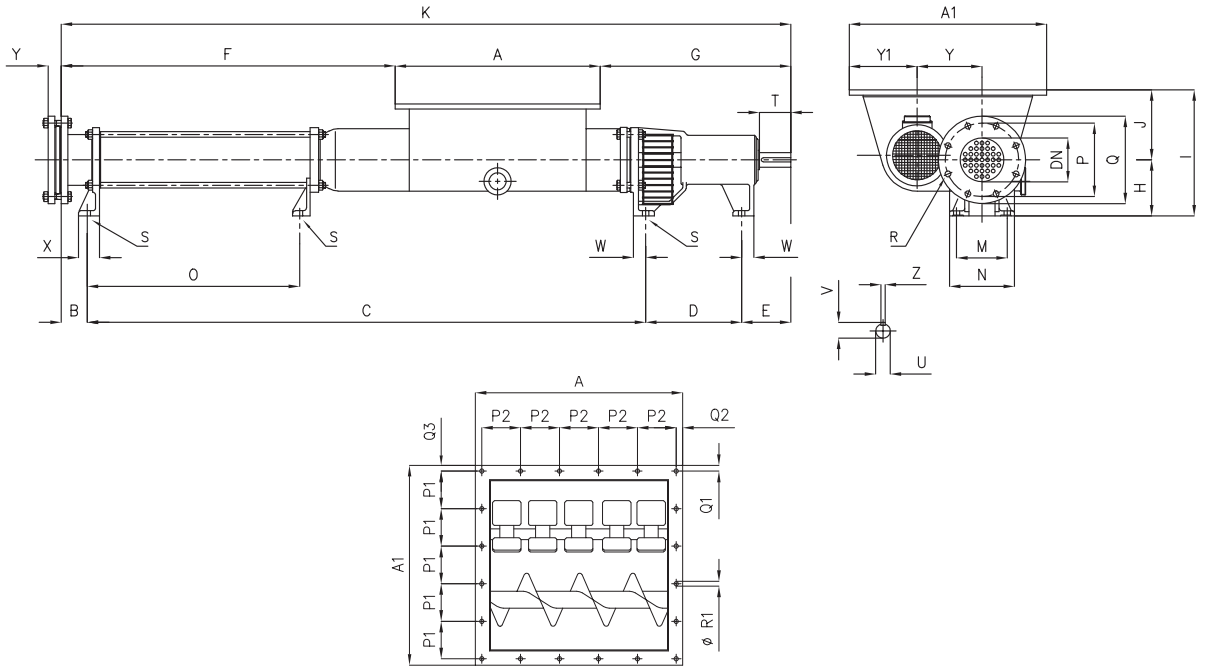
127	Nut	8	AISI 304
126	Bolt	8	AISI 304
125	Spring	1	AISI 316
124	O-ring	2	NBR
123	O-ring	1	NBR
122	Flange for crusher	1	AISI 304
121	Perforated disc	1	M 340
120	Crushing blades	1	M 340
1	Discharge port	1	CF8
Pos.	Denomination	Q.ty	Material

Overall dimensions

MCN



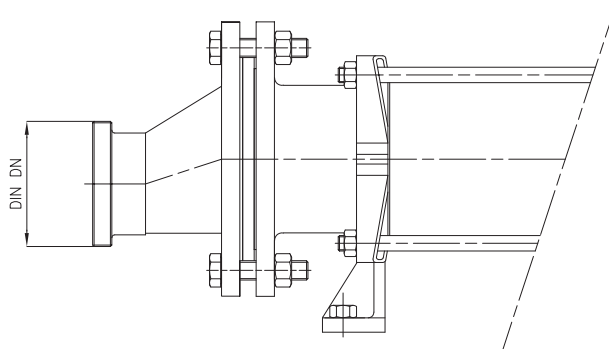
MCRN



Dimensions not binding

PUMP MODEL	DIN DN	B	C	D	E	F	G	K	H	J	I	M	N	O	DN	P	Q	R	n° holes	S	T	U	V	Z	X	Y	Y1	W
MCN80-2	80	51,5	1215	222	124	750	416	1652	140	140	280	115	155	458	100	180	220	18	8	14	75	35	38	10	39	35	-	34
MCRN80-2	80	51,5	1215	222	124	750	416	1652	140	180	320	115	155	458	100	180	220	18	8	14	75	35	38	10	39	160	228	34
MCN80-4	80	51,5	1737	222	124	1272	416	2174	140	140	280	115	155	980	100	180	220	18	8	14	75	35	38	10	39	35	-	34
MCRN80-4	80	51,5	1737	222	124	1272	416	2174	140	180	320	115	155	980	100	180	220	18	8	14	75	35	38	10	39	160	228	34
MCN100-2	100	75	1595,5	274	141	954,5	545	2085,5	160	160	320	145	185	606	125	210	250	18	8	18	90	42	45	12	60	37	-	35
MCRN100-2	100	75	1595,5	274	141	954,5	545	2085,5	160	200	360	145	185	606	125	210	250	18	8	18	90	42	45	12	60	185	195	35
MCN100-4	100	75	2224,5	274	141	1583,5	545	2714,5	160	160	320	145	185	1235	125	210	250	18	8	18	90	42	45	12	60	37	-	35
MCRN100-4	100	75	2224,5	274	141	1583,5	545	2714,5	160	200	360	145	185	1235	125	210	250	18	8	18	90	42	45	12	60	185	195	35
MCN125-2	100	81	2059,5	318	167	1243,5	627,5	2627	180	180	360	170	215	797,5	150	240	285	22	8	18	110	55	59	16	65	37	-	40
MCRN125-2	100	81	2059,5	318	167	1243,5	627,5	2627	180	200	380	170	215	797,5	150	240	285	22	8	18	110	55	59	16	65	210	222	40
MCN125-4	100	81	2870,5	318	167	2056	627,5	3439,5	180	180	360	170	215	1608,5	150	240	285	22	8	18	110	55	59	16	65	37	-	40
MCRN125-4	100	81	2870,5	318	167	2056	627,5	3439,5	180	200	380	170	215	1608,5	150	240	285	22	8	18	110	55	59	16	65	210	222	40
MCN150-1S	150	114	1894	298	177	1073	650	2480,5	200	200	400	200	250	519	200	295	340	22	8	22	110	55	59	16	90	42	-	50
MCRN150-1S	150	114	1894	298	177	1073	650	2480,5	200	250	450	200	250	519	200	295	340	22	8	22	110	55	59	16	90	262	266	50
MCN150-2	150	114	2394	298	177	1573	650	2980,5	200	200	400	200	250	1019	200	295	340	22	8	22	110	55	59	16	90	42	-	50
MCRN150-2	150	114	2394	298	177	1573	650	2980,5	200	250	450	200	250	1019	200	295	340	22	8	22	110	55	59	16	90	262	266	50

DIN 11851 DISCHARGE PORT EXEC.



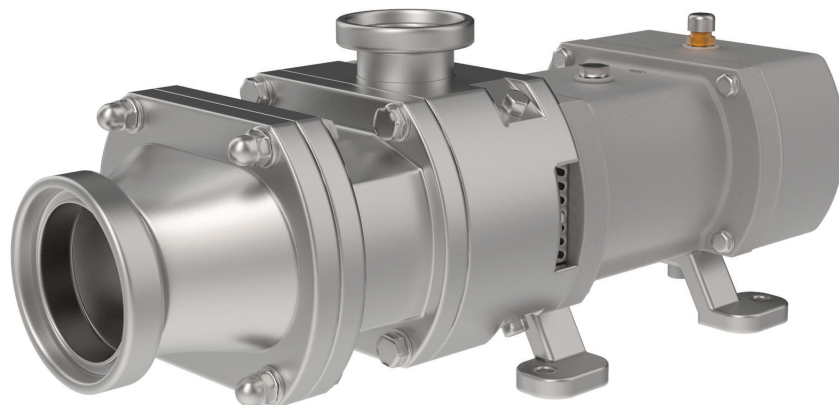
PUMP MODEL	A	A1	P1	P2	Q1	Q2	Q3	R1	n° holes
MCN 80-2	486	326	113	146	43	17	17	13	12
MCRN 80-2	486	580	110	113	43	17	15	13	18
MCN 80-4	486	326	113	146	43	17	17	13	12
MCRN 80-4	486	580	110	113	43	17	15	13	18
MCN 100-2	586	340	110	103	43	15	18	13	16
MCRN 100-2	586	564	106	110	43	18	16	13	20
MCN 100-4	586	340	110	103	43	15	18	13	16
MCRN 100-4	586	564	106	110	43	18	16	13	20
MCN 125-2	756	420	102	96	53	18	21	18	22
MCRN 125-2	756	642	120	102	53	21	21	16	24
MCN 125-4	756	420	102	96	53	18	21	18	22
MCRN 125-4	756	642	120	102	53	21	21	16	24
MCN 150-1S	760	510	102	92	53	25	23	18	24
MCRN 150-1S	760	782	92	102	55	23	23	18	30
MCN 150-2	760	510	102	92	53	25	23	18	24
MCRN 150-2	760	782	92	102	55	23	23	18	30

Twin Screw Pumps

TS Series

Type of pump

- Twin screw pump entirely made of stainless steel.
- Contact surfaces designed according to the latest design requirements regarding hygiene.
- Single or double flushed, balanced hygienic mechanical seals.
- Suitable for CIP cleaning and SIP sterilisation.



Advantages

- Suitable for non-viscous liquids and highly viscous fluids.
- Ideal pumping operation for delicate products, with suspending solids.
- Superb suction performance and suitable for high differential pressures.
- Reduced level of pulsations without generating foam, also with a high gas content.
- Compact size in relation to the supplied performance and high volumetric efficiency.
- No contamination of the pumped products and no shedding of material from wear parts.

Pumping applications

- Liquid food and beverages, dairy fluids, confectionery products, pharmaceutical and biotechnological fluids, cosmetics and fine chemicals.
- Fluids with suspended solids that must not be damaged.
- Fluids with suspended gas.

Typical products

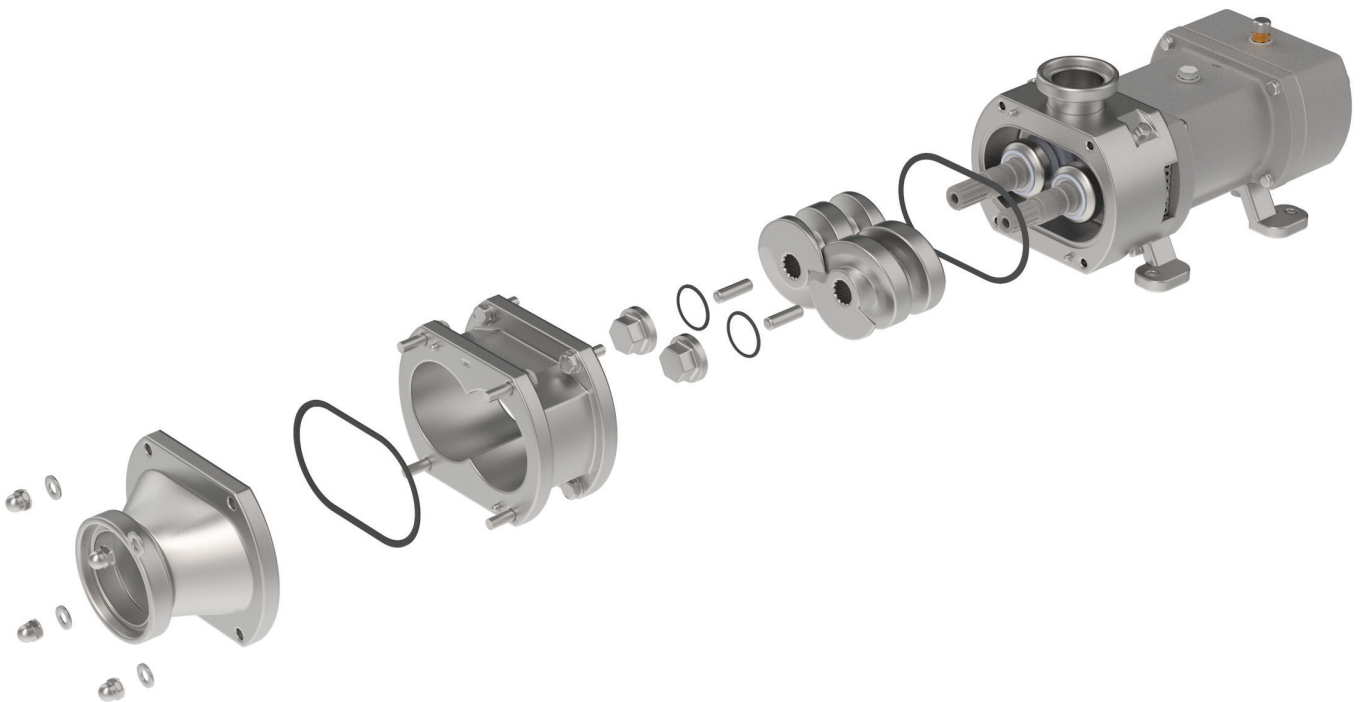
- Food sector: fruit and vegetable juices - purees and concentrates - beverages, also with suspended particles - syrups - spirits - chopped tomatoes - chopped vegetables - fruit salads - thick soups and gastronomic preparations - chocolate and custards - ice creams.
- Dairy sector: milk - cream - soft cheeses - yogurt - curds - ricotta.
- Cosmetic and pharmaceutical sector: general pharmaceutical fluids - cosmetics - creams - gel and shampoos - detergents.



HYGIENE BIOTECHNOLOGY INDUSTRIAL

FEATURES

- All parts in product contact are made of AISI 316L with a surface finish less than 0.8 micron, designed according to the latest EHEDG hygiene requirements and approved to the US 3A sanitary standards.
- Support entirely made of AISI 304 stainless steel.
- Shaft synchronisation by means of optimised spiral profile toothed wheels.
- High resistance stainless steel shafts supported by oil bath bearings.
- Single or double flushed, balanced hygienic mechanical seals.
- Standard connections series DIN 11851/11864 and Clamp, SMS, RJT, flanges and special accessories on request.
- EPDM, FPM and HNBR gaskets compliant with EU Reg. 1935/2004 and FDA; other materials on request.
- Motor shaft with key for coupling with flexible coupling to the motor drive.
- Wide range of optional accessories available to meet all market requirements, such as surface hardening treatments, stainless steel base or carriage installation, version with hollow space, by-pass, flow or pressure sensors.



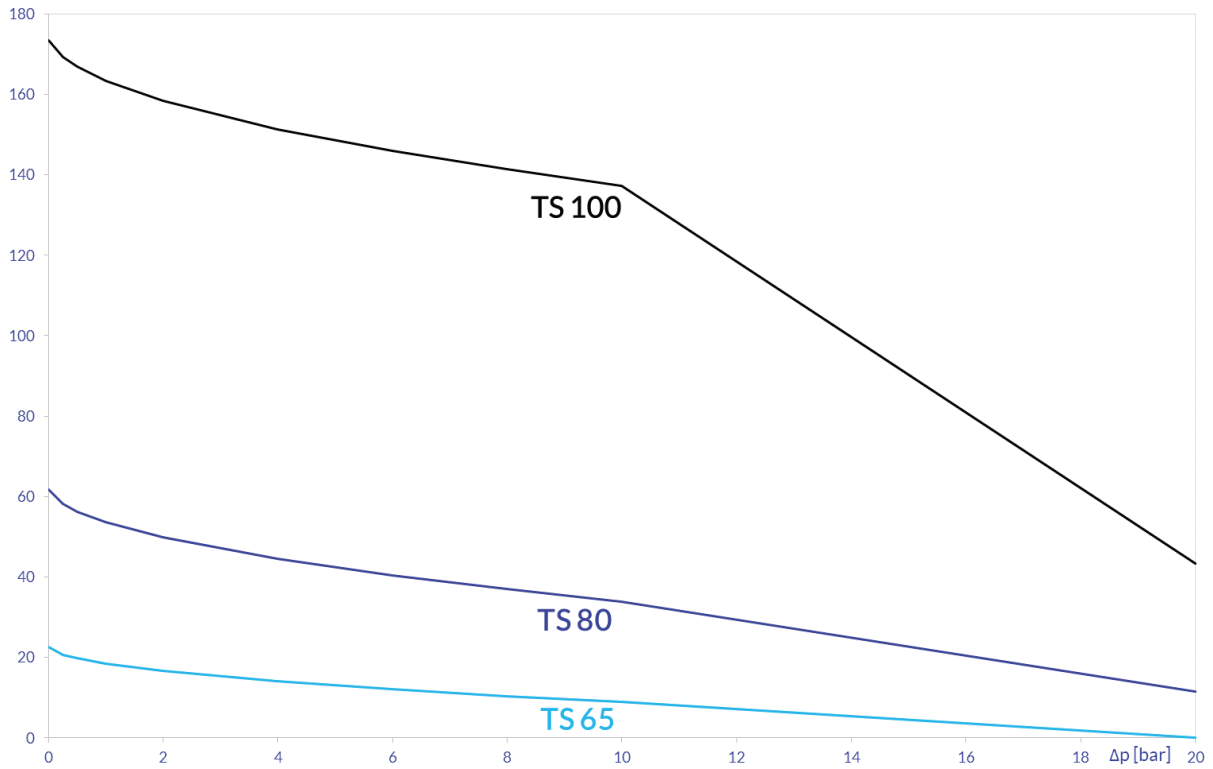
Available with different screw profiles to provide the best performance according to the type of installation.

- For high capacity
- For high pressure
- For delicate fluids with suspended solids



PERFORMANCE

Flow rate [m³/h]



Operating features with clean water at 20°C

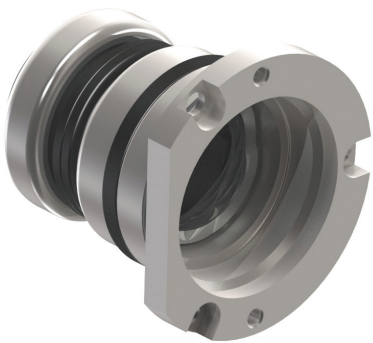
Performance

- Capacity 0 - 20 m³/h TS65; 0 - 50 m³/h TS80; 0 - 150 m³/h TS100
- Differential pressure up to 20 bar
- Process temperature up to 140°C High temperatures are available on request
- Product viscosity up to 1.000.000 cP

MECHANICAL SEALS

The TS range twin screw pumps can be supplied with different shaft seals according to the application:

A - Single mechanical seal



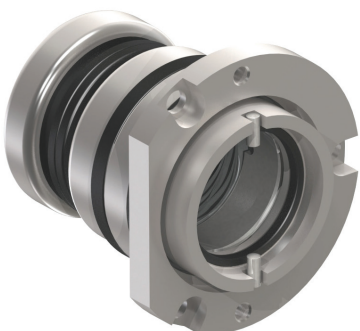
The single mechanical seal is a balanced hygienic cartridge type and is standard for low rotation speed applications and/or with non-viscous products.

MATERIALS:

- Silicon carbide / Silicon carbide
- Moulded gaskets in: EPDM, HNBR, FPM and, on request, FFKM

This execution can also be set up with an external cooling quench, using an optional radial seal ring.

B - Double flushed mechanical seal

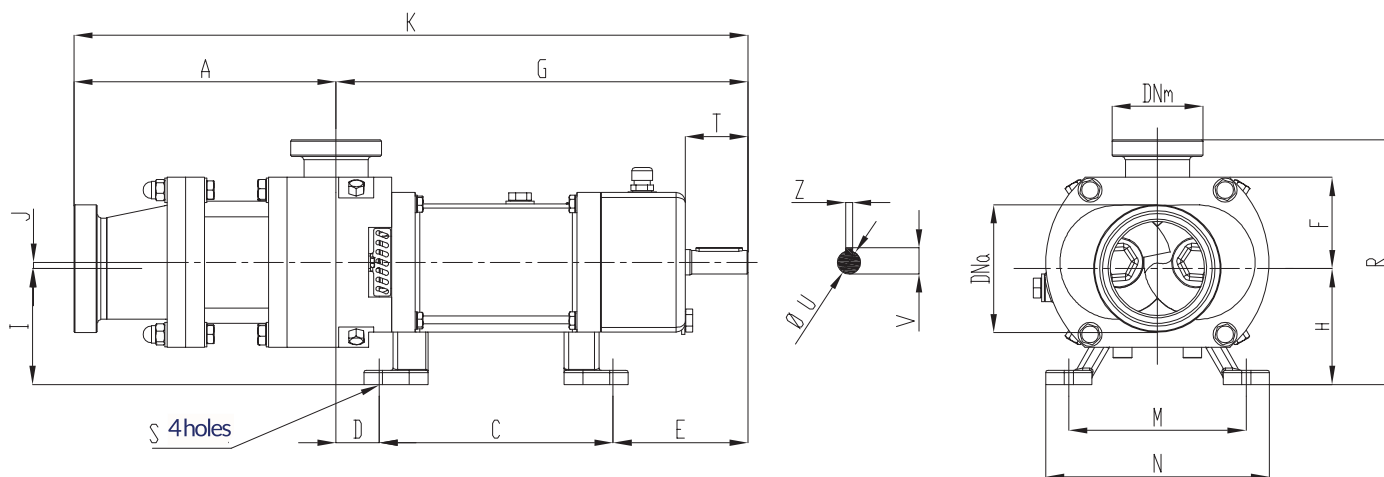


The double mechanical seal is a balanced hygienic cartridge type. The ideal solution for all low speed applications with viscous process fluids and high rotational speed CIP processes.

MATERIALS:

- Silicon carbide / Silicon carbide
- Moulded gaskets in: EPDM, HNBR, FPM and, on request, FFKM

OVERALL DIMENSIONS



Dimensions not binding - DN = DIN 11851 male threaded connections with standard IEC/EN motors

Pumps	DNa	DNm	A	C	D	E	F	G	H	I	J	K	M	N	R	S	T	U	V	Z
TS 65	80	65	225	201	37	116	115.5	354	109	103.5	5.5	579	152	192	219	11	54	20	22.5	6
TS 80	100	80	280	283	18	134	147	435	178	164	14	715	300	340	311	14	72	32	35	10
TS 100	125	100	395	308	43	221	199.5	572	192	164	27.5	967	300	340	364	14	129	45	48.5	14



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Peripheral Impeller Pumps

CP Series

Standard design

Closed coupled single stage peripheral impeller pumps suitable for clean, non abrasive liquids without solids and viscosities up to max. 250 cP.

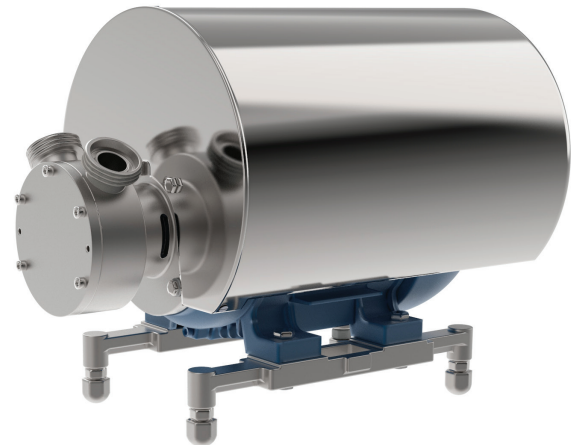
The special design of casing and impeller is suitable for duties with medium-high heads and low flow rates.

The pulsation-free flow is suitable for liquid dosing, laboratory micro installations, spraying and in-line measurement systems.

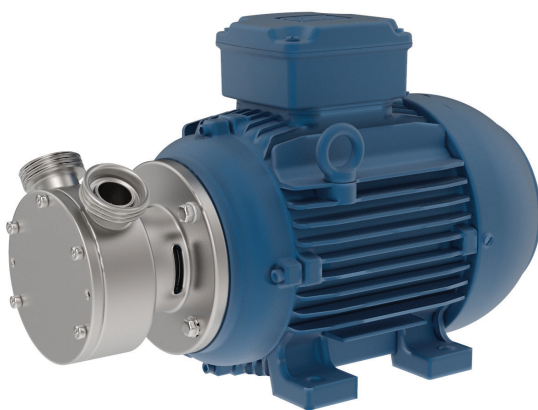
Wetted parts from AISI 316L (1.4404) stainless steel rolled bar, electro-chemically polished for a perfect surface finish.

A range of 2 models with flow rates up to 6 m³/h and heads of more than 100 m.

Maximum outlet pressure: 16 bar
Temperature range: -10°C to 100°C
Maximum rotation speed: 3500 rpm



CP pump with shroud and stainless steel adjustable feet



Pump with B34 motor



Peripheral impeller made from AISI 316L (1.4404) stainless steel rolled bar.

On request special anti-friction stainless alloy is available.

Seals:

Single mechanical seals with seats to EN 12756, ISO 3069 standards.

Elastomers:

EPDM
Fluorocarbon
Perfluoroelastomer
P.T.F.E. (FEP)
FFPM

Connections:

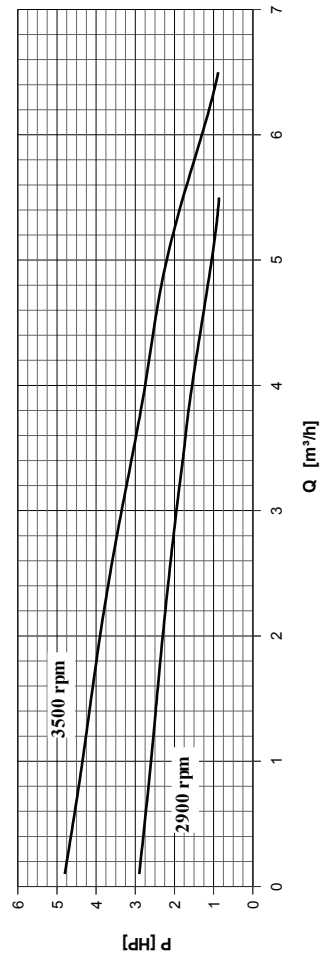
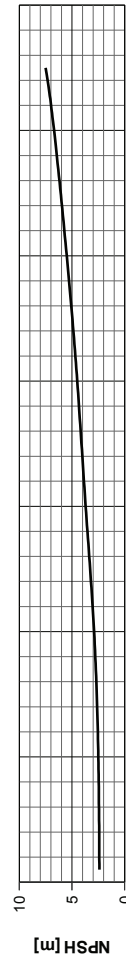
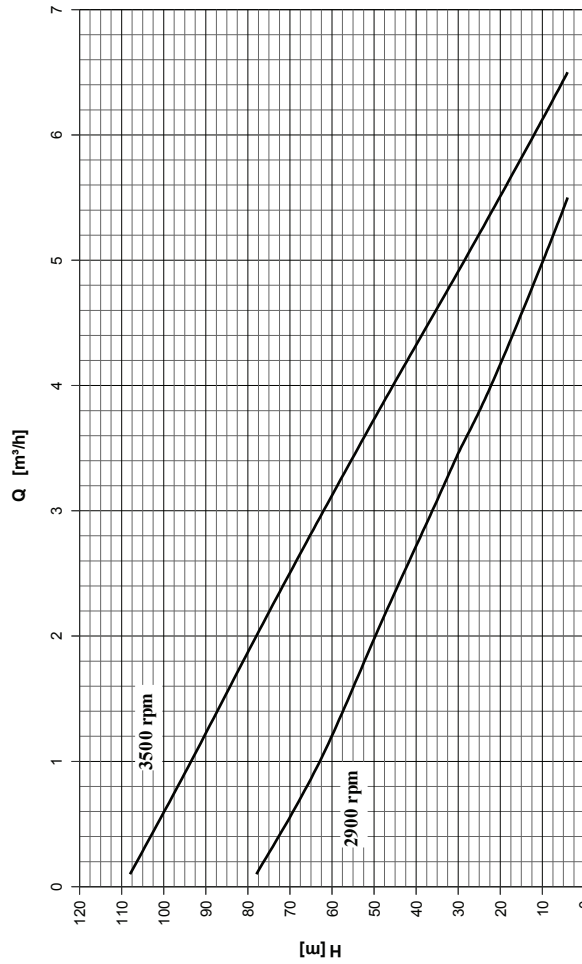
DIN - SMS - IDF - BS / RJT - DS - CLAMP.
Other connections are available on request.

Applications:

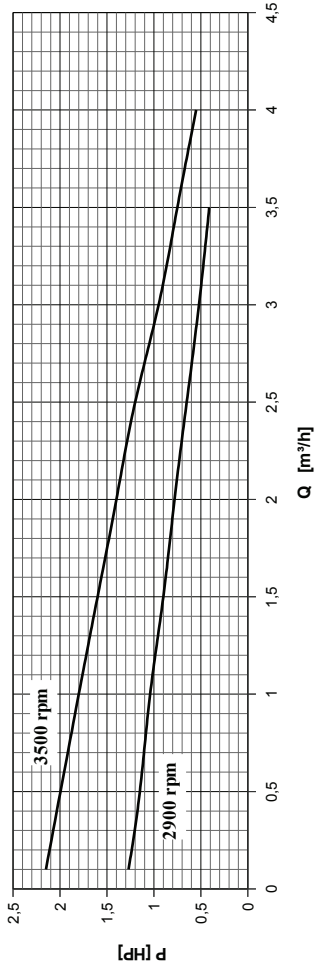
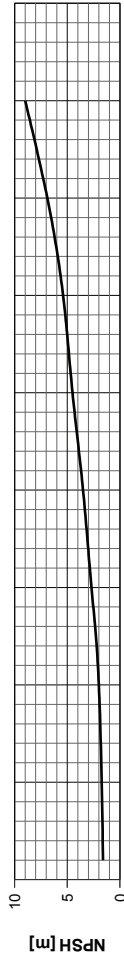
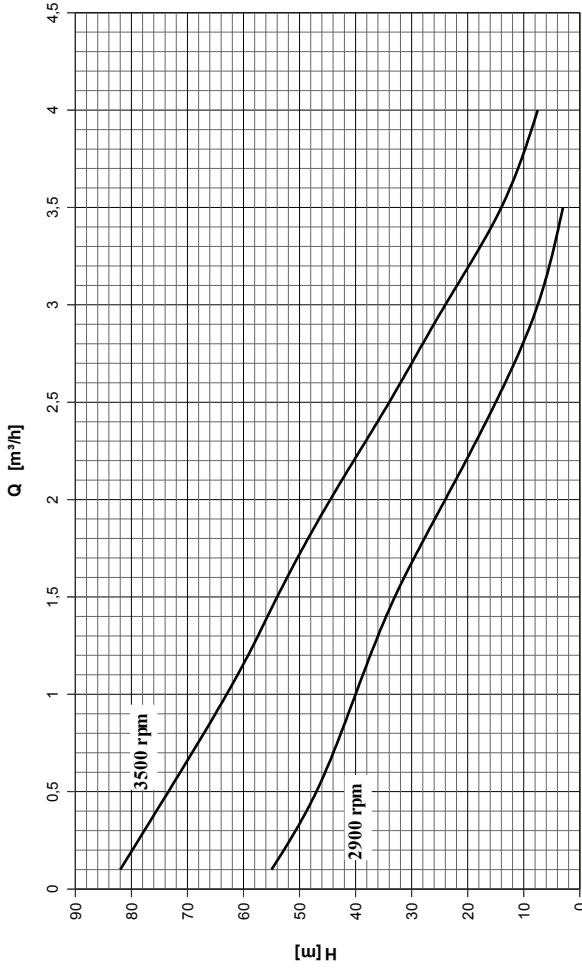
Food processing, dairy, beverage and syrups, oils, liqueurs and CIP duties.
Chemical industry, acid and basic solutions.
Cosmetic and pharmaceutical industry.

PERFORMANCE CURVES

POMPA TIPO Pump type		CP 25		n 2900/3500		giri/min r.p.m.	
GIRANTE ----- Impeller							
TIPO Type	N° di pale n° of blades	Pass. sferico max. sphere	Ø max max. diameter	Ø min min. diameter	Bocche tipo Ports type	Bocca aspir. Suction port	DN 25
APERTA	32	mm	80 mm	mm	DIN 11851	Bocca mand. Discharge port	DN 25
CARATTERISTICHE DI FUNZIONAMENTO CON ACQUA PULITA A 20 °C – PESO SPECIFICO 1 Kg/dm³ <i>Curves show performance with clear water at 20 °C – Specific gravity 1 Kg/dm³</i>							



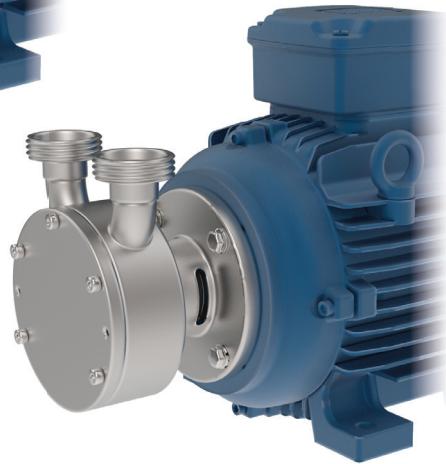
POMPA TIPO Pump type		CP 15		n 2900/3500		giri/min r.p.m.	
GIRANTE ----- Impeller							
TIPO Type	N° di pale n° of blades	Pass. sferico max. sphere	Ø max max. diameter	Ø min min. diameter	Bocche tipo Ports type	Bocca aspir. Suction port	DN 15
APERTA	36	mm	74 mm	mm	DIN 11851	Bocca mand. Discharge port	DN 15
CARATTERISTICHE DI FUNZIONAMENTO CON ACQUA PULITA A 20 °C – PESO SPECIFICO 1 Kg/dm³ <i>Curves show performance with clear water at 20 °C – Specific gravity 1 Kg/dm³</i>							



EXECUTION

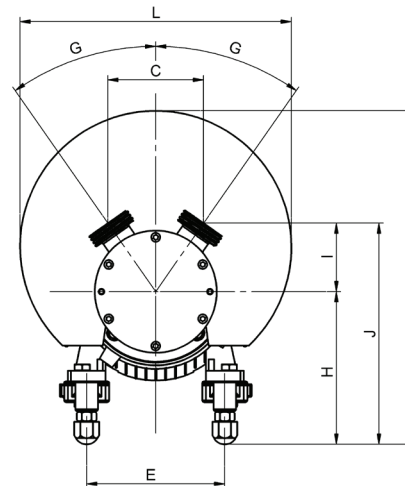
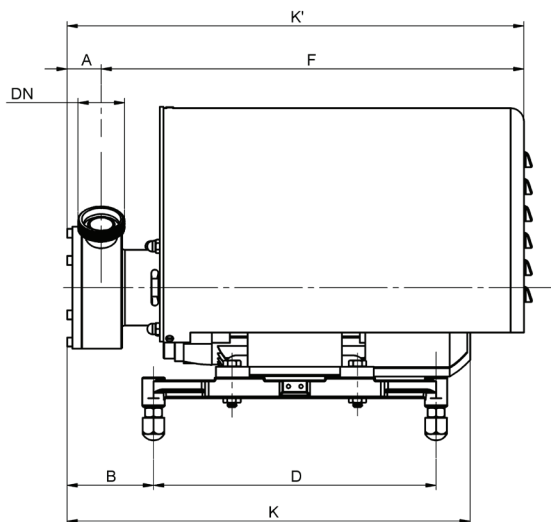


**"W"
WITH HORIZONTAL PORTS**



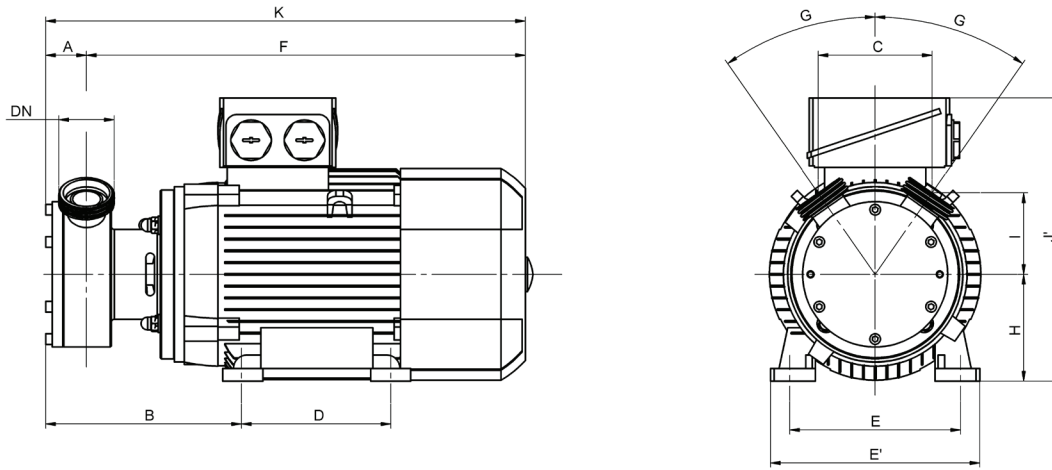
**"U"
WITH VERTICAL PORTS**

OVERALL DIMENSIONS



Dimensions not binding - DN = DIN 11851 male threaded connections with standard IEC/EN motors

Pumps	Motors Kw	DNa	DNm	A	B	C	D	E	F	G	H	K	K'	I	J	J'	L			
CP 15	1,1	15	15	32	107	90,5	270	140	400	35°	158	400	433	63,5	221,5	361	302,5			
	1,5																			
	2,2																			
CP 25	2,2	25	25	39	104,5	107	270	140	402		158	400	440	76	234	361				
	3				96													315	154	472
	4				246															

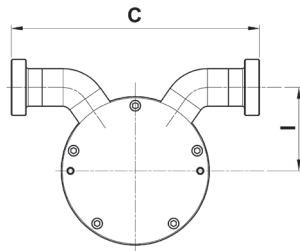


Dimensions not binding - DN = DIN 11851 male threaded connections with standard IEC/EN motors

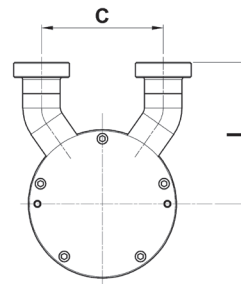
Pumps	Motors Kw	DNa	DNm	A	B	C	D	E	E'	F	G	H	K	ØR	I	J
CP 15	1,1 1,5 2,2	15	15	32	179	90,5	125	140	170	362	35°	90	395	10	63,5	218
CP 25	2,2	25	25	39	176	107	125	140	170	365			400	10	76	246
CP 25	3 4				183,5		140	160	193	411		100	450	12		

PORTS VERSIONS

Horizontal ports		
	I	C
CP 15	60,5	157,5
CP 25	72	202,2



HORIZONTAL



VERTICAL

Vertical ports		
	I	C
CP 15	85,5	77,5
CP 25	107	90,5



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Positive Sinusoidal Displacement Pumps



SN Series

Positive displacement pumps with a sinusoidal rotor.

- Gentle handling of the product thanks to the shape of the rotor and the working without any product slip and death zone.
- Very high efficiency.
- Excellent suction capability.
- Constant performance even with products having range of viscosities.

Flow rates from 0 to 100 m³/h

Max. pressure 15 bar

Suction capability up to 0,8 bar



ADVANTAGES

- Excellent suction capability - continuously open inlet.
- Extremely gentle product transfer.
- No foaming of the pumped product.
- Compact design.
- Dry running is possible for a short period.
- Nearly all main wearing parts can be exchanged inline, without disconnecting the inlet and outlet pipes.

PRODUCTS

Low and high viscosity liquids; Cremes, Lotions, Products for the fine chemical and pharmaceutical industry, nearly all thin and thick liquid food products with or without particles. Products with a low abrasive content.

TYPICAL PUMPABLE PRODUCTS

- Food industry: Juices, Fruit concentrates, Beverages, Syrups, Alcoholic beverages, Waters etc., Diced tomatoes, Cooked vegetables in pieces, Fruit salads, Soups and other food products, Delicatessen salads, Chocolate and Creams.
- Dairy industry: Processed cheese, Yoghurt, Whey, Ricotta Cheese, Cheese Curd of all kinds, Butter.
- Fine Chemicals and Cosmetics: Cosmetic products, Cremes, Gel, Shampoo, Toothpaste, Body lotions, Cleaning liquids, Paints and coatings.

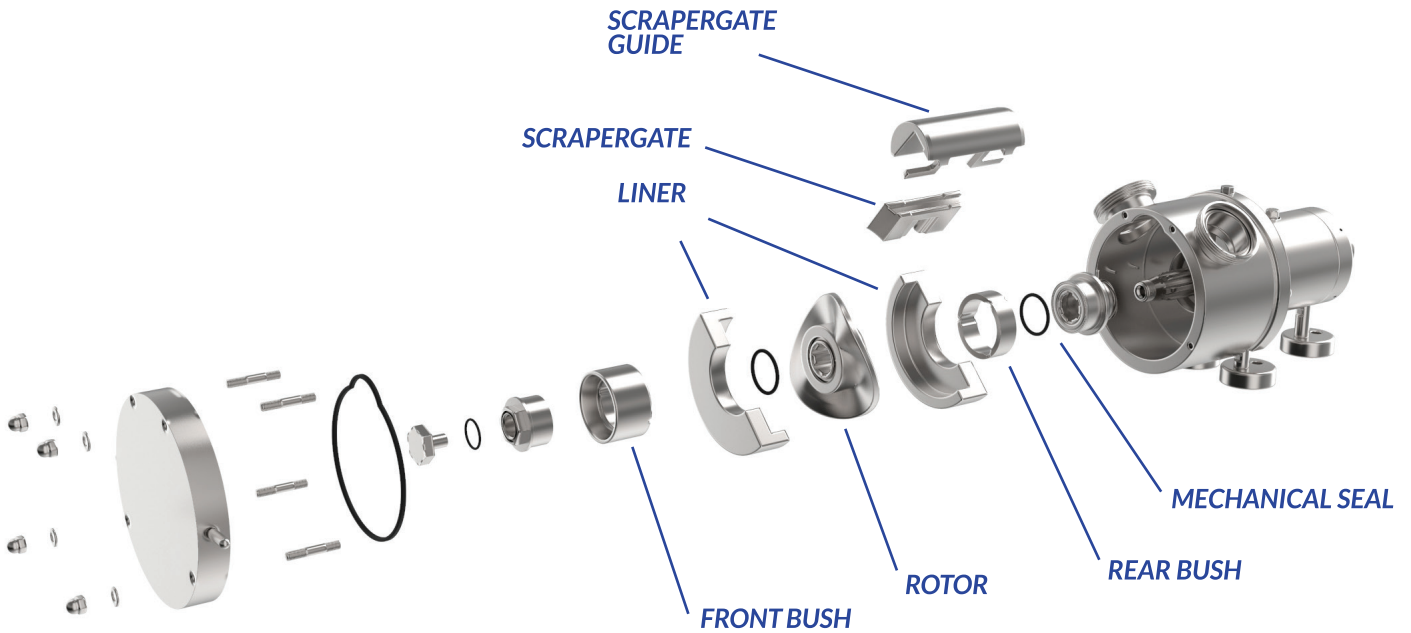
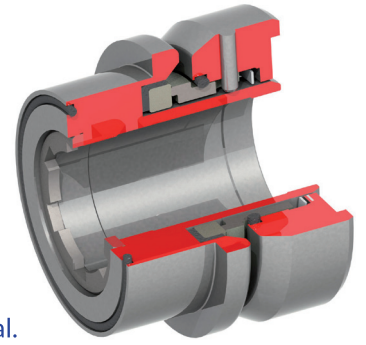
CHARACTERISTIC

- Single mechanical seal with flush
- Pump in 316 stainless steel with internal front bush, liners and scrapergate made from polymers.
- O-rings in EPDM or FKM.

A wide choice of materials and motorization options to suit customers' application and product requirements.

All the materials are FDA certified.

Single mechanical seal protected and bidirectional.



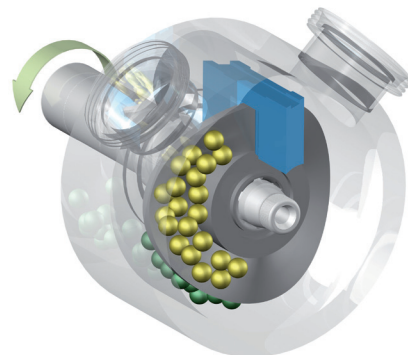
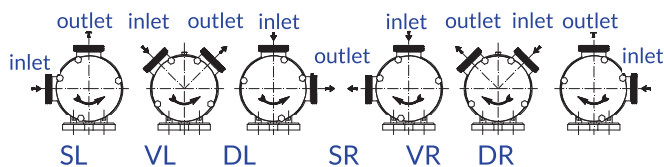
Max particle size:

SN 65 : 18 mm
 SN 80 : 25 mm
 SN100 : 35 mm
 SN150 : 36/38 mm

Connections:

DIN - SMS - IDF - BS / RJT - DS - CLAMP and EN 1092-1 PN 16 flanges suitable for all international standards.

Position of connections and rotation



PERFORMANCES

SN 65-80-100 Series

Flow rates from 0 to 36 m³/h.
 Max. pressure 15 bar.
 Suction capability up to 8 meters with wetted pump.
 Temperatures between -10° and +90°C.
 Max. product viscosity up to 1.000.000 CP.

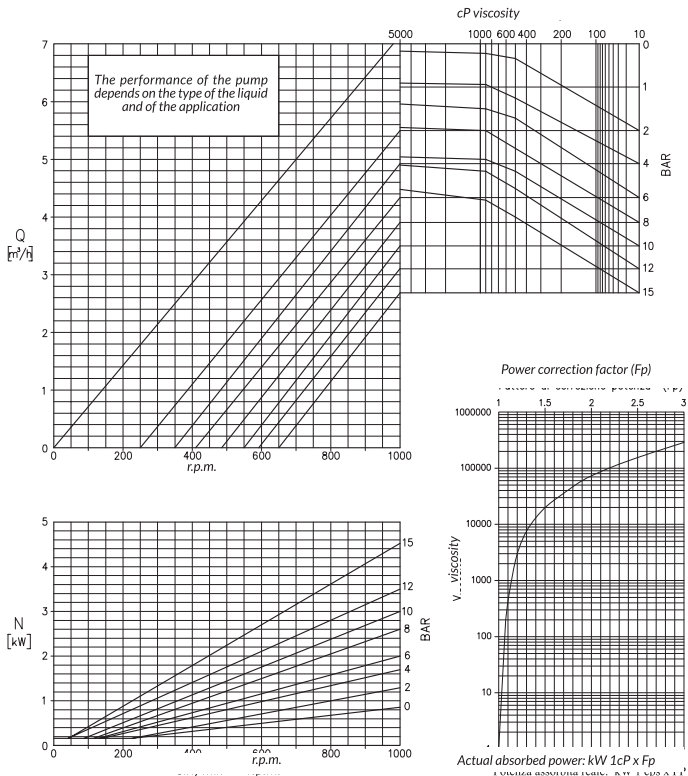
SN 150 Series

Flow rates from 0 to 100 m³/h.
 Max pressure 5 Bar.
 Suction capability up to 7 meters with wetted pump.
 Temperatures between -10° and +90°C.
 Max. product viscosity up to 500.000 CP.

SN 65 (2")1/2 PERFORMANCE CHART
THEORETICAL VOLUMETRICAL PERFORMANCE Q= 0,11 L/REV

POMPA TIPO Pump type		SN 65				Raccordi femmina DIN 11851 Connection male DIN 11851	
Rotore fino a 70°C up to 158°F	Rotore ridotto 70°C - 100°C 158°F - 212°F	Potenza minima installata Minimum installed power	Potenza massima ammisibile Maximum allowable power	Dimensione massima prodotto solido Maximum dimension of the solid product	Portata teorica a giro Theoretical revolutional delivery	Bocca aspir. Suction port	Bocca mand. Discharge port
97,9 mm	---	0,5 kW	---	18 mm	0,11 l	DN 65	DN 65
Eccentricità "h" Eccentricity	Eccentricità "h" Eccentricity						
---	---						

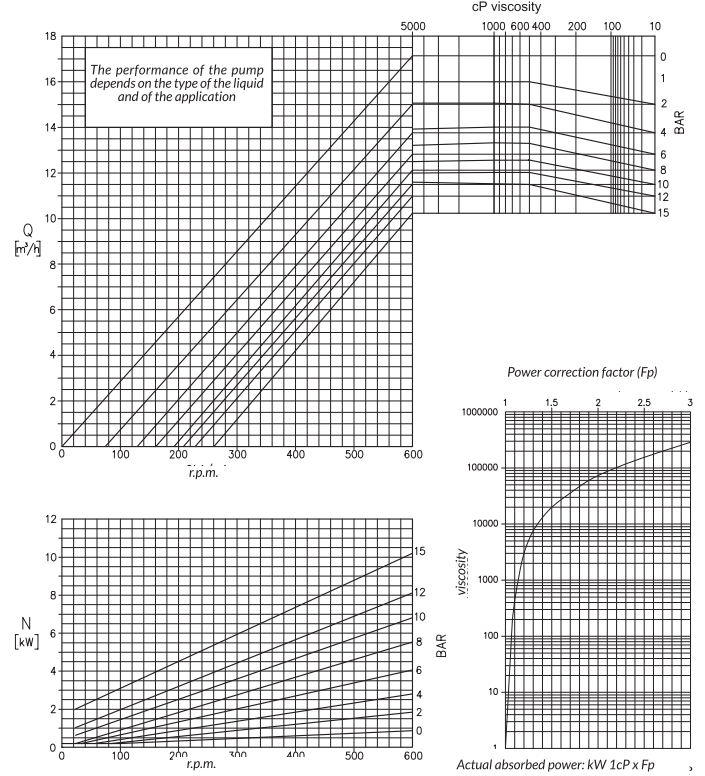
CARATTERISTICHE DI FUNZIONAMENTO CON ACQUA PULITA A 20°C - PESO SPECIFICO 1 (kg/dm³) - VISCOSITÀ 1 (cps)
 Curves show performance with clear water at 68°F - Specific gravity 1 (kg/dm³) - Viscosity 1 (cps)



SN 80 (3") PERFORMANCE CHART
THEORETICAL VOLUMETRICAL PERFORMANCE Q= 0,45 L/REV

POMPA TIPO Pump type		SN 80				Raccordi femmina DIN 11851 Connection male DIN 11851	
Rotore fino a 70°C up to 158°F	Rotore ridotto 70°C - 100°C 158°F - 212°F	Potenza minima installata Minimum installed power	Potenza massima ammisibile Maximum allowable power	Dimensione massima prodotto solido Maximum dimension of the solid product	Portata teorica a giro Theoretical revolutional delivery	Bocca aspir. Suction port	Bocca mand. Discharge port
165 mm	---	1 kW	---	25 mm	0,45 l	DN 80	DN 80
Eccentricità "h" Eccentricity	Eccentricità "h" Eccentricity						
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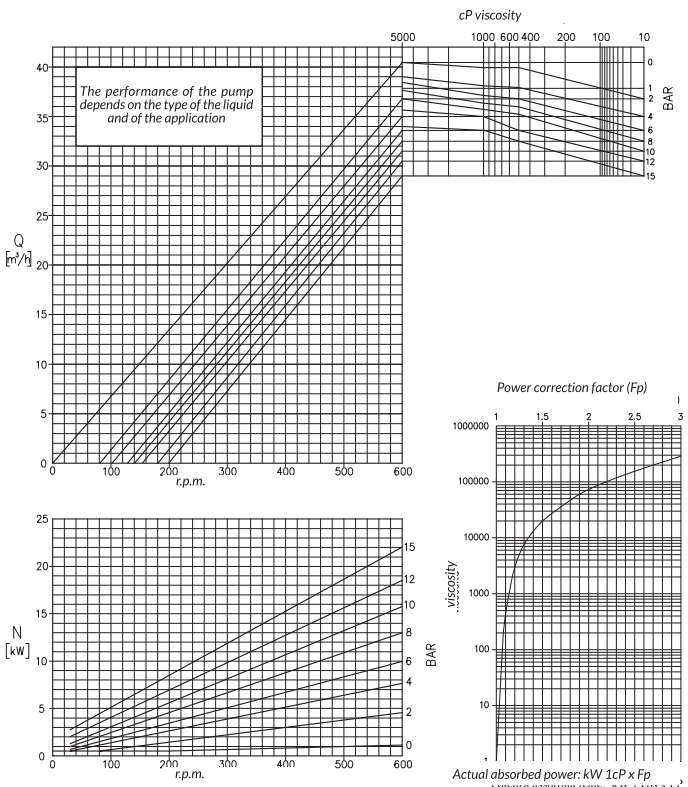
CARATTERISTICHE DI FUNZIONAMENTO CON ACQUA PULITA A 20°C - PESO SPECIFICO 1 (kg/dm³) - VISCOSITÀ 1 (cps)
 Curves show performance with clear water at 68°F - Specific gravity 1 (kg/dm³) - Viscosity 1 (cps)



SN 100 (4") PERFORMANCE CHART
THEORETICAL VOLUMETRICAL PERFORMANCE Q= 1,05 L/REV

POMPA TIPO Pump type		SN 100				Raccordi femmina DIN 11851 Connection male DIN 11851	
Rotore fino a 70°C up to 158°F	Rotore ridotto 70°C - 100°C 158°F - 212°F	Potenza minima installata Minimum installed power	Potenza massima ammisibile Maximum allowable power	Dimensione massima prodotto solido Maximum dimension of the solid product	Portata teorica a giro Theoretical revolutional delivery	Bocca aspir. Suction port	Bocca mand. Discharge port
218 mm	---	1 kW	---	35 mm	1,05 l	DN 100	DN 100
Eccentricità "h" Eccentricity	Eccentricità "h" Eccentricity						
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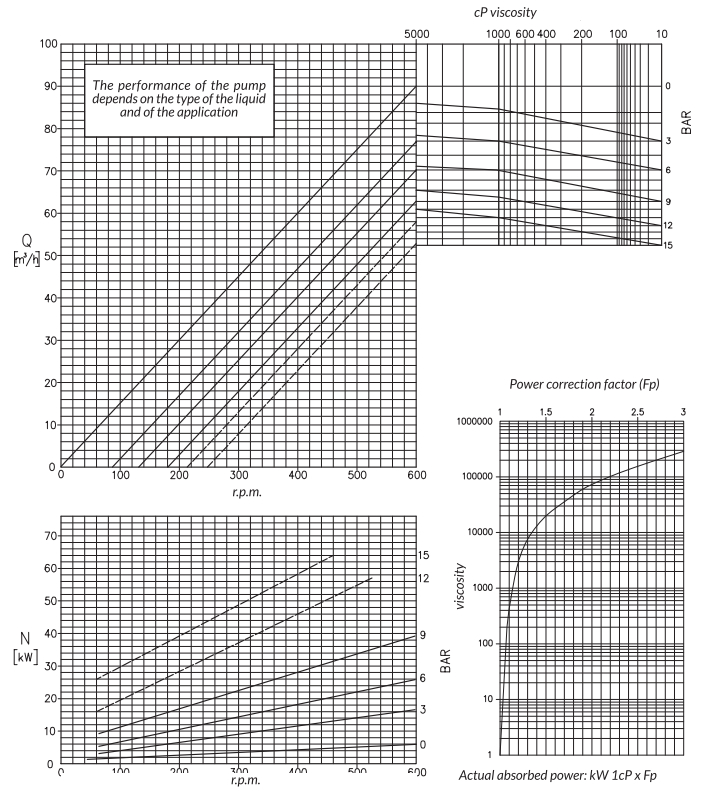
CARATTERISTICHE DI FUNZIONAMENTO CON ACQUA PULITA A 20°C - PESO SPECIFICO 1 (kg/dm³) - VISCOSITÀ 1 (cps)
 Curves show performance with clear water at 68°F - Specific gravity 1 (kg/dm³) - Viscosity 1 (cps)



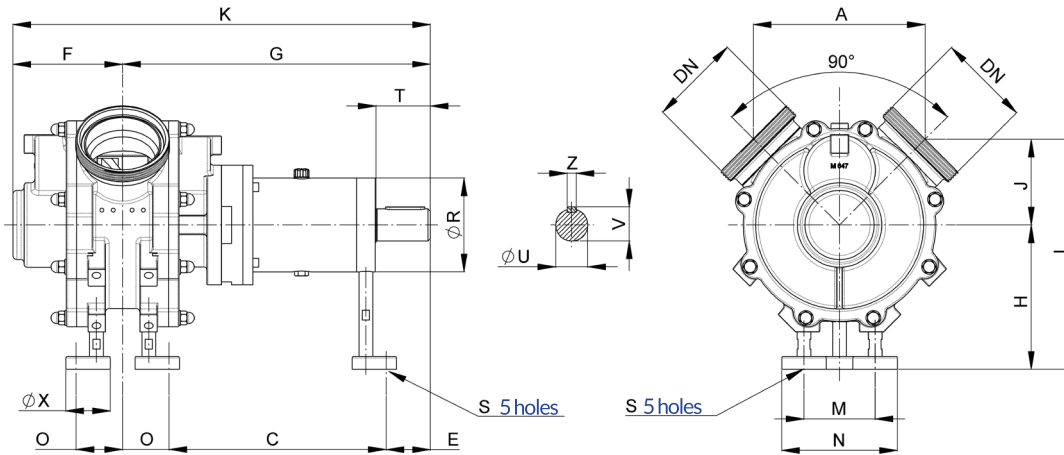
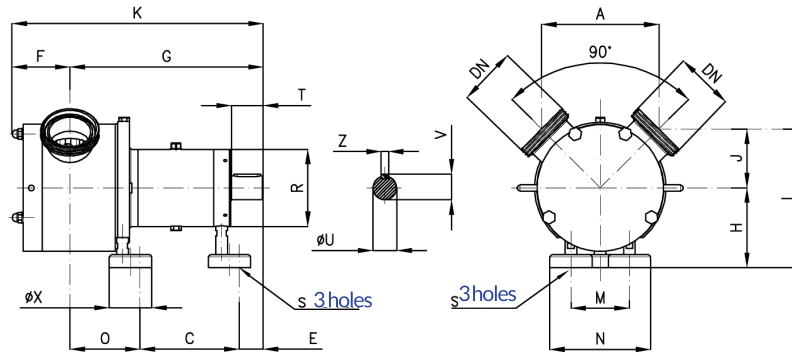
SN 150 PERFORMANCE CHART FL. DN 150
THEORETICAL VOLUMETRICAL PERFORMANCE Q= 2,5 L/REV

POMPA TIPO Pump type		SN 150				Provvistoria		Raccordi femmina DIN 11851 Connection male DIN 11851	
Rotore fino a 70°C up to 158°F	Rotore ridotto 70°C - 100°C 158°F - 212°F	Potenza minima installata Minimum installed power	Potenza massima ammisibile Maximum allowable power	Dimensione massima prodotto solido Maximum dimension of the solid product	Portata teorica a giro Theoretical revolutional delivery	Bocca aspir. Suction port	Bocca mand. Discharge port	DN 150	DN 150
270 mm	---	11 kW	---	40 mm	2,5 l				
Eccentricità "h" Eccentricity	Eccentricità "h" Eccentricity								
---	---								

CARATTERISTICHE DI FUNZIONAMENTO CON ACQUA PULITA A 20°C - PESO SPECIFICO 1 (kg/dm³) - VISCOSITÀ 1 (cps)
 Curves show performance with clear water at 68°F - Specific gravity 1 (kg/dm³) - Viscosity 1 (cps)



OVERALL DIMENSIONS - SN Series



SN 150

	Pump model			
	SN 65	SN 80	SN 100	SN 150
A	150	221	263	348
C	117	186	247	439
E	37	45.5	69	90
F	81	109	132.5	222
G	251	363.5	463	623
H	95	150	195	292
K	332	472.5	596.5	845
J	68	110.5	139	173
I	163	260.5	334	465
M	56	110	160	144
N	106	190	240	234
O	97	132	147	94
R	100	145	190	190
S	12	16	16	21
T	50	60	80	110
U	28	45	50	65
V	31	48.5	53.5	69
X	50	80	80	90
Z	8	14	14	18
DN DIN 11851	65	80	100	150
DN SMS	2"1/2	3"	4"	-
DN RJT	2"1/2	3"	4"	-
DN Clamp	2"1/2	3"	4"	-
DN Flange PN16	65	80	100	150
Weight	21,5	75,5	138	245



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Drum Unloading Station

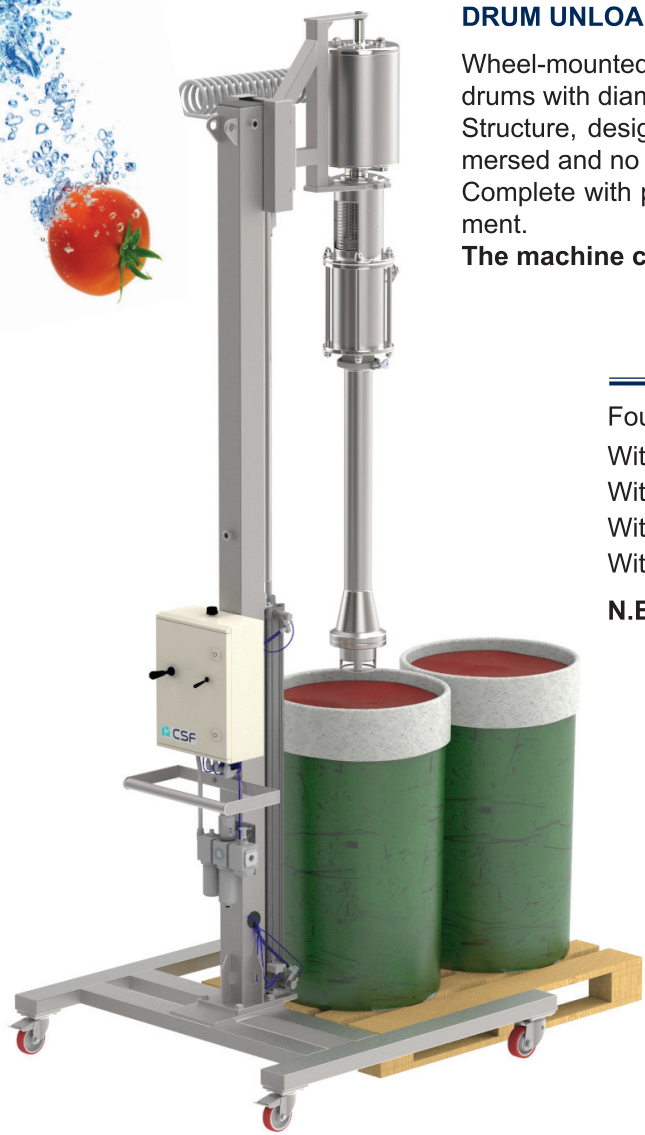
C.S.F. Inox S.p.a. offers a wide range of drum unloading stations for any production need. Versatile and flexible, this range features piston-type drum unloading machines available in various sizes and with varying equipment, made with top-quality electro-pneumatic components. The whole series is made with a fully AISI 304 stainless steel structure.

Thanks to the use of pneumatic piston pumps, CSF drum unloading machines can handle a multitude of products, from low viscosities to values over 100.000 cP.



Numerous pumpable food products: creams, sauces, tomato concentrate, fruit purées, chocolate, pastry creams and batters, jams, ragout, yoghurt, melted cheese and beverages, such as syrups, glucose, concentrates, juices.

Can also be used in the cosmetic sector to pump products such as solutions, beauty creams and shaving creams.



DRUM UNLOADING STATION FOR IMMERSSED PUMP

Wheel-mounted pneumatic station suitable for emptying conical and cylindrical drums with diameter up to Ø 700 mm and height up to 1.000 mm. Structure, designed for use with the long version piston pump, with the inlet immersed and no scraper plate. It is suitable for handling low viscosity liquids. Complete with pneumatic control panel for quick and easy control of pump movement.

The machine can be run by a single operator

SIZES

Four available sizes:

With PA65AM pump for flow rates up to 24 l/min.

With PA80AM pump for flow rates up to 33 l/min.

With PA100AM pump for flow rates up to 52 l/min.

With PA140AM pump for flow rates up to 100 l/min.

N.B.: Flow rates refer to products with a viscosity of 1.000 cP

OPTIONAL

- HCR (High corrosion resistance) pneumatic cylinder.

DRUM UNLOADING STATION WITH TURNTABLE

Pneumatic station with turntable, suitable for emptying four drums a with diameter up to Ø 700 mm and height up to 1.000 mm.

Structure designed for use with the long version piston pump, with immersed inlet.

The turntable installed at the base of the structure, can rotate 4 drums so that they can be positioned under the pump in quick succession.

Complete with pneumatic control panel for quick and easy control of pump movement.

The machine can be run by a single operator

SIZES

Two available sizes:

With PA100AM pump for flow rates up to 52 l/min.

With PA140AM pump for flow rates up to 95 l/min.

N.B.: Flow rates refer to products with a viscosity of 1.000 cP

OPTIONAL

- HCR (High corrosion resistance) pneumatic cylinder.



DRUM UNLOADING STATION WITH SCRAPER PLATE

Drum unloading station suitable for emptying conical and cylindrical drums with diameter up to Ø 700 mm and height up to 1.000 mm.

The machine cycles are managed by an electro-pneumatic panel with PLC.

The presence of electro-magnetic sensors guarantees the stop of the pump once the drum has been emptied and its return on top position.

The pump is equipped with a scraper plate to guarantee complete emptying of the drum.

The structure includes an adjustable drum-pump centring system.

Suitable for high viscosity products such as double-triple tomato concentrate and fruit purées.

The machine can be run by a single operator.

N.B.: Drums don't need any fixing system.

SIZES

Four available sizes:

With PA65AM pump for flow rates up to 24 l/min.

With PA80AM pump for flow rates up to 33 l/min.

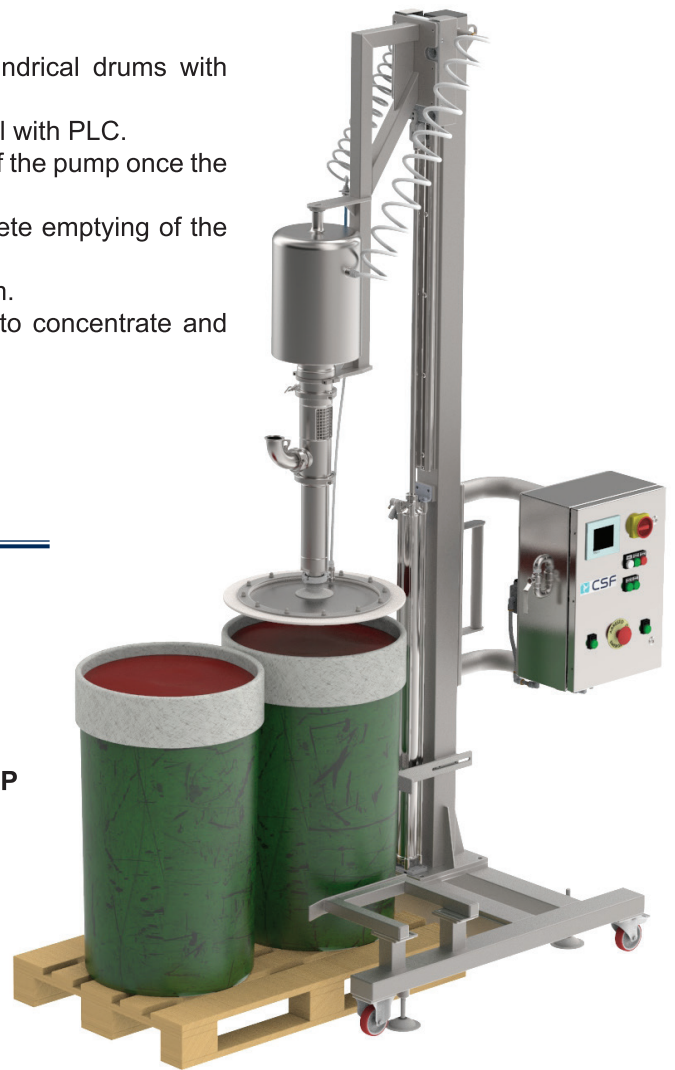
With PA100AM pump for flow rates up to 52 l/min.

With PA140AM pump for flow rates up to 100 l/min.

N.B.: Flow rates refer to products with a viscosity of 1.000 cP

OPTIONAL

- HCR (High corrosion resistance) pneumatic cylinder.
- FDA Blu trace-free seal.
- Possibility to manage the emptying cycle in remote mode.



SMALL BUCKET UNLOADING STATION

Wheel-mounted pneumatic station suitable for handling small buckets.

The machine's work cycles are managed by an electro-pneumatic panel with PLC.

The pump is equipped with a scraper plate to guarantee complete emptying of the bucket. The presence of electro-magnetic sensors guarantees the stop of the pump's stroke once the bucket has been emptied and its return on top position.

Ideal for high viscosity products such as chocolate, confectioner's creams, dairy products and jam.

Correct positioning of the bucket is guaranteed by a locking system incorporated in the structure.

SIZES

Three available sizes:

With PA50AM pump for flow rates up to 10.6 l/min.

With PA65AM pump for flow rates up to 24 l/min.

With PA80AM pump for flow rates up to 33 l/min.

N.B.: Flow rates refer to products with a viscosity of 1.000 cP

OPTIONAL

- HCR (High corrosion resistance) pneumatic cylinder.
- FDA Blu seal.
- Possibility to manage the emptying cycle in remote mode.



DRUM UNLOADING STATION WITH DUAL-ARTICULATION ARM

Pneumatic station with dual-articulation arm suitable for conical and cylindrical drums up to Ø 700 mm and height up to 1.000 mm. The machine's work cycles are managed by an electro-pneumatic panel with PLC.

The pump is equipped with a scraper plate to guarantee optimal emptying of the drum. The presence of electro-pneumatic sensors guarantees the stop of the pump's stroke once the drum has been emptied and its return on top position.

It can empty groups of 4 - 8 drums positioned on pallets.

The machine can be run by a single operator

Ideal for high viscosity products such as double-triple tomato concentrate and fruit purées.

N.B.: Drums don't need any fixing system.



8 DRUM EMPTYING SET-UP



SIZES

Three available sizes:

With PA80AM pump for flow rates up to 33 l/min.

With PA100AM pump for flow rates up to 52 l/min.

With PA140AM pump for flow rates up to 100 l/min.

N.B.: Flow rates refer to products with a viscosity of 1.000 cP

OPTIONAL

- HCR (High corrosion resistance) pneumatic cylinder.
- FDA Blu scraper plate gasket.
- Support base.



MIXING BOWL UNLOADING STATION

Vertical trolley designed for emptying mixing bowls with diameter up to Ø 700 mm.

The machine's work cycles are managed by an electro-pneumatic panel with PLC.

The structure includes an adjustable bowl-pump centring system.

Piston pump fitted with a scraper plate shaped to the same geometry as the bottom of the bowl to ensure complete emptying.

The machine can be run by a single operator

The presence of electro-magnetic sensors guarantees the stop of the pump's stroke once the bowl has been emptied and its return on top position.

SIZES

Three available sizes:

With PA65AM pump for flow rates up to 24 l/min.

With PA80AM pump for flow rates up to 33 l/min.

With PA100AM pump for flow rates up to 52 l/min.

N.B.: Flow rates refer to products with a viscosity of 1.000 cP

OPTIONAL

- HCR (High corrosion resistance) pneumatic cylinder.
 - FDA Blu scraper plate gasket.
- Possibility to manage the emptying cycle in remote mode.



LARGE MIXING BOWL UNLOADING STATION

Structure designed for emptying mixing bowls with diameter exceeding Ø 700 mm.

The machine's work cycles are managed by an electro-pneumatic panel with PLC.

Movement of the pump is controlled by two pneumatic cylinders to guarantee equal distribution of the thrust over the extended surface of the plate.

The structure includes an adjustable bowl-pump centring system.

Piston pump fitted with a scraper plate shaped to the same geometry as the bottom of the bowl to ensure complete emptying.

The machine can be run by a single operator

The presence of electro-magnetic sensors guarantees the stop of the pump's stroke once the bowl has been emptied and its return on top position.

SIZES

Two available sizes:

With PA100AM pump for flow rates up to 52 l/min.

With PA140AM pump for flow rates up to 95 l/min.

N.B.: Flow rates refer to products with a viscosity of 1.000 cP

OPTIONAL

- HCR (High corrosion resistance) pneumatic cylinders.
- FDA Blu scraper plate gasket.
- Possibility to manage the emptying cycle in remote mode.





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CSFinoxGroup
FLOW TECHNOLOGY COMPONENTS



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